

# A Precision Low-TC Wide-Range CMOS Current Reference

Guillermo Serrano, *Member, IEEE*, and Paul Hasler, *Senior Member, IEEE*

**Abstract**—This paper describes a programmable temperature-compensated CMOS current reference. The proposed circuit achieves a first-order temperature compensation by canceling the negative temperature coefficient (TC) of an on-chip poly resistor with the positive TC of a MOS transistor operating in the ohmic region. Programmability of the current reference is enabled with the use of floating-gate transistors, thus allowing arbitrary current values to be set accurately. The temperature compensation is independent of the reference value; a low TC reference is possible for a wide range of currents. Prototypes from a 0.5  $\mu\text{m}$  CMOS process exhibited a maximum temperature coefficient of 132 ppm/ $^{\circ}\text{C}$  for a temperature range of 0  $^{\circ}\text{C}$  to 80  $^{\circ}\text{C}$ . Experimental results showed a current precision of 0.02% along with a line regulation of 1%/V for a supply voltage of 2.3 V to 3.3 V. These results were obtained for current references of 16  $\mu\text{A}$  to 53  $\mu\text{A}$  for five different prototypes.

**Index Terms**—Charge, current reference, floating gate, programmable, temperature coefficient.

## I. INTRODUCTION

A CURRENT reference is an essential circuit on any analog and mixed-signal system, as is used to establish the quiescent condition for many different circuits such as oscillators, amplifiers, and phase-locked loops (PLLs), among others. Many circuit topologies have been proposed to reduce the temperature coefficient (TC) [1], [2], improve the line regulation [3], and increase the precision [4], [5] of current references. Most of the published work has focused on minimizing their temperature dependence.

Temperature compensation of a current reference is a difficult task; typical approaches rely on specific device parameters values for proper performance. Optimal compensation is difficult to obtain since parameter values cannot be predicted accurately due to random variation across process, dies, and runs. Also, the current reference value is typically dictated by the compensation method; temperature compensation is only obtained for a single, non-arbitrary current value.

Some of the proposed architectures [1], [3] use a variation of the bandgap voltage reference circuit to obtain a low-TC current reference. These approaches take advantage of the opposite TC and the linear temperature dependence of  $\Delta V_{be}$  and  $V_{be}$ . Others [4], [6], [7] exploit the temperature dependence of the MOS

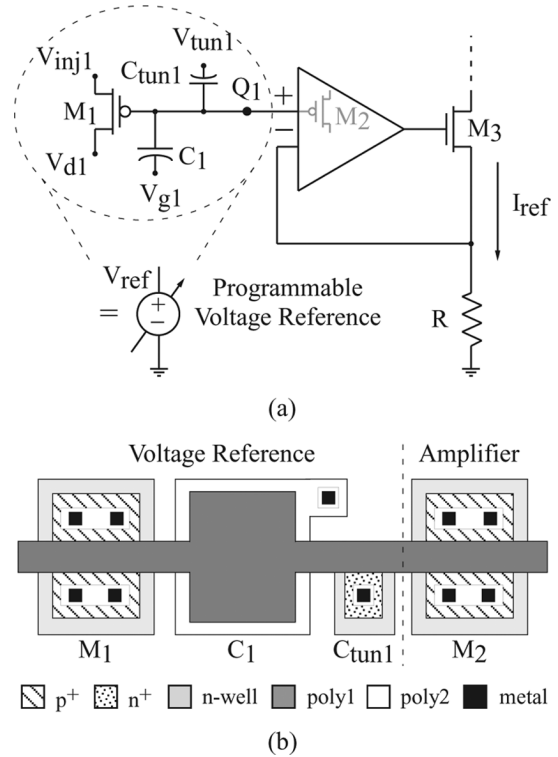


Fig. 1. Proposed programmable current reference. (a) Schematic diagram of the proposed current reference. (b) Layout diagram of the programmable voltage reference composed of  $M_1$ ,  $M_2$ ,  $C_1$ , and  $C_{tun1}$ .

transistor parameters  $V_{th}$  and  $\mu$ . A temperature coefficient of 4 ppm/ $^{\circ}\text{C}$  was obtained in [8] with the use of a bipolar process. All CMOS current [1], [5] have reported experimental results in the range of 50 ppm/ $^{\circ}\text{C}$ –400 ppm/ $^{\circ}\text{C}$  for first-order temperature compensation. With use of the second-order compensation techniques, temperature coefficients in the 10's ppm/ $^{\circ}\text{C}$  are possible; no experimental data have been reported.

The use of programmable transistors, when building a current source, has been shown only in [9] and [10]. In [9], temperature compensation is achieved by programming currents with opposite TCs; experimental results showed a 2% variation over a limited range of 45  $^{\circ}\text{C}$  to 75  $^{\circ}\text{C}$ . In [10], a programmable current source is introduced briefly without any temperature compensation.

This paper describes a programmable temperature-compensated current reference. The proposed circuit achieves a first-order temperature compensation by canceling the negative TC of an on-chip poly resistor with the positive TC of a MOS transistor operating in the ohmic region. Flexibility and immunity to device parameters is enabled through the use of floating-gate

Manuscript received May 7, 2007; revised September 3, 2007.

G. Serrano is with the School of Electrical and Computer Engineering, University of Puerto Rico Mayagüez Campus, Mayagüez, PR 00681 (e-mail: gserrano@ece.uprm.edu).

P. Hasler is with the School of Electrical and Computer Engineering, Georgia Institute of Technology, Atlanta, GA 30332-0250 USA (e-mail: phasler@ece.gatech.edu).

