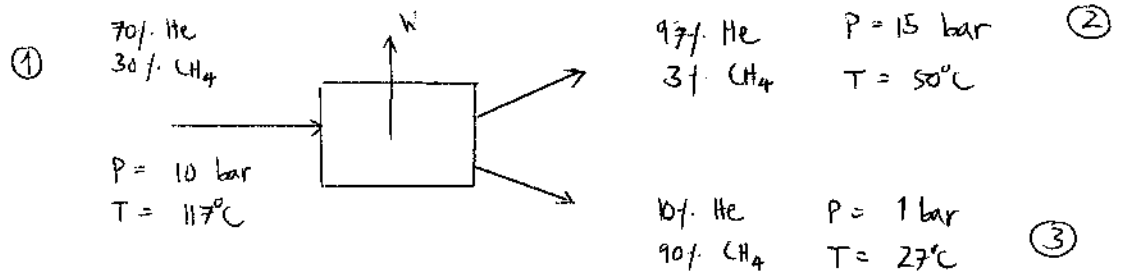


Problem Set H

Problem 26



Adiabatic, $Q=0$

Material balances, using 1 mole of feed as a basis

Balance on He : $0.7 = 0.97 n_2 + 0.1 n_3$

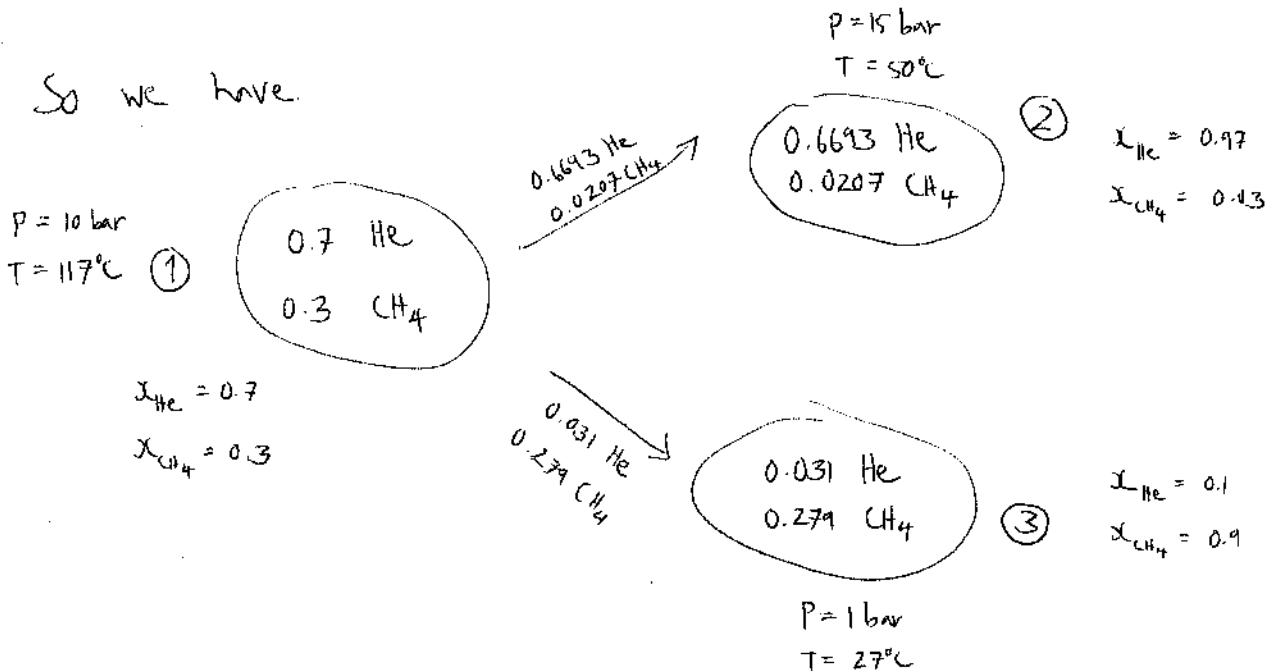
Balance on CH₄ : $0.3 = 0.03 n_2 + 0.9 n_3$

↑
no. of moles of gas in ②

← no. of moles of gas in ③

$n_2 = 0.69$ moles $n_3 = 0.31$ moles

So we have.



