



Dr. Hugh McManus

Senior Special Projects Engineer, Metis Design Associate Director, Lean Advancement Initiative Educational Network

Hugh McManus applies modern process improvement techniques to product development, health care, and government processes. He has done pioneering work in application of lean techniques to product development with MIT's Lean Advancement Initiative (LAI). He creates lean education and training materials, and disseminates them to both



university curriculums and industry training programs, with LAI's Educational Network (EdNet). He also participates in lean transformation efforts in industry and government.

Dr. McManus is the co-creator (with Eric Rebentisch of LAI) of the Lean Enterprise Value (LEV) business simulation, which is used to rapidly teach advanced lean concepts, and allow participants to experience lean transformations in a simulated environment. The LEV is modular and adaptable, and is in use for training and education in a variety of fields, including lean manufacturing, engineering and product development, health care, leadership, and enterprise transformation. Dr. McManus trains the trainers at EdNet universities and LAI member companies to adapt and use EdNet material, including the simulation. He also directly supports transformation efforts. Recent projects include compiling lean best practices for a large multinational corporation, aiding the transformation of government acquisition practices, and applying lean concepts to healthcare systems.

Dr. McManus has co-authored a book on lean methods in the Aerospace Industry, *Lean Enterprise Value*, and published tools such as the "Product Development Value Stream Mapping (PDVSM) Manual." He has published over 60 peer-reviewed publications.

Dr. McManus maintains an interest in complex system architecture, and has worked on tools for dealing with the uncertainties and opportunities of the very early stages of design. He has also taught and practiced aerospace structures and materials. He was a structural engineer at Lockheed and Kaman Aerospace for a total of 10 years, and taught structures and materials courses at MIT for 7 years. He remains actively interested in aerospace structural engineering, composite materials, and durability in complex or challenging environments.

Dr. McManus received a Ph.D. in Mechanical Engineering from Stanford University in 1990, and S. B. and S. M. degrees in Aeronautics and Astronautics from MIT in 1980 and 1981. He has worked at Kaman Aerospace (1981-84), Lockheed (1984-1990), and at MIT as an Assistant (1991-97) and Associate (1997-98) Professor of Aeronautics and Astronautics and as a Principal Research Engineer (1998-2002). He is an Associate Fellow of the American Institute of Aeronautics and Astronautics.

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Selected Publications – Enterprise Transformation and Product Design

Murman, E., Allen, T., Bozdogan, K., Cutcher-Gershenfeld, J., McManus, H., Nightingale, E., Rebentisch, E., Shields, T., Stahl, F., Walton, M., Warmkessel, J., Weiss, S., and Widnall, S., *Lean Enterprise Value*, Palgrave, London, 2002.

McManus, H. L. and Schuman, T. E., "Understanding the Orbital Transfer Vehicle Trade Space," AIAA Paper 2003-6370, Sept. 2003.

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McManus, H. L. and Warmkessel, J. M., "Creating Advanced Architectures for Space Systems: Emergent Lessons from New Processes," *Journal of Spacecraft and Rockets*, Vol. 41, No. 1, Jan.-Feb. 2004, pp. 69–74.

McManus, H. L. and Hastings, D. E., "Space System Architecture- Final Report of SSPARC: the Space Systems, Policy, and Architecture Research Consortium (Thrust II and III)," MIT Lean Aerospace Initiative, September 2004.

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McManus, H.L., Haggerty, A. and Murman, E., "Lean engineering: a framework for doing the right thing right," *The Aeronautical Journal*, Vol. 111, No. 1116, February 2007, pp. 105–114. (Originally published in slightly different form in Proceedings of the 1st International Conference on Innovation and Integration in Aerospace Sciences, Queen's University Belfast, Northern Ireland, UK, August 2005.)

McManus, H. L., Rebentisch, E., Murman, E., and Stanke, A., "Teaching Lean Thinking Principles Through Hands-on Simulations," Proceedings of the 3rd International CDIO Conference, MIT, Cambridge, Massachusetts, June 11-14, 2007.

Murman, E., McManus, H. L. and Candido, J., "Enhancing Faculty Competency in Lean Thinking Bodies of Knowledge," Proceedings of the 3rd International CDIO Conference, MIT, Cambridge, Massachusetts, June 11–14, 2007.

Candido, J., Murman, E. and McManus, H. L., "Active Learning Strategies for Teaching Lean Thinking," Proceedings of the 3rd International CDIO Conference, MIT, Cambridge, Massachusetts, June 11–14, 2007.

McManus, H. L., Richards, M. G., Ross, A. M. and Hastings, D. E., "A Framework for Incorporating "ilities" in Tradespace Studies," Proceedings of AIAA Space 2007 Conference & Exposition, Long Beach, CA, AIAA Paper 2007–6100, Sept. 2007.

