

# Real Options in Supply Chain Management

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# Objectives of this presentation

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- **To stress the role of flexibility in design and management of supply chains**
  - It provides the means to adjust to the consequences of inevitable risks
- **To define Options, as means to create flexibility**
  - Build upon their use in financial context
  - Focus is on application to the design and then effective management of the system over time
- **Take-away: “options thinking” is crucial**

# Outline

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**Managers need flexibility to respond to unexpected**

- **This concept implies a deep change in way we think about design of supply chain systems**
  - From: designing to specified circumstances
  - To: planning for a range of possibilities
- **Options analysis is way to value flexibility**
  - Builds upon options analysis as used in finance
- **Example from current work on disruptions**

# Managers need flexibility

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- Both suppliers and customers need flexibility to deal with unexpected changes
- Aircraft industry has been selling options for years, to benefit of airlines and manufacturers
- Product modularity and platforms enhance ability to adjust products to market demands
- Short life cycles provide flexibility to recognize manufacturing issues, to respond to design changes requested by marketplace

# Flexibility for Disruptions

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- **Managers frequently encounter disruptive situations that demand, or would benefit from, out-of-ordinary responses**
- **Recent Examples:**
  - Key supplier cannot deliver (fire in a chip plant)
  - Normal links broken (West Coast shipping strike)
  - Product demand surges (hit fashion or holiday item)
- **Ability to respond quickly can be critical**
  - Nokia responded fast to chip plant fire, Ericsson couldn't => Nokia was able to expand market share significantly

# **Flexibility => Insurance, Opportunity**

- One way to view flexibility is as “insurance”, the capability to avoid bad outcomes
- Another: readiness to capitalize on opportunities
- [ these are like ‘puts’ and ‘calls’ – see later]
- Either way, flexibility requires prior preparation
  - Backup suppliers or alternative designs
  - Commitments by manufacturers for extra capacity
  - Capacity to re-deploy supply chain

# **Flexibility thinking => Mental Shift**

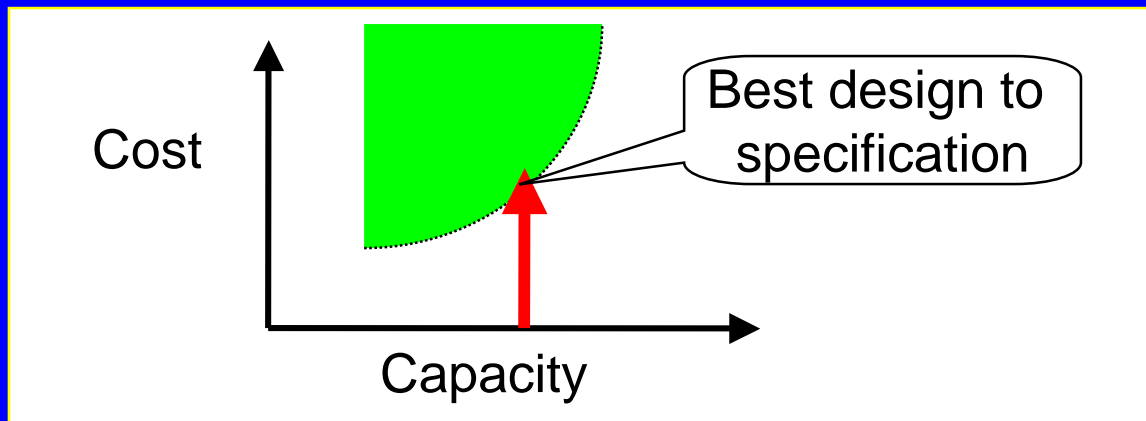
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- **Building flexibility into system requires a mental shift in framing of supply chain**
- **Problem viewed as**
  - managing risk over time (time varying practices)
  - ... and over range of circumstances
  - not traditional optimization of performance for given specifications
- **Need to face a more complex problem, building on our capability to optimize for particular situations**