Problem 27

a) At constant T and P

$$\sum_i x_i d\bar{M}_i = 0$$

see if $x_1 d\bar{H}_1 + x_2 d\bar{H}_2 = 0$

or $x_1 \frac{d\bar{H}_1}{dx_1} + x_2 \frac{d\bar{H}_2}{dx_1} = 0$

$$\bar{H}_1 = x_1 (a_1 + b_1 x_1)$$

$$\begin{aligned} \frac{d\bar{H}_1}{dx_1} &= (a_1 + b_1 x_1) + b_1 x_1 \\ &= a_1 + 2b_1 x_1 \end{aligned}$$

$$\bar{H}_2 = x_2 (a_2 + b_2 x_2)$$

$$= a_2 (1-x_1) + b_2 (1-x_1)^2$$

$$\frac{d\bar{H}_2}{dx_1} = -a_2 + 2b_2 (1-x_1) (-1)$$

$$= -a_2 - 2b_2 + 2b_2 x_1$$

$$= -a_2 - 2b_2 x_2$$

$$\begin{aligned} \therefore x_1 \frac{d\bar{H}_1}{dx_1} + x_2 \frac{d\bar{H}_2}{dx_1} &= x_1 (a_1 + 2b_1 x_1) + x_2 (-a_2 - 2b_2 x_2) \\ &= x_1 a_1 + 2b_1 x_1^2 - x_2 a_2 - 2b_2 x_2^2 \\ &= -a_2 - 2b_2 + (a_1 + a_2 + 4b_1) x_1 + 2(b_1 - b_2) x_1^2 \end{aligned}$$

which in general $\neq 0$, $\bar{H}_i \neq x_i (a_i + b_i x_i)$

unless $b_1 = b_2 = b$

and $a_1 = a_2 = -2b$

for this special case $\bar{H}_i = x_i (a_i + b_i x_i)$

$$\text{As } \bar{S}_i^{ig}(T, P) = S_i^{ig}(T, p_i)$$

$$\text{we therefore have } S^{ig} = \sum_i y_i S_i^{ig} - R \sum_i y_i \ln y_i \quad (\text{eqn. 11.25})$$

$$\therefore S_1 = 0.7 S_1^{\text{He}} + 0.3 S_1^{\text{CH}_4} - R (0.7 \ln 0.7 + 0.3 \ln 0.3)$$

$$S_2 = 0.97 S_2^{\text{He}} + 0.03 S_2^{\text{CH}_4} - R (0.97 \ln 0.97 + 0.03 \ln 0.03)$$

$$S_3 = 0.1 S_3^{\text{He}} + 0.9 S_3^{\text{CH}_4} - R (0.1 \ln 0.1 + 0.9 \ln 0.9)$$

$$\begin{aligned} \Delta S^{\text{total}} &= (0.69 S_2 + 0.31 S_3) - S_1 \\ &= 0.6693 (S_2^{\text{He}} - S_1^{\text{He}}) + 0.031 (S_3^{\text{He}} - S_1^{\text{He}}) + 0.0207 (S_2^{\text{CH}_4} - S_1^{\text{CH}_4}) \\ &\quad + 0.279 (S_3^{\text{CH}_4} - S_1^{\text{CH}_4}) - 3.47 \end{aligned}$$

* Note here that we split $0.7 S_1^{\text{He}}$ into $0.6693 S_1^{\text{He}} + 0.031 S_1^{\text{He}}$ for convenient, same for $S_1^{\text{CH}_4}$

$$\text{For ideal gas } \Delta S = \int C_p^{ig} \frac{dT}{T} - R \ln \frac{P}{P_0}$$

$$\text{if } C_p^{ig} \text{ is a constant } \Rightarrow \Delta S = C_p^{ig} \ln \frac{T}{T_0} - R \ln \frac{P}{P_0}$$

$$\begin{aligned} \Delta S^{\text{total}} &= 0.6693 \left[\frac{5}{2} R \ln \frac{323}{390} - R \ln \frac{15}{10} \right] + 0.031 \left[\frac{5}{2} R \ln \frac{300}{390} - R \ln \frac{1}{10} \right] \\ &\quad + 0.0207 \left[\frac{9}{2} R \ln \frac{323}{390} - R \ln \frac{15}{10} \right] + 0.279 \left(\frac{9}{2} R \ln \frac{300}{390} - R \ln \frac{1}{10} \right) - 3.47 \end{aligned}$$