Digital Object Identifier 10.1109/JSSC.2007.914336

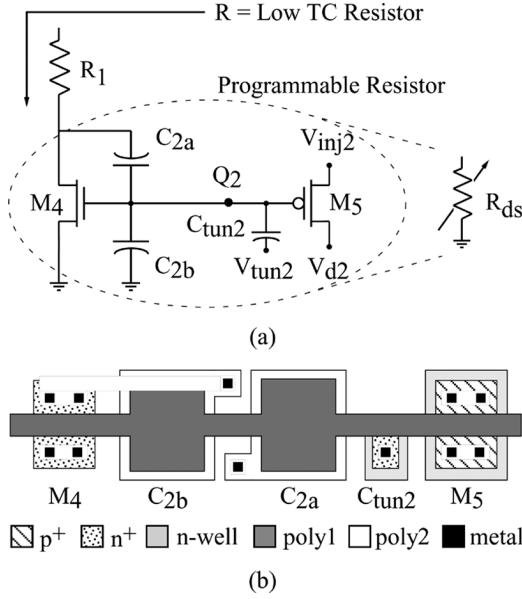


Fig. 2. Proposed temperature-compensated resistor. (a) Circuit schematic of the proposed resistor. (b) Layout diagram of the ohmic resistor composed of  $M_4$ ,  $M_5$ ,  $C_{tun2}$ ,  $C_{2a}$ , and  $C_{2b}$ .

transistors. Programmability of the ohmic resistor allows compensation of parameter variations, while programmability of the reference voltage allows for an accurate current reference for a wide range of values.

## II. PROGRAMMABLE CURRENT REFERENCE

A voltage reference circuit, composed of  $M_1$ ,  $M_2$ ,  $C_{tun1}$ , and  $C_1$ , is encircled in Fig. 1(a). Assuming  $M_1$  is off (all terminals grounded), and  $C_1 \gg C_{tun1}$ ,  $C_{par}$ , where  $C_{par}$  is the parasitic capacitance, the voltage reference will be given by

$$V_{ref} = \frac{Q_1}{C_1} \quad (1)$$

where  $Q_1$  is the charge stored on  $C_1$ , a poly-poly capacitor.

Fig. 1(b) shows the layout diagram of the programmable voltage reference. The reference voltage is connected to the input transistor of the amplifier with a poly line; transistors  $M_1$  and  $M_2$  share the gate terminal. Inputs to this terminal are capacitively coupled through  $C_1$  and  $C_{tun1}$ , thus creating a floating node [see Fig. 1(a)]. The voltage  $V_{ref}$  can be set arbitrarily by modifying  $Q_1$  with  $M_1$  [11] as seen in (1). Modification of the charge on a floating node is discussed in Section V.

Fig. 1(a) shows the circuit diagram of the proposed programmable current reference. The current reference consists of a programmable voltage reference (discussed above), a resistor, and an amplifier. Assuming the amplifier has infinite gain, the voltage across the resistor  $R$  will be forced to  $V_{ref}$ , resulting in

$$I_{ref} = \frac{Q_1}{C_1} \frac{1}{R}. \quad (2)$$

An arbitrary  $I_{ref}$  value can be obtained after fabrication by modifying  $Q_1$  as seen in (2).

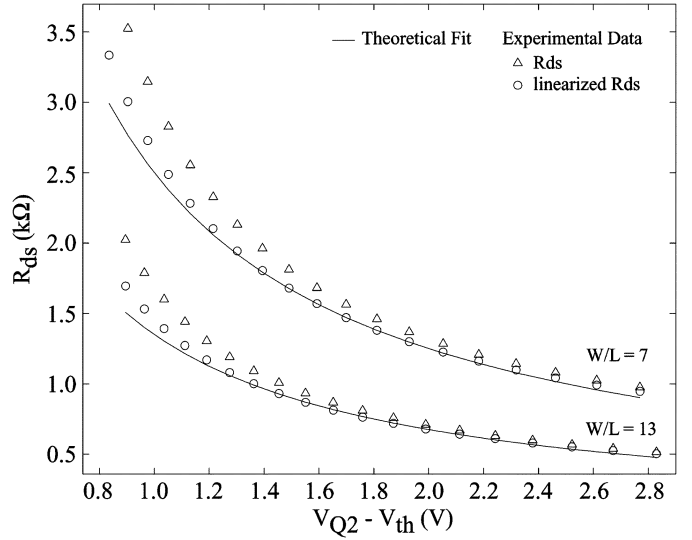


Fig. 3. Plot of the ohmic resistance for different  $V_{Q2} - V_{thn}$  values.

The temperature coefficient of  $I_{ref}$ ,  $TC_{I_{ref}} = (1/I_{ref}) \cdot (\delta I_{ref}/\delta T)$ , is given by

$$TC_{I_{ref}} = -\frac{1}{R} \frac{\delta R}{\delta T} - \frac{1}{C_1} \frac{\delta C_1}{\delta T} \quad (3)$$

$$\approx -\frac{1}{R} \frac{\delta R}{\delta T} \quad (4)$$

where  $(1/R)(\delta R/\delta T)$  and  $(1/C_1)(\delta C_1/\delta T)$  are the temperature coefficients of  $R$  and  $C_1$ , respectively. The temperature dependence of  $I_{ref}$  will be dictated by  $R$ ; temperature coefficients for poly-poly capacitors range from 20 ppm/°C–50 ppm/°C, thus are assumed to be negligible. The floating-gate charge  $Q_1$  does not exhibit any temperature variations. A low-TC current reference can be obtained with a low-TC resistor as seen in (4).

## III. TEMPERATURE COMPENSATED RESISTOR

A low-TC resistor is obtained by canceling the negative TC of an on-chip poly resistor with the positive TC of a MOS resistor. Resistance characteristics and temperature behavior of the ohmic resistor are examined next, followed by a detailed discussion of the proposed low-TC resistor.

### A. Programmable Resistor

The ohmic resistor circuit is composed of  $M_4$ ,  $M_5$ ,  $C_{tun2}$ ,  $C_{2a}$ , and  $C_{2b}$ , as shown encircled in Fig. 2(a). Transistor  $M_4$ , along with capacitors  $C_{2a}$  and  $C_{2b}$ , form a linearized resistor [12]. Fig. 2(b) shows the layout diagram of the ohmic resistor. The gate terminals of  $M_4$  and  $M_5$  share a poly1 connection; inputs to this terminal are capacitively coupled through  $C_{2a}$ ,  $C_{2b}$ , and  $C_{tun2}$ , thus creating a floating node [see Fig. 2(a)]. Charge on this floating node can be set arbitrarily by modifying  $Q_2$  via  $M_5$  [11]. Modification of the charge on a floating node is discussed in Section V. Assuming there is a charge  $Q_2$  stored in the floating node,  $M_4$  operates in the ohmic region,<sup>1</sup> and  $M_5$

<sup>1</sup>The equations derived in this section assume that  $M_4$  operates in the strong inversion region; a similar analysis can be done for  $M_4$  operating in the weak inversion region.