# Traditional Practice

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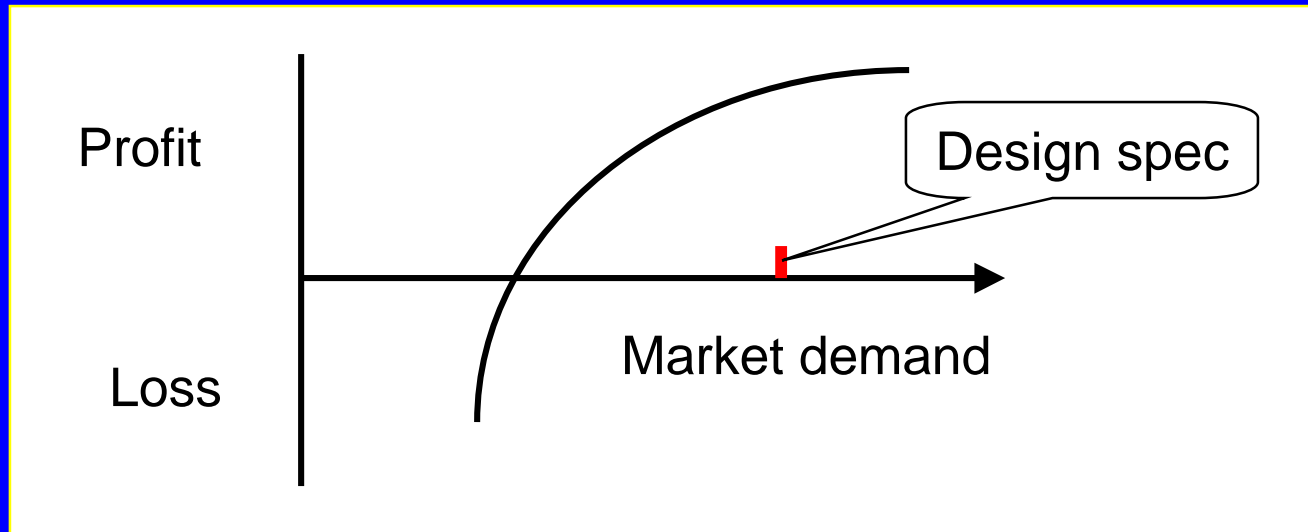
- Typically focuses on design to specifications
- This is a complex optimization process
- These specs decided outside the optimization process (for example, by market analyses)