$$\Delta S^{\text{total}} = -5.535 \text{ J/K}$$

as work is produced in the process, $\Delta S > 0$ is to be expected

Violation of the 2nd law

$$\begin{aligned}
 b) \quad H &= x_1(a_1 + b_1x_1) + x_2(a_2 + b_2x_2) \\
 &= x_1(a_1 + b_1x_1) + (1-x_1)[a_2 + b_2(1-x_1)] \\
 &= x_1a_1 + b_1x_1^2 + a_2 + b_2 - b_2x_1 - x_1a_2 - x_1b_2 + b_2x_1^2 \\
 &= a_2 + b_2 + (a_1 - a_2 - 2b_2)x_1 + (b_1 + b_2)x_1^2
 \end{aligned}$$

$$\frac{dH}{dx_1} = (a_1 - a_2 - 2b_2) + 2(b_1 + b_2)x_1$$

$$\begin{aligned}
 \bar{H}_1 &= H + x_2 \frac{dH}{dx_1} \\
 &= a_2 + b_2 + (a_1 - a_2 - 2b_2)x_1 + (b_1 + b_2)x_1^2 + (a_1 - a_2 - 2b_2) \\
 &\quad + 2(b_1 + b_2)x_1 - (a_1 - a_2 - 2b_2)x_1 - 2(b_1 + b_2)x_1^2 \\
 &= (a_1 - b_2) + 2(b_1 + b_2)x_1 - (b_1 + b_2)x_1^2
 \end{aligned}$$

$$\begin{aligned}
 \bar{H}_2 &= H - x_1 \frac{dH}{dx_1} \\
 &= a_2 + b_2 + (a_1 - a_2 - 2b_2)x_1 + (b_1 + b_2)x_1^2 \\
 &\quad - (a_1 - a_2 - 2b_2)x_1 - 2(b_1 + b_2)x_1^2 \\
 &= (a_2 + b_2) - (b_1 + b_2)x_1^2
 \end{aligned}$$

28)

For a mixture of n-octanol (1) and n-decane (2):

$$H = x_1x_2(A + B(x_1 - x_2)) \text{ J/mol}$$

where $A = -12,974 + 51.505 T$ and $B = 8782.8 - 34.129 T$ with T in K.

a) Wanted: H_1 , H_2 , \bar{H}_1 , and \bar{H}_2 .

Pure n-octanol enthalpy ($x_1 = 1$), $H_1 = H|_{x_1=1} = 1 \cdot 0 \cdot (A + B(1-0)) = 0$

Pure n-decane enthalpy ($x_2 = 1$), $H_2 = H|_{x_1=0} = 0 \cdot 1 \cdot (A + B(0-1)) = 0$ **(ans)**

$$x_2 = 1 - x_1 \text{ (binary)}$$

We can use the following formulae for binary system:

$$\bar{H}_1 = H + x_2 \frac{dH}{dx_1} \text{ (eq. 1)} \quad \text{and} \quad \bar{H}_2 = H - x_1 \frac{dH}{dx_1} \text{ (eq. 2)}$$

We can also use the formal definition

$$\bar{H}_i = \left(\frac{\partial(nH)}{\partial n_i} \right)_{T,P,n_{j \neq i}}$$

Let us calculate the yet unknown H and dH/dx₁ for x₁ = 0.5 and T = 300K

At 300 K, $A = -12974 + 51.505 (300) = 2477.5$
 $B = 8782.8 - 34.129 (300) = -1455.9$

Writing H and dH/dx₁ in terms of x₁:

$$H = x_1(1 - x_1)[A + B(x_1 - (1 - x_1))] \text{ J/mol}$$

$$H = (x_1 - x_1^2)[A + B(2x_1 - 1)] \text{ J/mol} \quad \text{(eq.3)} \quad \text{Differentiating this with } x_1 \text{ also gives us :}$$

$$\frac{dH}{dx_1} = (1 - 2x_1)[A + B(2x_1 - 1)] + (x_1 - x_1^2)(2B) \text{ J/mol} \quad \text{(eq.4)}$$

At x₁ = 0.5 and T = 300K, $H = (0.5 - 0.5^2)[2477.5 - 1455.9(2 \cdot 0.5 - 1)] \text{ J/mol} = 619.38 \text{ J/mol}$

$$\frac{dH}{dx_1} = (1 - 2 \cdot 0.5)[A + B(2 \cdot 0.5 - 1)] + (0.5 - 0.5^2)(2 \cdot (-1455.9)) = -727.95 \text{ J/mol}$$

Plugging in these values into eq.1 and eq.2, we get:

$$\bar{H}_1 = H + x_2 \frac{dH}{dx_1} = 619.38 + 0.5(-727.95) \text{ J/mol} = 255.4 \text{ J/mol} \quad \text{(ans)}$$

$$\bar{H}_2 = H - x_1 \frac{dH}{dx_1} = 619.38 - 0.5(-727.95) \text{ J/mol} = 983.35 \text{ J/mol}$$

b) Wanted : Cp₁, Cp₂, $\bar{C}p_1$, and $\bar{C}p_2$.