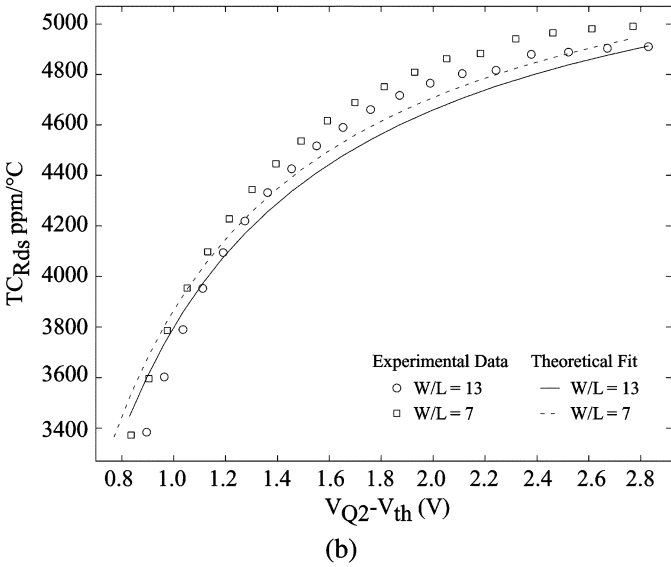
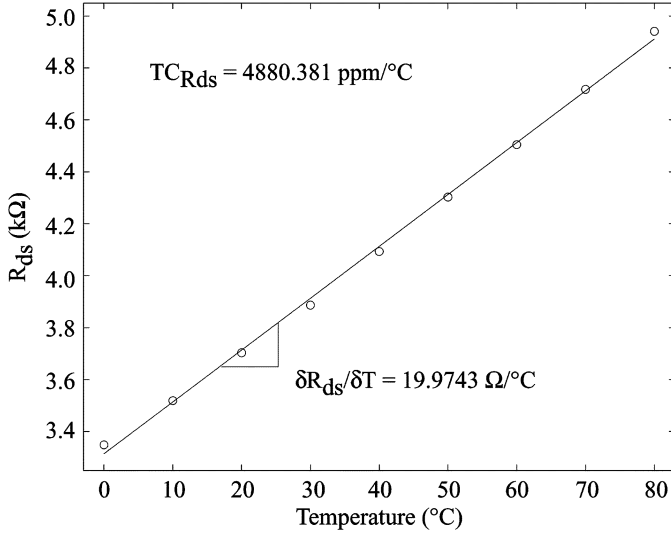


Fig. 4.  $R_{ds}$  Temperature behavior. (a) Plot of the ohmic resistance for a temperature range of  $-60^\circ\text{C}$  to  $140^\circ\text{C}$ . (b) Plot of  $R_{ds}$  temperature coefficient for different  $V_{Q2} - V_{thn}$  values.

is off (all terminals grounded), the ohmic resistance  $R_{ds}$  can be approximated as

$$R_{ds} \approx \frac{1}{\frac{W}{L} \mu_n C_{ox} (V_{Q2} - V_{thn})} \approx \frac{1}{K_n (V_{Q2} - V_{thn})} \quad (5)$$

where  $\mu_n$  is the mobility of charge carriers,  $C_{ox}$  is the oxide capacitance,  $W$  and  $L$  are  $M_4$  dimensions,  $V_{Q2} = Q_2/C_2$  is the voltage due to  $Q_2$ ,  $V_{thn}$  is the threshold voltage, and  $K_n = (W/L)\mu_n C_{ox}$ . It can be seen from (5) that  $R_{ds}$  can be modified with  $V_{Q2}$  to any arbitrary value, after fabrication.

The temperature sensitivity,  $\delta R_{ds}/\delta T$ , and first-order temperature coefficient,  $TC_{R_{ds}} = (1/R_{ds})(\delta R_{ds}/\delta T)$ , of  $R_{ds}$  can be shown to be

$$\frac{\delta R_{ds}}{\delta T} = \left[ -\frac{1}{\mu_n} \frac{\delta \mu_n}{\delta T} + \frac{1}{V_{Q2} - V_{thn}} \frac{\delta V_{thn}}{\delta T} \right] \cdot \left[ \frac{1}{K_n (V_{Q2} - V_{thn})} \right] \quad (6)$$

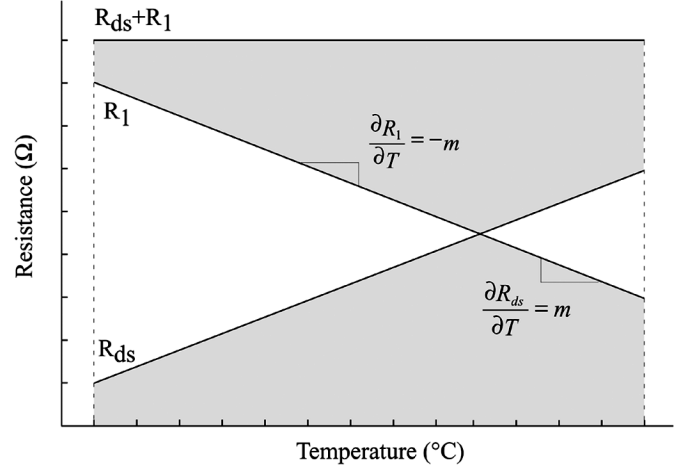


Fig. 5. Graphical representation of the linear cancellation of the resistor temperature sensitivity.

and

$$TC_{R_{ds}} = -\frac{1}{\mu_n} \frac{\delta \mu_n}{\delta T} + \frac{1}{V_{Q2} - V_{thn}} \frac{\delta V_{thn}}{\delta T} \quad (7)$$

$$= \frac{n}{T} - \frac{\alpha}{V_{Q2} - V_{thn}} \quad (8)$$

respectively, where  $T$  is the temperature,  $n$  is the mobility temperature coefficient, and  $\alpha$  is the threshold voltage temperature sensitivity. The temperature behavior of  $R_{ds}$  can be modified with  $V_{Q2}$  as seen in (6) and (8). For large enough  $V_{Q2}$  values ( $V_{Q2} > (T \cdot \alpha/n) + V_{thn}$ ), a positive  $TC_{R_{ds}}$  is obtained.

