

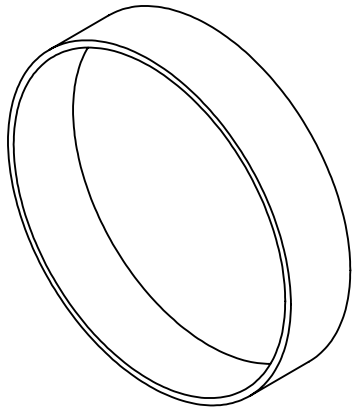
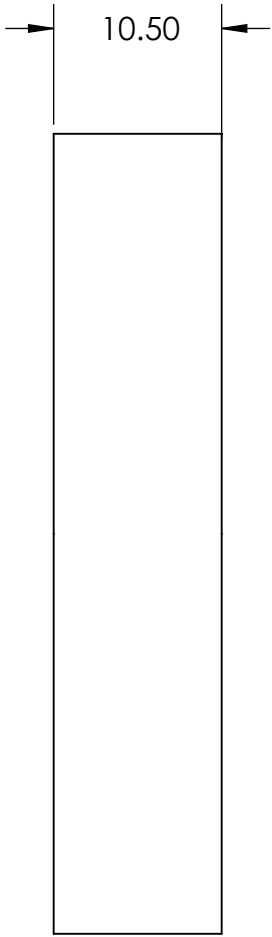
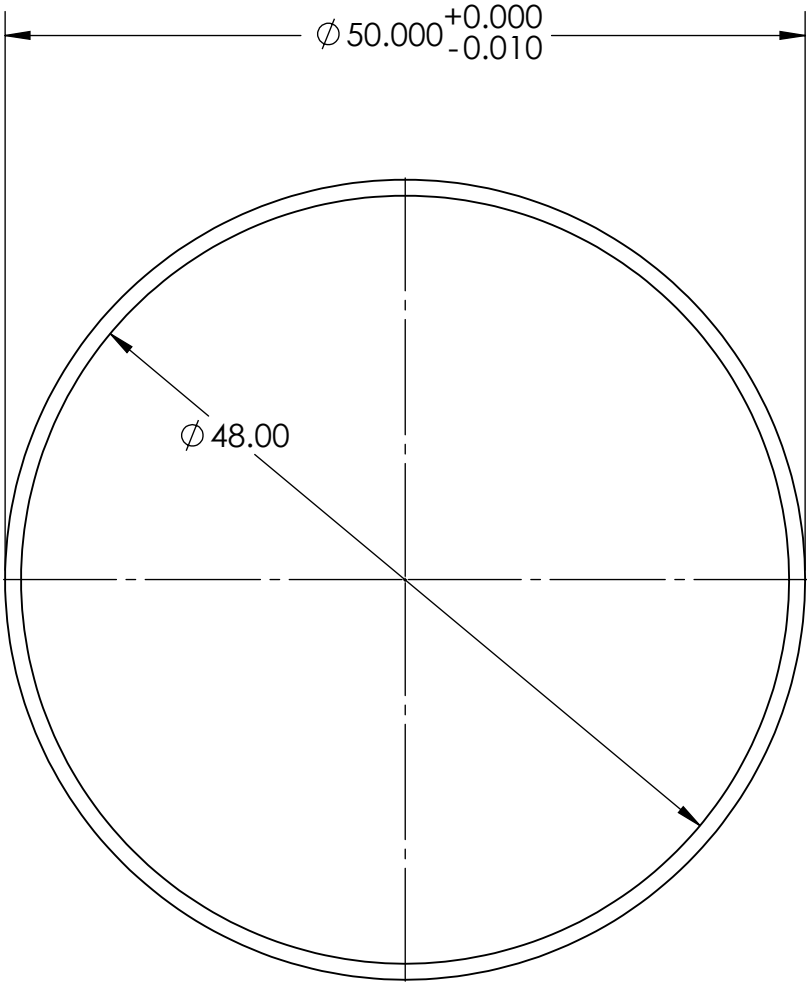
1

2

3

4

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASE FOR MANUFACTURE	12/2/2014	C. VIDAL



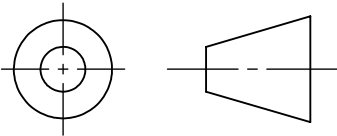
NOTES:

- 1) REMOVE BURRS AND BREAK ALL SHARP CORNERS R0.03 INCHES MAX OR CHAMFER.
- 2) ALL PARTS MUST BE CLEANED AND DEGREASED.

WEIGHT IN POUNDS.

157.66

THIRD ANGLE PROJECTION



MATERIAL: 6061-T6 (SS)		SHOP NOTES: - DO NOT SCALE DRAWING. - BREAK ALL SHARP EDGES.		 MASSACHUSETTS INSTITUTE OF TECHNOLOGY LABORATORY FOR NUCLEAR SCIENCE BATES LINEAR ACCELERATOR CENTER					
		SURFACE FINISH: ✓ MAXIMUM, ALL MACHINED SURFACES							
APPROVALS:		DATE:		Moller Hybrid Vacuum Chamber DS Endcap Port Weldment Tube					
ORIGINATOR: J. KELSEY		11/28/2014							
DRAWN BY: C. VIDAL		11/28/2014							
CHECKED BY: J. KELSEY		11/28/2014							
APPROVED BY: J. KELSEY		11/28/2014							
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS: DECIMALS: ANGLES: ±1/32 .XX ±.010 ±1° .XXX ±.005									
NEXT ASSEMBLY: Moller Hybrid Vacuum Chamber Weldment		SolidWorks GENERATED DRAWING. FILE LOCATION AND NAME: -		SCALE: 1:12	PROJECT #: J-LAB MOLLER	SIZE: B	DRAWING #: -	SHEET #: 1 OF 1	REV: E