$C_p = \left(\frac{\partial H}{\partial T} \right)_{P,n_i}$. So we can simply take the derivative with T of equations 3 and 4 above:

$$C_p = (x_1 - x_1^2)[A' + B'(2x_1 - 1)] \text{ J/mol K} \quad \text{(eq.5)}$$

$$\frac{dC_p}{dx_1} = (1 - 2x_1)[A' + B'(2x_1 - 1)] + (x_1 - x_1^2)(2B') \text{ J/mol K} \quad \text{(eq.6)}$$

where $A' = \frac{dA}{dT} = 51.505$ and $B' = \frac{dB}{dT} = -34.129$

First, calculating the pure Cp's using eq. 5:

$$\text{Pure n-octanol } (x_1 = 1), \quad C_{p1} = C_p|_{x_1=1} = 1 \cdot 0 \cdot (A' + B'(1-0)) = 0$$

$$\text{Pure n-decane } (x_2 = 1), \quad C_{p2} = C_p|_{x_1=0} = 0 \cdot 1 \cdot (A' + B'(0-1)) = 0 \quad \text{(ans)}$$

At $x_1 = x_2 = 0.5$ and $T = 300\text{K}$, using eq.5 and eq.6:

$$C_p = (0.5 - 0.5^2)[51.505 - 34.129(2 \cdot 0.5 - 1)] \text{ J/mol K} = 12.876 \text{ J/mol K}$$

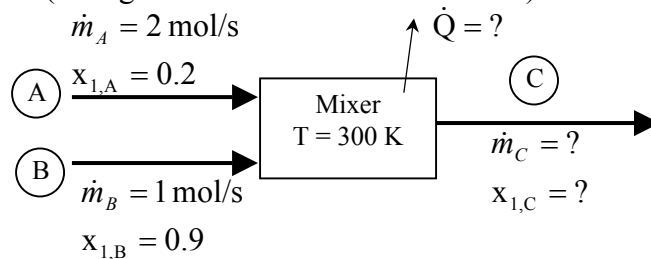
$$\frac{dC_p}{dx_1} = (1 - 2 \cdot 0.5)[A' + B'(2 \cdot 0.5 - 1)] + (0.5 - 0.5^2)(2 \cdot (-34.129)) = -17.065 \text{ J/mol K}$$

Since Cp is also a molar property, we can use expression similar to eq.1 and eq.2 (replacing H with Cp):

$$\bar{C}_{p1} = C_p + x_2 \frac{dC_p}{dx_1} = 12.876 + 0.5 \cdot (-17.065) \text{ J/mol K} = 4.344 \text{ J/mol K} \quad \text{(ans)}$$

$$\bar{C}_{p2} = C_p - x_1 \frac{dC_p}{dx_1} = 12.876 - 0.5 \cdot (-17.065) \text{ J/mol K} = 21.408 \text{ J/mol K}$$

c) Drawing the process (taking 2 mol/s of stream A as a basis)



Overall material balance: $\dot{m}_C = \dot{m}_A + \dot{m}_B = (2+1) \text{ mol/s} = 3 \text{ mol/s}$

$$\text{Species 1 balance: } \dot{m}_C x_{1,C} = \dot{m}_A x_{1,A} + \dot{m}_B x_{1,B} \Rightarrow x_{1,C} = \frac{\dot{m}_A x_{1,A} + \dot{m}_B x_{1,B}}{\dot{m}_C} = \frac{(2 \text{ mol/s})(0.2) + (1 \text{ mol/s})(0.9)}{(3 \text{ mol/s})}$$

$$x_{1,C} = 0.433$$

$$\text{Energy balance: } \Delta(\dot{m}H) = \dot{Q} + \dot{W}_s = \dot{Q}$$

$$\dot{Q} = \dot{m}_C H_C - (\dot{m}_A H_A + \dot{m}_B H_B) \quad \text{(eq.7)}$$

No shaft work in the mixer.