Fig. 3 shows experimental data, along with theoretical fit, of  $R_{ds}$  for different  $V_{Q2} - V_{thn}$  values. As expected, the linearized version [12] of  $R_{ds}$  follows closely the behavior predicted by (5). Fig. 4(a) shows the temperature behavior of  $R_{ds}$  over a temperature range of  $-60^\circ\text{C}$  to  $140^\circ\text{C}$ . The ohmic resistor exhibits a strong linear dependence with temperature; higher order temperature effects are due to mobility. A temperature coefficient of  $+4880$  ppm/ $^\circ\text{C}$  was obtained for a  $V_{Q2} - V_{thn}$  value of  $1.8$  V. Values of  $-1.65$  and  $-1.6$  mV/ $^\circ\text{C}$  were extracted for device parameters  $n$  and  $\alpha$ , respectively. The temperature coefficient of  $R_{ds}$  for different  $V_{Q2} - V_{thn}$  values is shown in Fig. 4(b). The experimental data follows closely the theoretical behavior predicted by (8). A small difference between the temperature coefficient behavior of different sized  $R_{ds}$  arises from device parameter mismatch. Arbitrary  $TC_{R_{ds}}$  values are possible by modifying  $V_{Q2}$  as seen in Fig. 4(b).

### B. Low-TC Resistor

Fig. 2(a) shows the schematic diagram of the proposed resistor  $R$ . The resistor is a series combination of  $R_1$ , a high poly resistor, and  $R_{ds}$ , a MOS transistor ( $M_4$ ) operating in the ohmic region (see Section III-A).

Using (5),  $R$  can be written as

$$R = R_1 + R_{ds} \quad (9)$$

$$= R_1 + \frac{1}{K_n (V_{Q2} - V_{thn})} \quad (10)$$

where all the variables have their usual meaning.



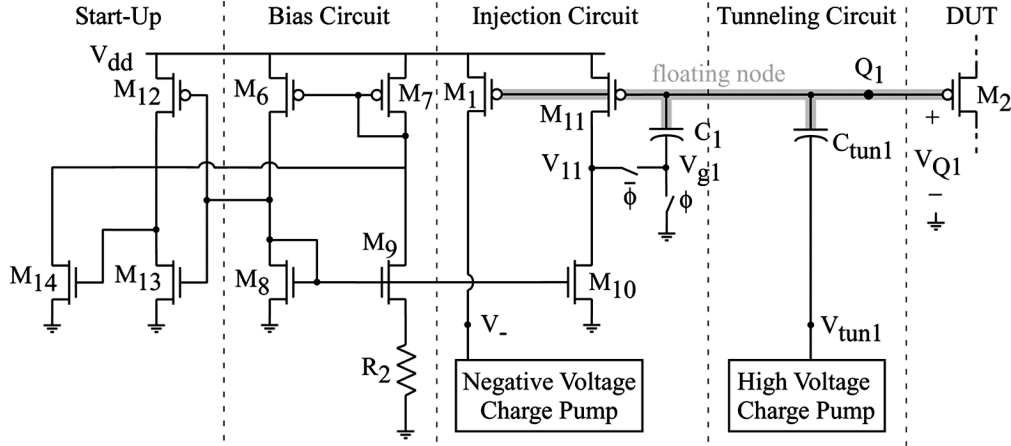


Fig. 7. Schematic diagram of the circuit used to modify the charge  $Q_1$  (see Fig. 6) of the proposed current reference. An identical approach is used to modify  $Q_2$ .

shown in Fig. 6. The additional transistor ( $M_{11}$ ), connected to the floating node, is used for constant charge injection. Transistors  $M_6$ – $M_{10}$ , along with resistor  $R_2$ , form a bootstrap current source that bias  $M_{11}$ . Proper operation of the circuit is ensured with the start-up circuit composed by  $M_{12}$ – $M_{14}$ . A bias current of  $1\ \mu\text{A}$  was used in this design, thus burning only an additional  $3\ \mu\text{A}$  of current. An identical approach is used to program the charge  $Q_2$  of the proposed resistor (refer to Fig. 6) for temperature compensation.

During normal operation,  $\phi = V_{\text{dd}}$ , charge pumps are turned off, and  $V_{\text{tun1}}$  and  $V_-$  are set to  $\text{gnd}$  and  $V_{\text{dd}}$ , respectively. This ensures there is no coupling through  $C_{\text{tun1}}$  and  $M_1$  is turned off. Transistor  $M_{11}$  will be on; its region of operation will depend on the charge  $Q_1$  available on the floating node. The value of the floating-node voltage will be given by (1).

During programming,  $\phi = \text{gnd}$ , a feedback loop is established by the diode-connected transistor  $M_{11}$ . The voltage  $V_{11}$  will ensure that the current set by  $M_{10}$  flows through  $M_{11}$ , independently of  $Q_1$ . This results in a constant current through  $M_1$  as it will mirror the current of  $M_{11}$  (see Fig. 7). For injection, a negative-voltage pulse is applied to the drain terminal of  $M_1$  with the use of a negative charge pump. A constant charge modification will occur when injecting due to the fixed current through  $M_1$ . The change in charge will be a function of the bias current of  $M_1$ , the drain–source voltage applied to  $M_1$ , and the duration of the pulse. For tunneling, a high-voltage pulse is applied to  $C_{\text{tun1}}$  with the use of a high-voltage charge pump.

