

Mechanical Design

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Mechanical Design

- ◆ What Maslab provides
- ◆ Tools
- ◆ Safety Issues
- ◆ Helpful Hints
- ◆ Resources

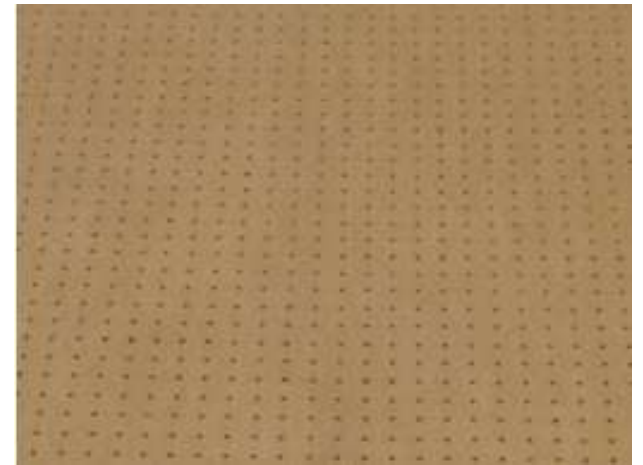
Raw Materials

- ◆ Pegboard
- ◆ Hardboard
- ◆ Plywood
- ◆ Sheet Aluminum
- ◆ Prototyping Foam

Raw Materials – Pegboard

Good for: Initial Testing

- ◆ Pre-drilled holes
- ◆ Cheap
- ◆ Easy to cut



Raw Materials – Hardboard

Good for: Intermediate design

- ◆ Pegboard without holes
- ◆ Cheap
- ◆ Easy to cut
- ◆ Replace with plywood later

Raw Materials – Plywood

Good for: Final design

- ◆ Looks good
- ◆ Strong
- ◆ Harder and slower to cut
- ◆ Pre-drill holes for wood screws

Raw Materials – Sheet Aluminum

Good for: Small structural members

- ◆ Bending can increase strength
- ◆ Holes with hole punch
- ◆ Cuts with shear



Raw Materials – Prototyping Foam

Good for: Bulky parts

- ♦ 2” blue foam
- ♦ Cut/sculpted with hot knife

Other Materials

- ◆ Wooden dowels
- ◆ Hollow metal tubing
- ◆ Spring
- ◆ PVC pipe
- ◆ Foam pipe insulation
- ◆ Gears
- ◆ ...

Fasteners

- ◆ Bolts & Machine Screws



- ◆ Wood Screws



- ◆ Glue (hot glue, super glue, wood glue)

- ◆ Tape

Motors

- ◆ Servos

- ◆ Limited range of motion
- ◆ Cannot bear load of metal motors
- ◆ Can be modified for larger range of motion

- ◆ High speed and high torque motors



Tools – Scroll Saw



- ♦ Cuts thin ($\frac{1}{4}$ ") wood and polycarbonate
- ♦ No metal
- ♦ Makes curved cuts
- ♦ Use medium pressure, don't force it!
- ♦ Ask staff to change broken blade

Tools

- ◆ Hacksaws, wood saws
 - ◆ wood, pvc, cardboard
- ◆ Pipe cutter (small red gadget)
 - ◆ brass tubing
- ◆ Rotary cutting tool
 - ◆ quick, but inaccurate
- ◆ Mitre saw
 - ◆ accurate wood cuts (any angle)
- ◆ Drill press
 - ◆ wood, plastic, metal (different bits)
 - ◆ clamp small pieces



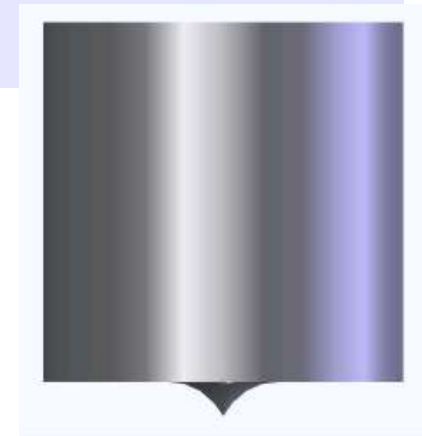
Tools

- ◆ **Shear/Brake**

- ◆ thin (1/16 sheet aluminum and polycarbonate)
- ◆ right-angle bends in sheet metal