Calculating the enthalpies of the stream (at $T = 300 \text{ K}$ and at each x_1), we can use the original eq'n: $H = x_1 x_2 (A + B(x_1 - x_2)) \text{ J/mol}$. We calculated in part a), for 300 K : $A = 2477.5$ and $B = -1455.9$.

$$\text{Stream A } (x_{1,A} = 0.2): \quad H_A = (0.2)(0.8)(2477.5 - 1455.9(0.2 - 0.8)) \text{ J/mol} = 536.2 \text{ J/mol}$$

$$\text{Stream B } (x_{1,B} = 0.9): \quad H_B = (0.9)(0.1)(2477.5 - 1455.9(0.9 - 0.1)) \text{ J/mol} = 118.2 \text{ J/mol}$$

$$\text{Stream C } (x_{1,C} = 0.433): \quad H_C = (0.433)(0.567)(2477.5 - 1455.9(0.433 - 0.567)) \text{ J/mol} = 656.0 \text{ J/mol}$$

Plugging in values into eq.7:

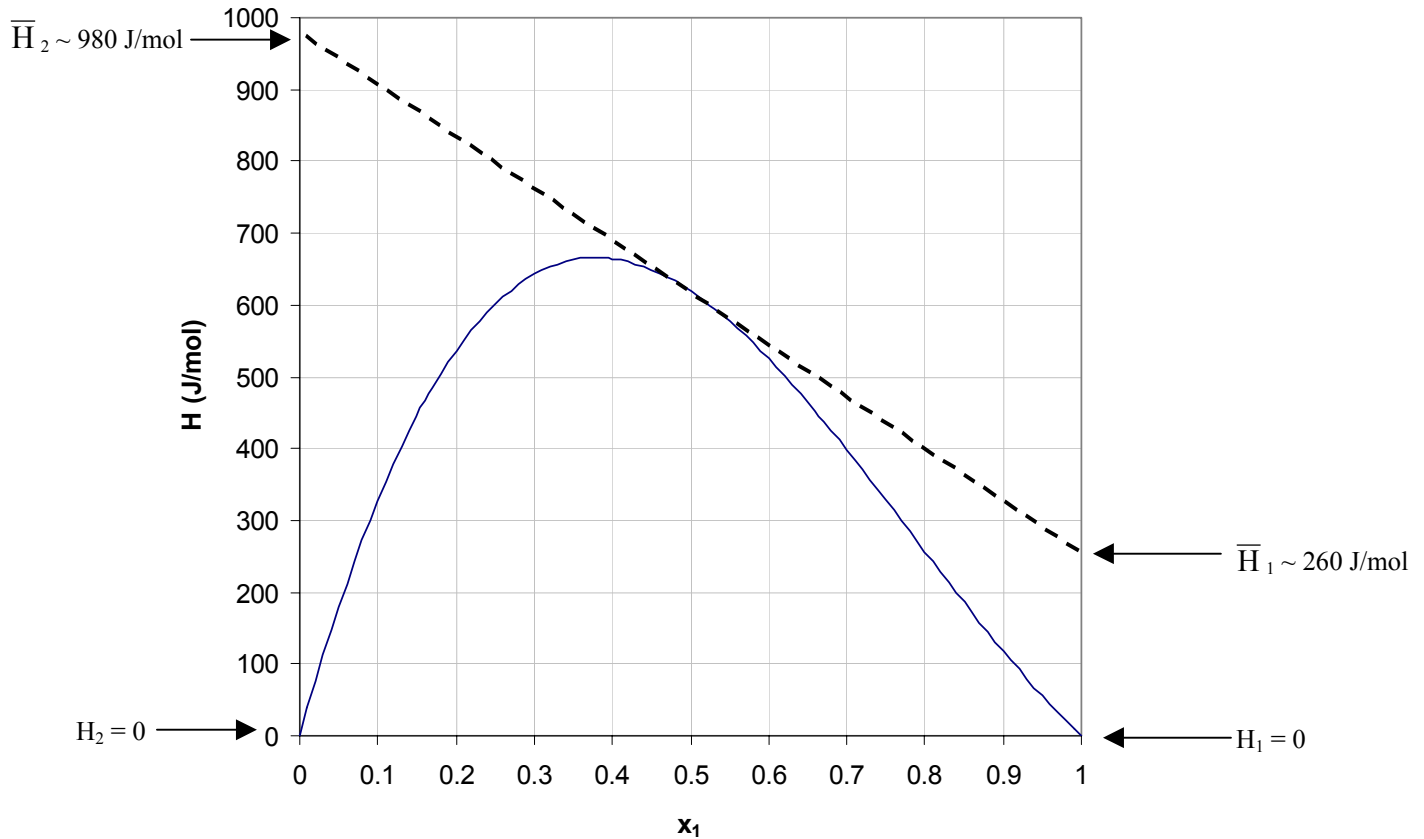
$$\dot{Q} = \dot{m}_C H_C - (\dot{m}_A H_A + \dot{m}_B H_B) = (3 \text{ mol/s})(656 \text{ J/mol}) - [(2 \text{ mol/s})(536.2 \text{ J/mol}) + (1 \text{ mol/s})(118.2 \text{ J/mol})]$$