## VI. EXPERIMENTAL RESULTS

A prototype chip was fabricated in  $0.5\ \mu\text{m}$  CMOS process. A folded cascode topology was used to implement the high-gain amplifier. Fig. 8(a) shows the schematic diagram of the amplifier along with the start-up and the bias circuitry. The power consumption of the amplifier along with the bias circuitry was just  $21\ \mu\text{W}$  at a  $V_{\text{dd}}$  of  $3.3\ \text{V}$ . Also, the amplifier exhibits a minimum gain  $65\ \text{dB}$  for a  $V_{\text{dd}}$  range of  $2.1\ \text{V}$  to  $3.3\ \text{V}$  and a temperature range of  $0^\circ\text{C}$  to  $80^\circ\text{C}$ . Fig. 8(b) shows the die micrograph of the prototype integrated circuit (charge pumps not included); the total area of the current reference is just  $200\ \mu\text{m} \times 75\ \mu\text{m}$ .

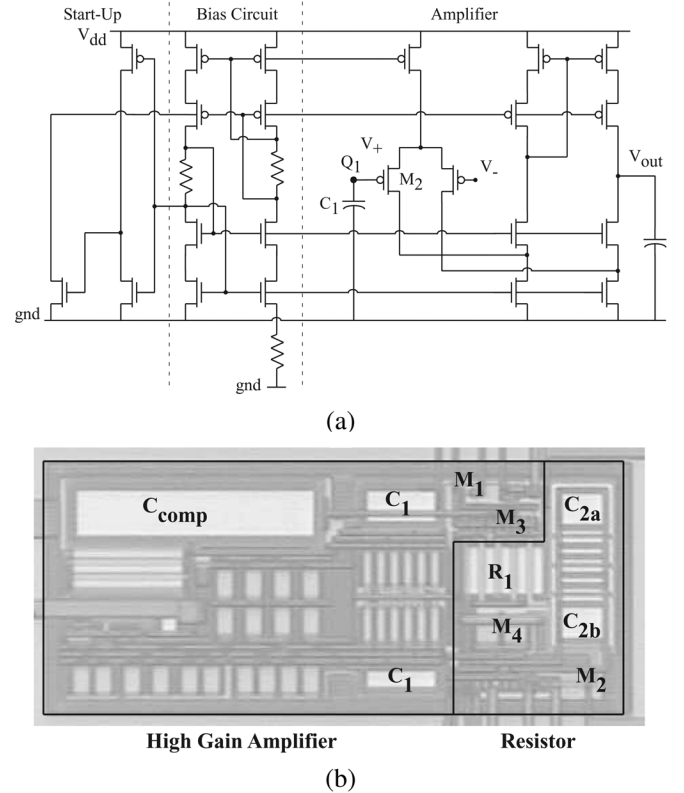


Fig. 8. Prototype. (a) Schematic diagram of the folded cascode amplifier used for the proposed current reference presented in Fig. 6. (b) Chip micrograph of the prototype current reference in a  $0.5\ \mu\text{m}$  CMOS process.

The charge pumps and the programming circuit occupy an additional area of  $132\ \mu\text{m} \times 342\ \mu\text{m}$ .

Measurements were conducted to characterize run-specific device parameters. Experimental results showed  $R_1$  and  $\text{TC}_{R_1}$  to be  $12.1\ \text{k}\Omega$  and  $-1750\ \text{ppm}/^\circ\text{C}$  respectively, which results in  $\delta R_1/\delta T = -21.2\ \Omega/^\circ\text{C}$ . Optimal TC compensation was carried out by measuring the temperature sensitivity of the ohmic resistor  $R_{\text{ds}}$  for different programmed values of  $V_{Q_2}$  as shown in Fig. 9(a). The temperature sensitivity,  $\delta R_{\text{ds}}/\delta T$ , was found to decrease with increasing  $V_{Q_2} - V_{\text{thn}}$ , as expected from (6). An

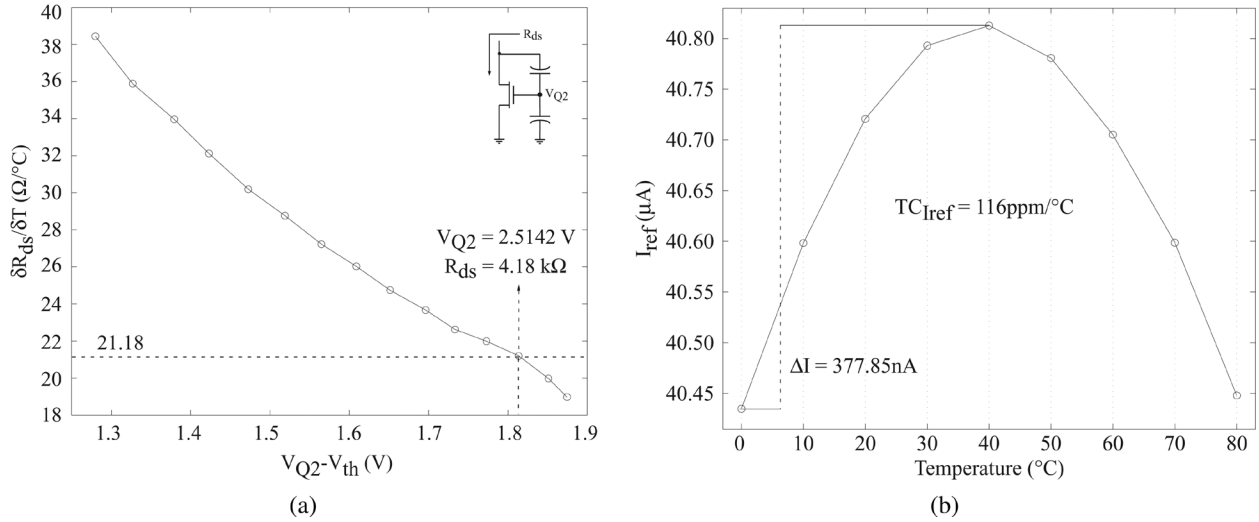


Fig. 9. Optimal TC cancellation. (a) Temperature sensitivity of the ohmic resistor as a function of the programmed voltage on the floating node. (b) Plot of the current reference against temperature for a programmed current of 40.8  $\mu\text{A}$ .

