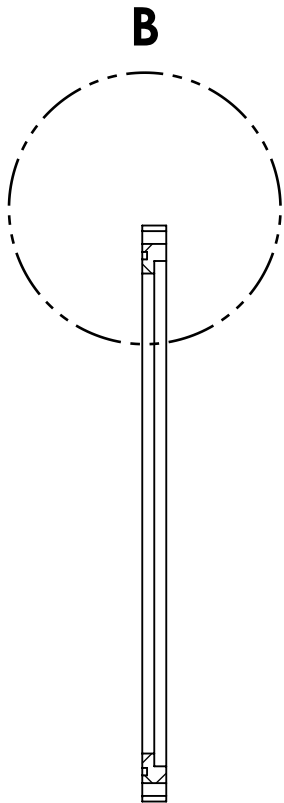
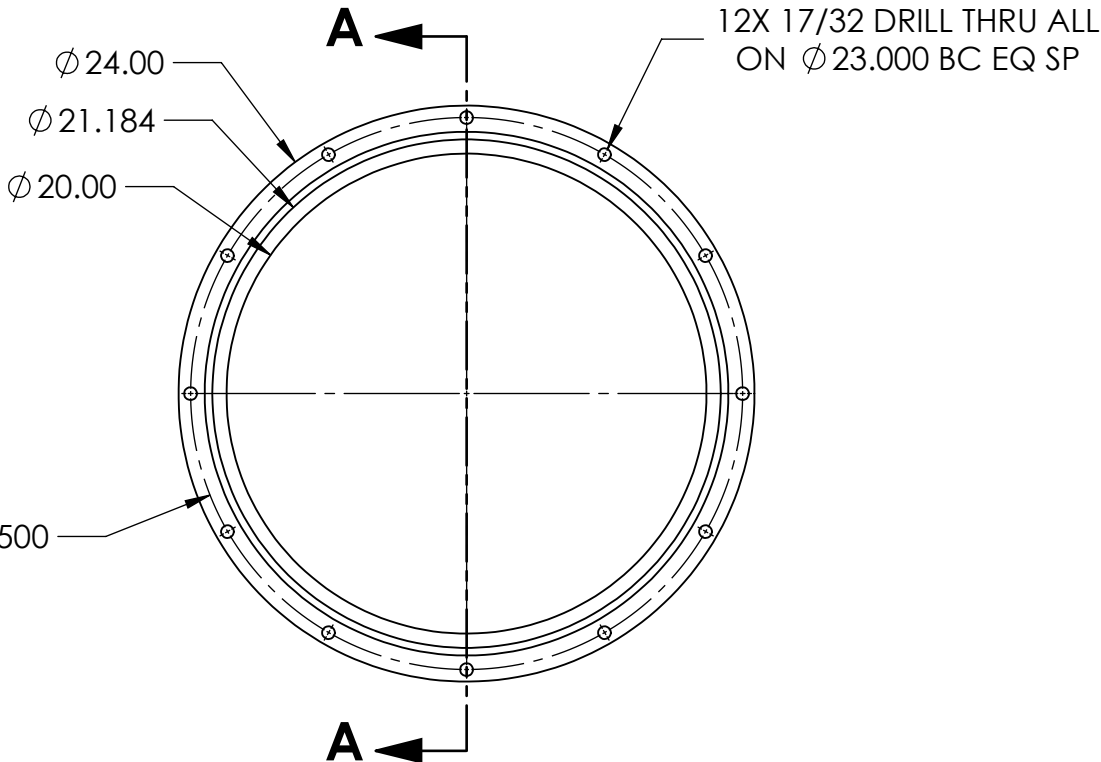
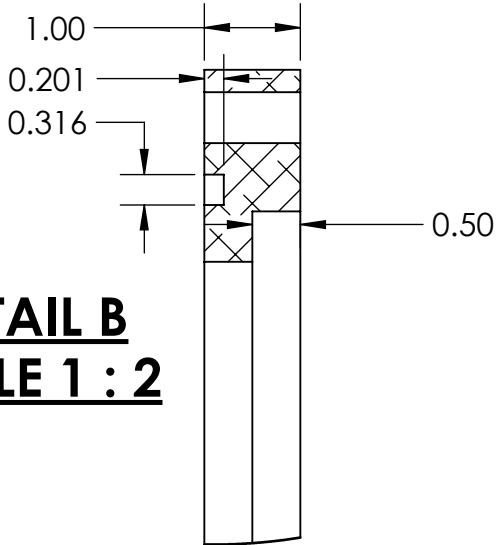
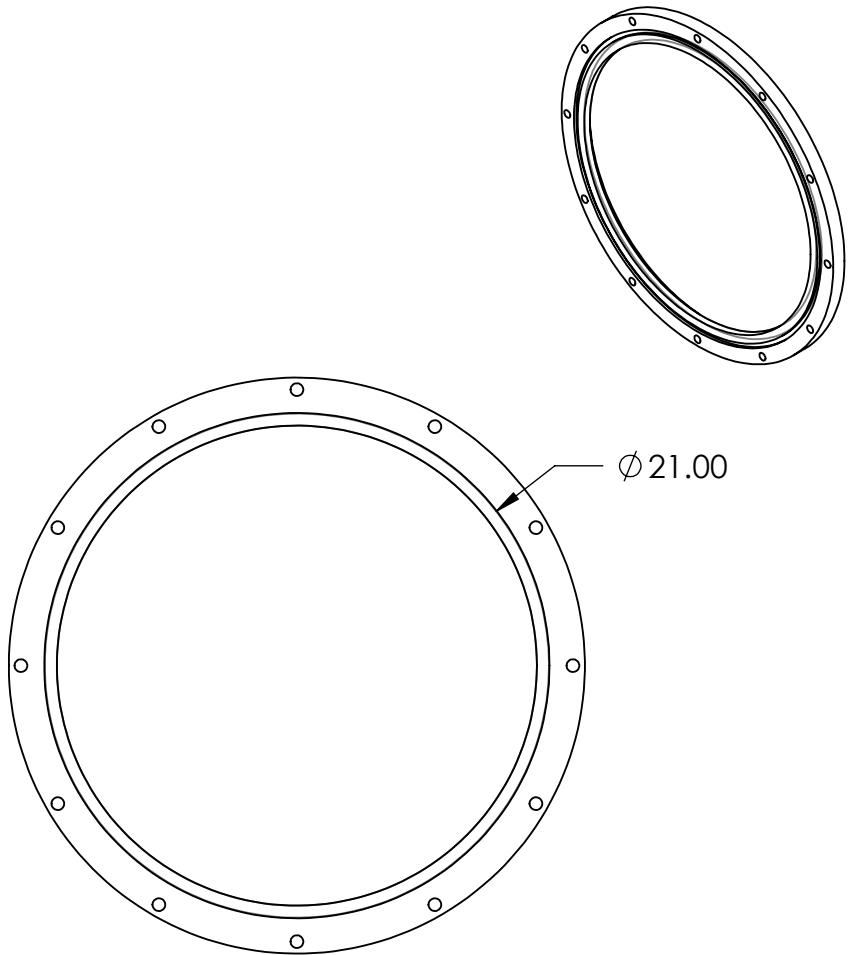