- ◆ **Punch**

- ◆ use center punch (pointy tool) to make dent
- ◆ position punch head using dent



Safety & Maintenance

- ◆ Wear safety glasses in shop
- ◆ Use fan when soldering
- ◆ Return tools when done with them
- ◆ Put bolts, tools, and bits in their place
- ◆ Put scrap under when drilling
- ◆ Preserve benches



Techniques – Mounting



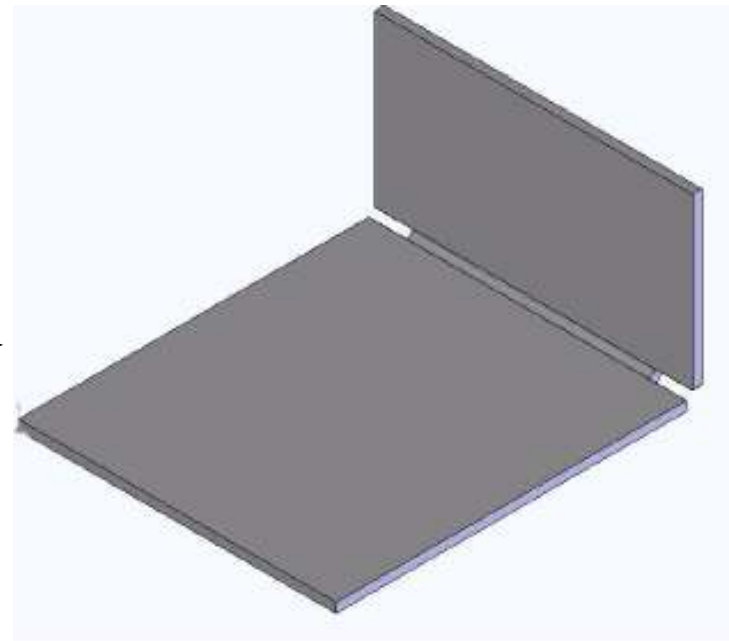
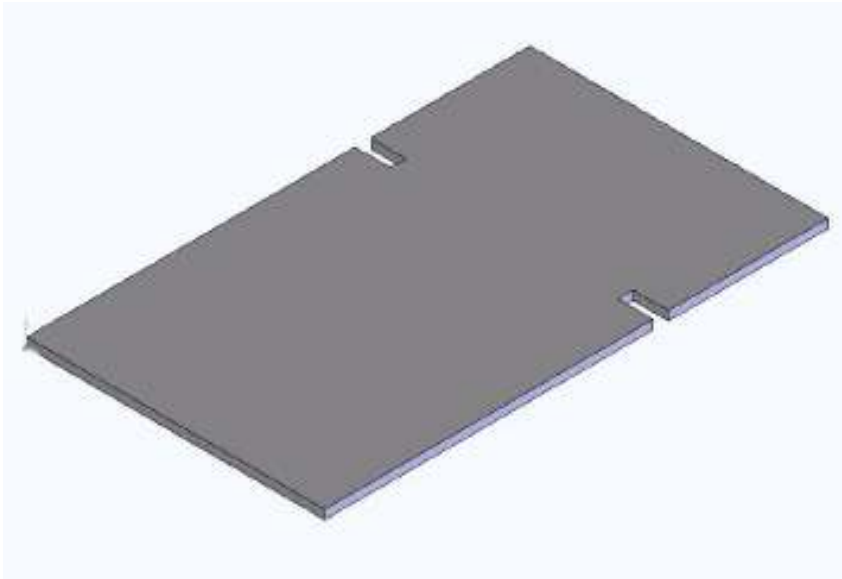
IR Sensor



Servomotor

Techniques – Metal Bending

To bend without brake ...



Make guide cuts using snips
(and holes along line for
larger pieces)

Bend along your cuts

Resources

- ♦ Central Machine Shop
 - ♦ Basement of 38
 - ♦ Metal and plastic stock
- ♦ Edgerton Shop
 - ♦ Across Vassar Street
 - ♦ Training/safety lecture required

Resources – Parts

- ♦ Mcmaster.com
 - ♦ raw materials, fasteners, ...
- ♦ Sdp-si.com
 - ♦ gears, shafts, bearings, pulleys, chains
- ♦ Allelectronics.com
 - ♦ surplus – limited selection, cheap
- ♦ Usplastic.com
 - ♦ sheet and rod plastic, plastic tubing