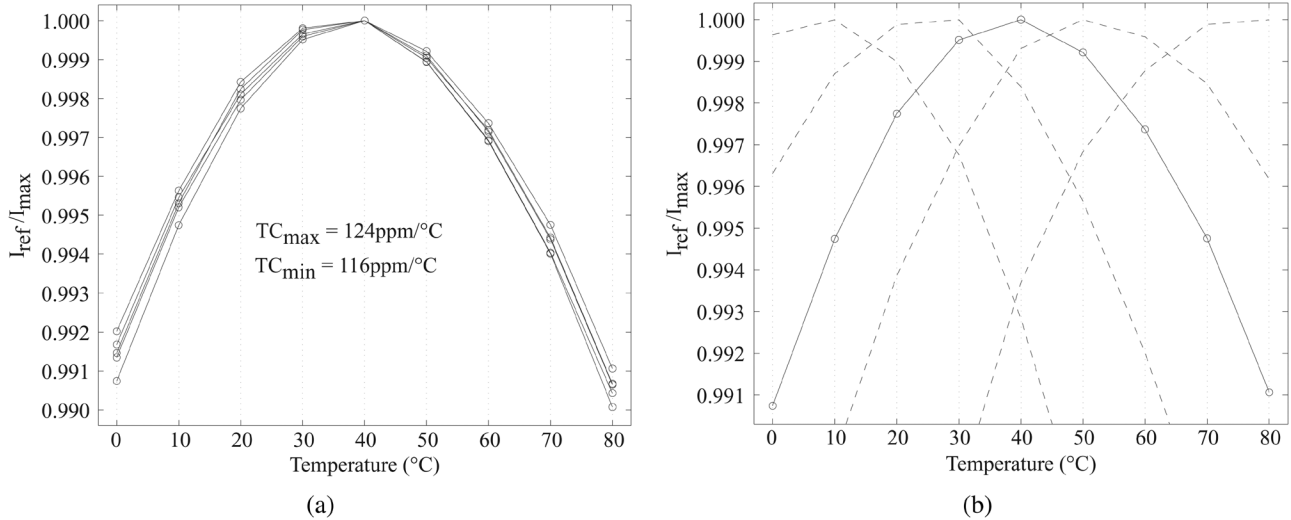


Fig. 10. Temperature sensitivity: (a) Plot of the normalized current reference,  $I_{ref}/I_{max}$ , against temperature for five different prototypes. (b) Plot of the normalized current reference against temperature for different programmed resistor values.

optimal  $V_{Q2}$  of 2.51 V was extracted at a temperature of 40  $^\circ\text{C}$ , which corresponds to an  $R_{ds}$  of 4.2 k $\Omega$ .

Fig. 9(b) shows the temperature sensitivity of the proposed current reference programmed at the optimal point. The parabolic shape of the curve confirms the first-order TC cancellation; a temperature coefficient of 116 ppm/ $^\circ\text{C}$  was obtained for a 40.78  $\mu\text{A}$  reference. Although higher order temperature effects were expected due to the transistor mobility, it was found that the poly resistor introduced additional second-order terms. Simulations predict a temperature coefficient of only 50 ppm/ $^\circ\text{C}$  for a linear temperature-dependent resistor.

Fig. 10(a) shows the current reference temperature behavior for five different prototypes from the same lot. All five chips were programmed using the optimal point extrapolated from the first device. A maximum temperature coefficient of 124 ppm/ $^\circ\text{C}$  was obtained. Results indicated good temperature coefficient matching among chips. The direct influence of  $V_{Q2}$  on the temperature sensitivity of the current reference can

be observed in Fig. 10(b), where the normalized temperature sensitivity of a single prototype is plotted for different  $V_{Q2}$  values.

Characterization of the prototype over a wide range of currents was enabled by programming  $Q_1$  accordingly. Temperature sensitivities for current references ranging from 5  $\mu\text{A}$  to 53  $\mu\text{A}$  are shown in Fig. 11(a). A maximum TC of 132 ppm/ $^\circ\text{C}$  was measured for a current range of 16  $\mu\text{A}$  to 53  $\mu\text{A}$  as seen in Fig. 11(b). Degradation of the temperature coefficient at currents  $< 16$   $\mu\text{A}$  may be caused by the temperature dependence of the amplifier offset voltage. At this lower current, the offset voltage is no longer negligible since the reference voltage is  $< 250$  mV.

Fig. 12(a) shows the line regulation for a current reference of 29.5  $\mu\text{A}$ . A line regulation of  $< 0.7\%/V$  was obtained for a supply voltage of 2.3 to 3.3 V. The reference exhibit a maximum line regulation of 1%/V for a current range of 5  $\mu\text{A}$  to 53  $\mu\text{A}$  as shown in Fig. 12(b).