Ross, A. M., McManus, H. L., Long, A., Richards, M. G., and Hastings, D. E., "Responsive Systems Comparison Method: Case Study in Assessing Future Designs in the Presence of Change," Proceedings of AIAA Space 2008 Conference & Exposition, San Diego, CA, Sept. 2008.

McManus, H. L. and Rebentisch, E., "Experiences in Simulation-Based Education in Engineering Processes," 38th ASEE/IEEE Frontiers in Education Conference, Saratoga Springs, NY, Oct. 2008.

Ross, A. M., McManus, H. L., Rhodes, D. H., Hastings, D. E. and Long, A., "Responsive Systems Comparison Method: Dynamic Insights into Designing a Satellite Radar System," Proceedings of the AIAA Space 2009 Conference & Exposition, Pasadena, CA, Sept. 2009.

Ross, A. M., McManus, H. L., Rhodes, D. H., and Hastings, D. E., "Role for Interactive Tradespace Exploration in Multi-Stakeholder Negotiations," AIAA Space 2010, Anaheim, CA, September 2010.

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Selected Publications – Composite Materials and Structures

McManus, H. L., and Springer, G. S., "High Temperature Thermomechanical Behavior of Carbon-Phenolic and Carbon-Carbon Composites, I. Analysis and II. Results," *Journal of Composite Materials*, Vol. 26, No. 2, 1992, pp. 206–255.

McManus, H. L., "Probabilistic Methods for the Calculation of Laminate Properties," Journal of Reinforced Plastics and Composites, Vol. 12, June 1993, pp. 712–722.

McManus, H. L., Bowles, D. E., and Tompkins, S. S., "Prediction of Thermal Cycling Induced Matrix Cracking," *Journal of Reinforced Plastics and Composites*, Vol. 15, No. 2, 1996, pp. 124–140.

Park, C. H., and McManus, H. L., "Thermally Induced Damage in Composite Laminates: Predictive Methodology and Experimental Investigation," *Composites Science and Technology*, Vol. 56, No. 10, 1996, pp. 1209–1219.

McManus, H. L. and Maddocks, J. R., "On Microcracking in Composite Laminates under Thermal and Mechanical Loading," *Polymers and Polymer Composites*, Vol. 4, No. 5, 1996, pp. 304-314.

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Crews, L. K., and McManus, H. L., "Modeling the Effects of High Temperature Exposure on the Mechanical Material Properties of Graphite/Epoxy," Proceedings of the American Society for Composites 13th Annual Technical Conference on Composite Materials, September 21–23 1998, Baltimore, Maryland, pp. 416–426.

McManus, H. L., Foch, B., and Cunningham, R., "Mechanism-Based Modeling of Long-Term Degradation," *Journal of Composites Technology and Research*, Vol. 22, No. 3, July 2000, pp. 146-152.

Tsuji, L. C., McManus, H. L., and Bowles, K. J., "Mechanical Properties of Degraded PMR-15 Resin," *Time Dependent and Nonlinear Effects in Polymers and Composites, ASTM STP 1357*, R. A. Schapery and C. T. Sun, Eds., American Society for Testing and Materials, West Conshohocken PA, 2000, pp. 3-17.

Reynolds, T. G., and McManus, H. L., "Accelerated Test of Environmental Degradation in Composite Materials," *Composite Structures: Theory and Practice, ASTM STP 1383*, P. Grant and C. Q. Rousseau, Eds., American Society for Testing and Materials, West Conshohocken PA, 2000, pp. 513–525

Kessler, S. S., Matuszeski, T., and McManus, H. L., "Cryocycling and Mechanical Testing of CFRP for the X-33 Liquid H2 Fuel Tank Structure," Proceedings of the 16th Annual Technical Conference of the American Society for Composites, Blacksburg Virginia, Sept 10-12 2001, Paper ASC-2001 #093.

McManus, H. L., Faust. A., and Uebelhart, S., "Gas Permeability of Thermally Cycled Graphite-Epoxy Composites," Proceedings of the 16th Annual Technical Conference of the American Society for Composites, Blacksburg Virginia, Sept 10-12 2001, Paper ASC-2001 #087.

Kessler S. S., McManus, H. L., and Hyer, M. W., "Service Life Assessment Methodology for Composites," Proceedings of the 22nd Annual Technical Conference of the American Society for Composites, Seattle Washington, Sept 17–19 2007, Paper ASC-2007 #020.

McManus, H. L., Kessler S. S., Raghavan, A., Hyer, M. W., Case, S., and Cain, J., "Service Life Assessment Methodology for Composites (SLAM–C): Models, implementation, and experimental calibration," International Conference on Fiber Reinforced Polymer (FRP) Composites for Infrastructure Applications, San Francisco, CA, November 2009 (& under consideration for journal publication).