$\dot{Q} = 777.8 \text{ J/s}$. This was calculated for 3 mol/s of output stream. So for every mol of output stream we have :

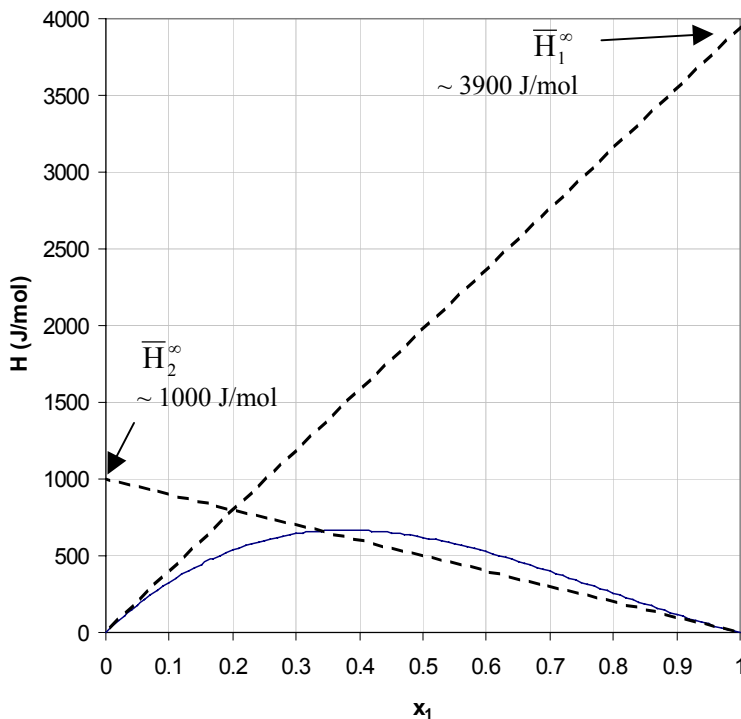
$$\dot{Q} = \frac{777.8 \text{ J/s}}{3 \text{ mol/s}} = \mathbf{259.3 \text{ J/mol output}} \quad \text{(ans)}$$

Since $Q > 0$, heat must be *added* into the system.

- d) Plot of H vs x_1 at $T = 300\text{ K}$ below. At $x_1 = 0.5$, $H \sim 620\text{ J/mol}$.
 The partial molar enthalpies can be obtained graphically by drawing a tangent line at $x_1 = 0.5$.



- e) To get the infinite dilution partial enthalpies, we draw tangent lines at $x_1 = 0$ and at $x_1 = 1$.



Graphical solution is easier, but we can confirm these values through calculation – not necessary in your solution – using eqns 1 to 4 (with appropriate x_1 's):

$$\bar{H}_1^\infty = H_1 \text{ at } x_1 = 0 \text{ or } x_2 = 1.$$

At $T = 300\text{ K}$ and $x_1 = 0$, using eq. 3 and eq. 4 :

$$\frac{dH}{dx_1} = 3930\text{ J/mol} \quad \text{and} \quad H = H_2 = 0$$

$$\bar{H}_1^\infty = H + x_2 \frac{dH}{dx_1} = 3930\text{ J/mol}$$

$$\bar{H}_2^\infty = H_2 \text{ at } x_2 = 0$$

At $T = 300\text{ K}$ and $x_1 = 1$,

$$\frac{dH}{dx_1} = -1020\text{ J/mol} \quad \text{and} \quad H = H_1 = 0$$

$$H_2 = \bar{H}_2^\infty = H - x_1 \frac{dH}{dx_1} = 1020\text{ J/mol}$$