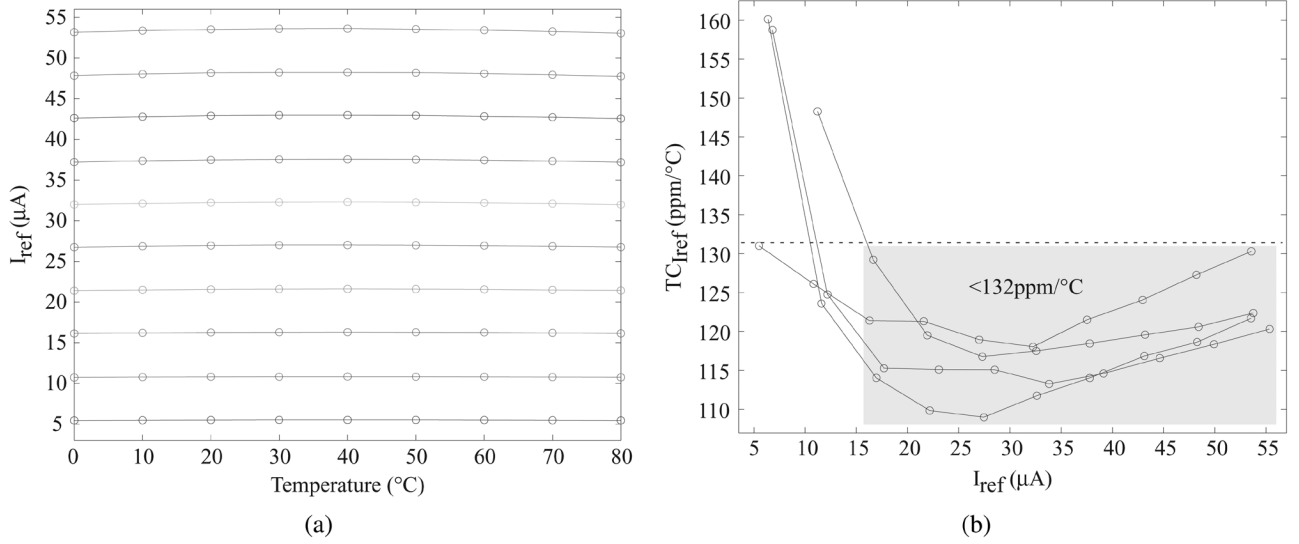


Fig. 11. Temperature coefficient: (a) Plot of the current reference against temperature for different programmed values. (b) Plot of the temperature coefficient obtained for different programmed current reference values from 4 different prototypes.

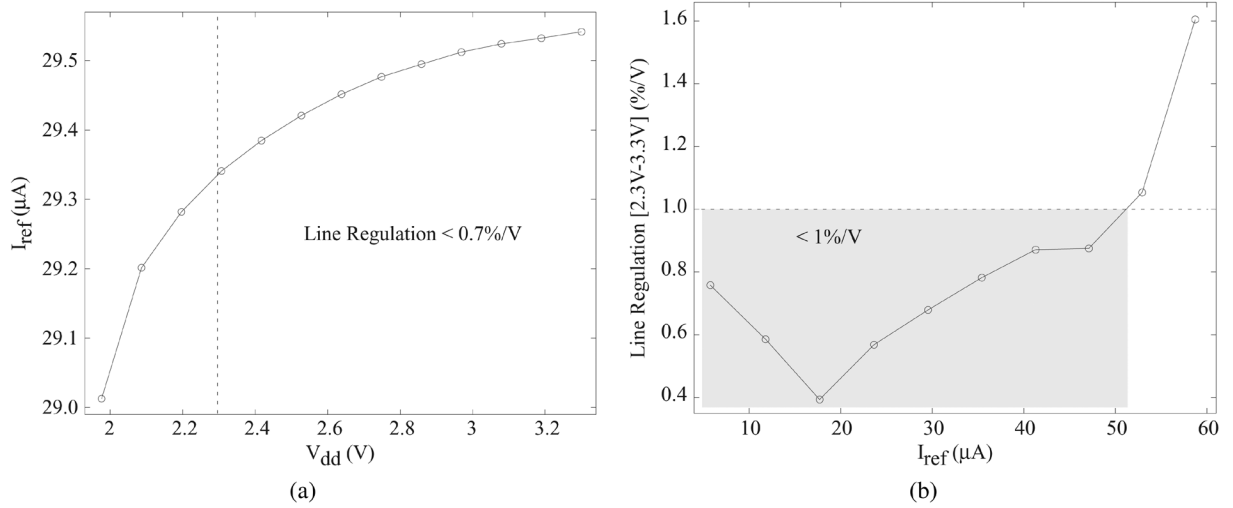


Fig. 12. Power supply sensitivity. (a) Plot of the current reference against power supply variation. (b) Power supply sensitivity for different programmed current reference values.

Fig. 13 shows an error plot of different programmed current reference values, from 200 nA to 100  $\mu A$ . A reference accuracy of  $< 0.02\%$  was obtained for currents  $> 3 \mu A$ . A degradation in accuracy at the lower currents occurred due to resolution limitations; the measurement equipment was set to a fix range of 200  $\mu A$  for the complete measurement. Table I presents a performance summary of the proposed circuit along with a comparison of the proposed current reference with some of the proposed architectures in the literature.

## VII. CONCLUSION

A programmable current reference based on a low-TC resistor has been presented. This reference achieves first-order TC compensation by canceling the negative TC of an on-chip resistor with the positive TC of a transistor operating in the ohmic region. The proposed approach is robust against device parameter variations since the temperature compensation is obtained through charge modification. A wide range and high ac-

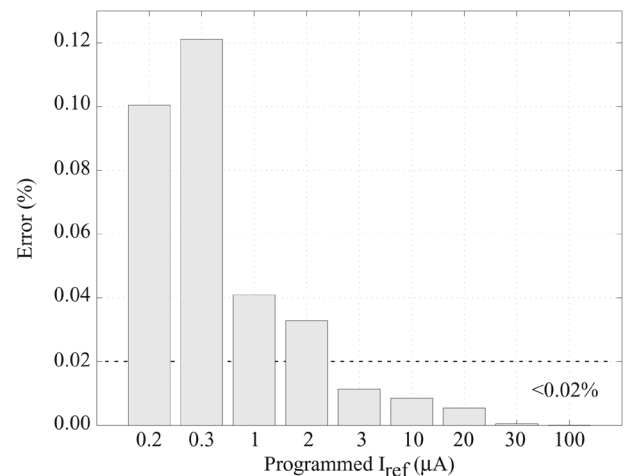


Fig. 13. Current reference precision. Percentage error of the programmed reference currents values from 200 nA to 100  $\mu A$ .

TABLE I  
PERFORMANCE COMPARISON FOR DIFFERENT CMOS CURRENT REFERENCES

|                         | Unit    | This Work            | Sansen [5] | Chen [1] | Bendali [6] | De Vita [7] |
|-------------------------|---------|----------------------|------------|----------|-------------|-------------|
| Reference Current       | $\mu A$ | 16 – 50 <sup>a</sup> | 0.774      | 526      | 144         | 0.009       |
| Reference Accuracy      | %       | < 0.02               | 2.5        | –        | 7           | 6.5         |
| Temperature Coefficient | ppm/°C  | < 130                | 375        | 50       | 185         | 44          |
| Temperature Range       | °C      | 0 – 80               | 0 – 80     | 0 – 110  | 0 – 100     | 0 – 80      |
| Min. Power Supply       | V       | 2.3 <sup>b</sup>     | 3.5        | 1        | 1           | 1.5         |
| Supply Regulation       | %/V     | < 1                  | 0.015      | 0.22     | –           | 0.05        |
| CMOS Technology         | $\mu m$ | 0.5                  | 3.0        | 0.18     | 0.18        | 0.35        |

<sup>a</sup>The reference can set to any arbitrary current value within this range while preserving the performance reported.