DETAIL B
SCALE 1 : 2



SECTION A-A



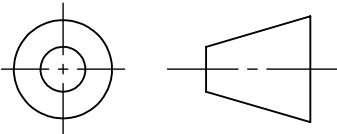
NOTES:


- 1) REMOVE BURRS AND BREAK ALL SHARP CORNERS R0.03 INCHES MAX OR CHAMFER.
- 2) ALL PARTS MUST BE CLEANED AND DEGREASED.

WEIGHT IN POUNDS.

11.15

THIRD ANGLE PROJECTION



MATERIAL: 6061-T6 (SS)		SHOP NOTES: - DO NOT SCALE DRAWING. - BREAK ALL SHARP EDGES.		<div> MASSACHUSETTS INSTITUTE OF TECHNOLOGY LABORATORY FOR NUCLEAR SCIENCE BATES LINEAR ACCELERATOR CENTER</div>											
		SURFACE FINISH: <div>✓</div> MAXIMUM, ALL MACHINED SURFACES													
APPROVALS:		DATE:		UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS: DECIMALS: ANGLES: ±1/32 .XX ±.010 ±1° .XXX ±.005		<div>Moller Hybrid Vacuum Chamber US Endcap port weldment flange</div>									
ORIGINATOR: -		11/27/2014													
DRAWN BY: C. VIDAL		11/27/2014													
CHECKED BY: J. KELSEY		11/27/2014													
APPROVED BY: J. KELSEY		11/27/2014													
NEXT ASSEMBLY: Moller Hybrid Vacuum Chamber Weldment		SolidWorks GENERATED DRAWING. FILE LOCATION AND NAME: -		SCALE: 1:8		PROJECT #: J-LAB MOLLER		SIZE: B		DRAWING #: -		SHEET #: 1 OF 1		REV: E	