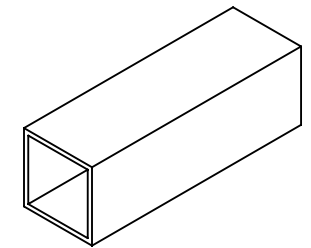
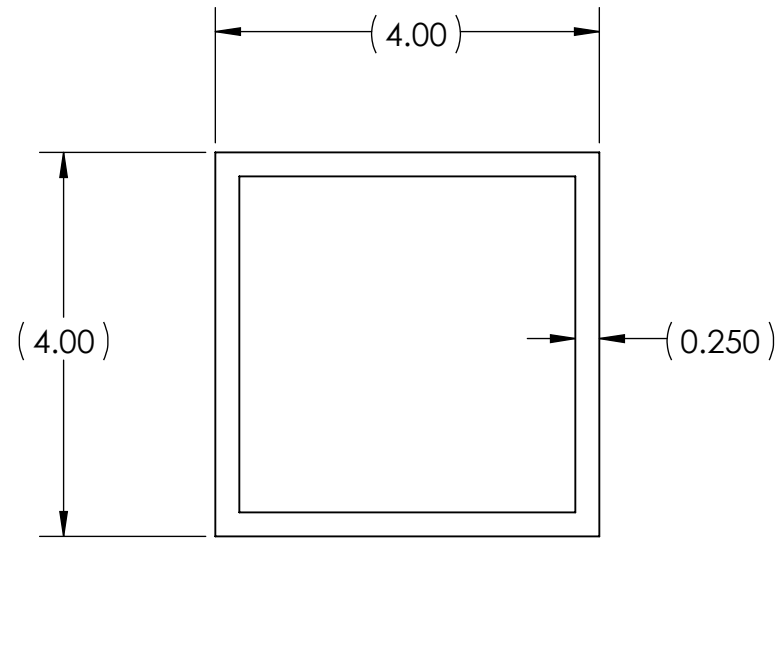


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASE FOR MANUFACTURE	11/13/2014	J. KELSEY



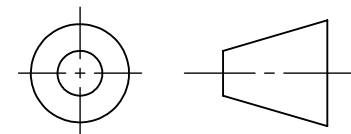
NOTES:

- 1) REMOVE BURRS AND BREAK ALL SHARP CORNERS R0.03 INCHES MAX OR CHAMFER.
- 2) ALL PARTS MUST BE CLEANED AND DEGREASED.

**QTY. 6 REQUIRED**

**WEIGHT IN POUNDS.**

**4.51**



MATERIAL: 6061-T6 ALUMINUM SQUARE TUBE 4.00 X 4.00 X 0.25 WALL		SHOP NOTES: - DO NOT SCALE DRAWING. - BREAK ALL SHARP EDGES.		<div><div><div></div><div></div><div></div><div></div></div><div>MASSACHUSETTS INSTITUTE OF TECHNOLOGY LABORATORY FOR NUCLEAR SCIENCE BATES LINEAR ACCELERATOR CENTER</div></div>							
		SURFACE FINISH: <div><div>✓</div><div>MAXIMUM, ALL MACHINED SURFACES</div></div>									
APPROVALS:		DATE:		UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.  TOLERANCES ARE:  <div><div>FRACTIONS:</div><div>DECIMALS:</div><div>ANGLES:</div><div>±1/32</div><div>.XX ±.010 .XXX ±.005</div><div>±1°</div></div>		<div>Moller Hybrid Vacuum Chamber Magnet Frame support tube stock</div>					
ORIGINATOR: J. KELSEY		11/10/2014									
DRAWN BY: C. VIDAL		11/10/2014									
CHECKED BY: J. KELSEY		11/10/2014									
APPROVED BY: J. KELSEY		11/10/2014									
NEXT ASSEMBLY:  Moller Hybrid Vacuum Chamber Top Plate Weldment		SolidWorks GENERATED DRAWING. FILE LOCATION AND NAME:  -		SCALE:  1:2	PROJECT #:  J-LAB MOLLER	SIZE:  B	DRAWING #:  -		SHEET #:  1 OF 1	REV:  B	