<sup>b</sup>Minimum power supply that meets the specified performance.

accuracy is obtained with precise charge programming. Temperature coefficients of < 130 ppm/°C were obtained for a current range of 16–50  $\mu A$  with a precision of < 0.02%.

## REFERENCES

- [1] J. Chen and B. Shi, “1 V CMOS current reference with 50 ppm/°C temperature coefficient,” *Electron. Lett.*, vol. 39, no. 2, pp. 209–210, Jan. 2003.
- [2] Y. Deval, J. Tomas, J. B. Begueret, S. Dugalleix, and J. P. Dom, “1-Volt ratiometric temperature stable current reference,” in *Proc. IEEE Int. Symp. Circuits and Systems (ISCAS)*, Jun. 1997, vol. 3, pp. 1984–1987.
- [3] Y. Liu and G. Liu, “A novel CMOS current reference with low temperature and supply dependence,” in *Proc. IEEE Int. Conf. Communications, Circuits, and Systems*, Jun. 2006, vol. 4, pp. 2201–2204.
- [4] R. Dehghani and S. M. Atarodi, “A new low voltage precision CMOS current reference with no external components,” *IEEE Trans. Circuits Syst. II, Analog Digit. Signal Process.*, vol. 50, no. 12, pp. 928–932, Dec. 2003.
- [5] W. M. Sansen, F. Eynde, and M. Steyaert, “A CMOS temperature compensated current reference,” *IEEE J. Solid-State Circuits*, vol. 23, no. 3, pp. 821–824, Jun. 1988.
- [6] A. Bendali and Y. Audet, “A 1-V CMOS current reference with temperature and process compensation,” *IEEE Trans. Circuits Syst. I, Reg. Papers*, vol. 54, no. 7, pp. 1424–1429, Jul. 2007.
- [7] G. D. Vita and G. Iannaccone, “A 109 nW, 44 ppm/°C CMOS current reference with low sensitivity to process variations,” in *Proc. IEEE Int. Symp. Circuits and Systems (ISCAS)*, May 2007, pp. 3804–3807.
- [8] H. V. Kessel, “A new bipolar reference current source,” *IEEE J. Solid-State Circuits*, vol. 21, no. 4, pp. 561–567, Aug. 1986.
- [9] A. Thomsen and M. A. Brooke, “A temperature stable current reference source with programmable output,” in *Proc. IEEE Midwest Symp. Circuits and Systems*, Aug. 1992, vol. 2, pp. 831–834.
- [10] V. Srinivasan, G. Serrano, C. Twigg, and P. Hasler, “A compact programmable CMOS reference with 40  $\mu V$  accuracy,” in *Proc. IEEE Custom Integrated Circuits Conf. (CICC)*, Sep. 2006, pp. 611–614.
- [11] D. W. Graham, E. Farquhar, B. Degnan, C. Gordon, and P. Hasler, “Indirect programming of floating-gate transistors,” in *Proc. IEEE Int. Symp. Circuits and Systems (ISCAS)*, May 2005, vol. 3, pp. 2172–2175.
- [12] E. Ozalevli and P. Hasler, “Design of a CMOS floating-gate resistor for highly linear amplifier and multiplier applications,” in *Proc. IEEE Custom Integrated Circuits Conf. (CICC)*, Sep. 2005, pp. 735–738.
- [13] A. Bandyopadhyay, G. Serrano, and P. Hasler, “Adaptive algorithm using hot-electron injection for programming analog computational memory elements within 0.2% of accuracy over 3.5 decades,” *IEEE J. Solid-State Circuits*, vol. 41, no. 2, pp. 2107–2114, Feb. 2006.
- [14] V. Srinivasan, G. Serrano, J. Gray, and P. Hasler, “A precision CMOS amplifier using floating-gate transistors for offset cancellation,” *IEEE J. Solid-State Circuits*, vol. 42, no. 2, pp. 280–291, Feb. 2007.
- [15] M. Lezlinger and E. Snow, “Fowler-Nordheim tunneling in thermally grown SiO<sub>2</sub>,” *J. Appl. Phys.*, vol. 40, pp. 278–283, Jan. 1969.
- [16] *IEEE Standard Definitions and Characterization of Floating Gate Semiconductor Arrays*, IEEE Std., Jun. 1998, pp. 1005–1998.



**Guillermo Serrano** (M’02) received the B.S. degree in electrical engineering from the University of Puerto Rico, Mayaguez, and the M.S. and Ph.D. degrees in electrical engineering from the Georgia Institute of Technology, Atlanta, GA, in 2003 and 2007, respectively.

He is currently an Assistant Professor at the University of Puerto Rico, Mayaguez. His current research interests include data converters, voltage/current references, and floating-gate MOS transistors.

Dr. Serrano received the Best Student Paper Award at CICC 2005.



**Paul Hasler** (S’87–M’95–SM’04) received the B.S.E. and M.S. degrees in electrical engineering from Arizona State University, Tempe, AZ, in 1991, and the Ph.D. degree in computation and neural systems from the California Institute of Technology (Caltech), Pasadena, CA, in 1997.

He is an Associate Professor in the School of Electrical and Computer Engineering, Georgia Institute of Technology, Atlanta, GA. His current research interests include low-power electronics, mixed-signal system ICs, floating-gate MOS transistors, adaptive information processing systems, “smart” interfaces for sensors, cooperative analog–digital signal processing, device physics related to submicron devices and floating-gate devices, and analog VLSI models of on-chip learning and sensory processing in neurobiology.

Dr. Hasler received the NSF CAREER Award in 2001, and the ONR YIP Award in 2002. He received the Paul Rapphorst Best Paper Award from the IEEE Electron Devices Society in 1997 and the Best Paper Award at SCI 2001.