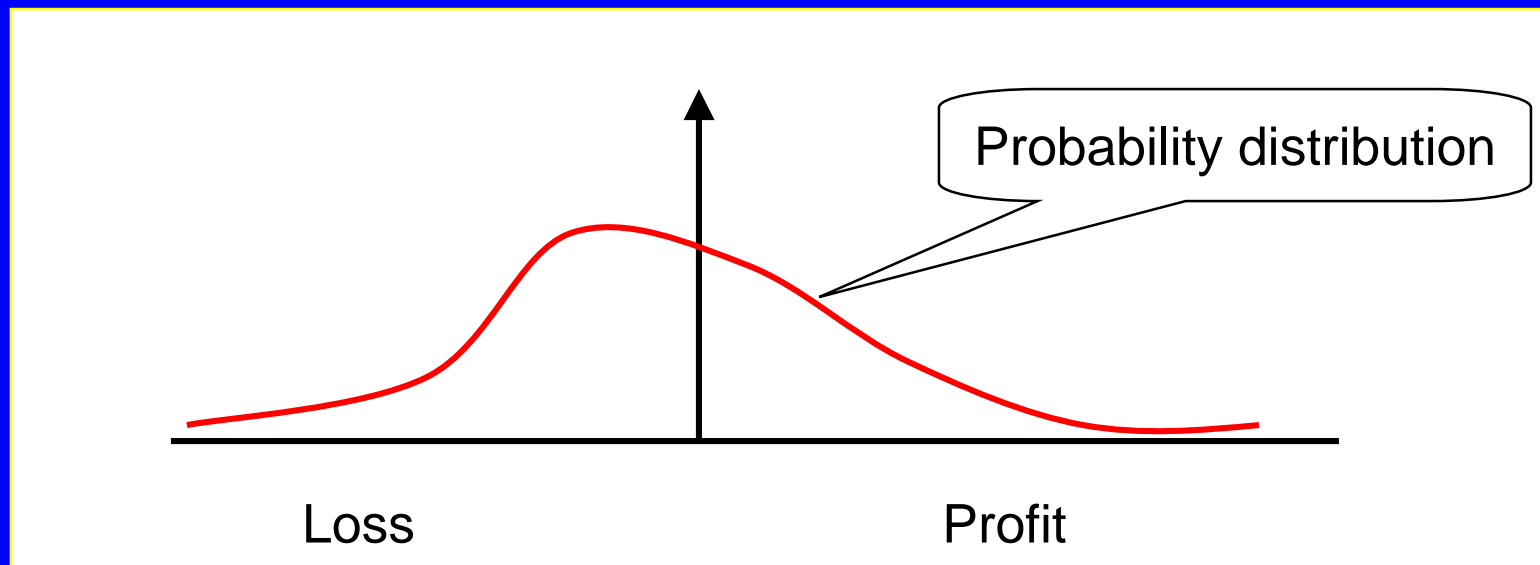
# Actual System Performance is Risky

- Why is this?
- Because market and other conditions uncertain
- Example: Profitability depends on market size



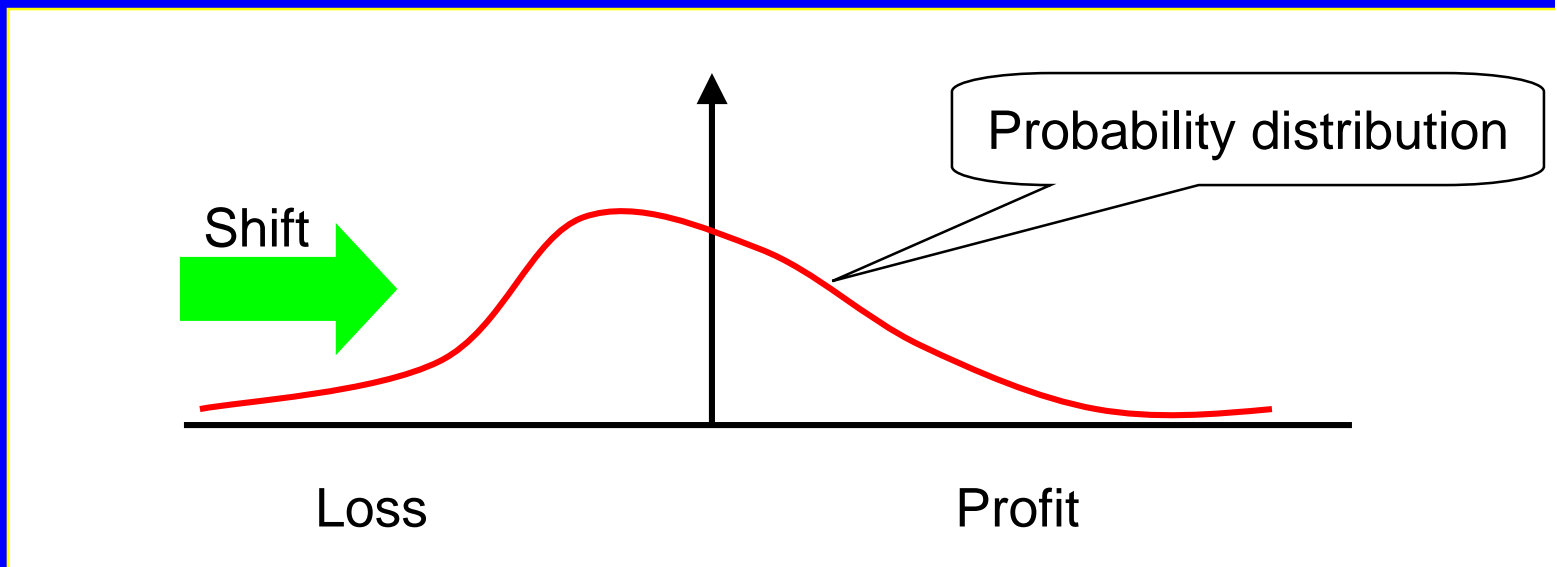
# Design involves a distribution of risk

- Outcomes vary in probability
- Results of outcomes times probability => pdf (probability distribution function)



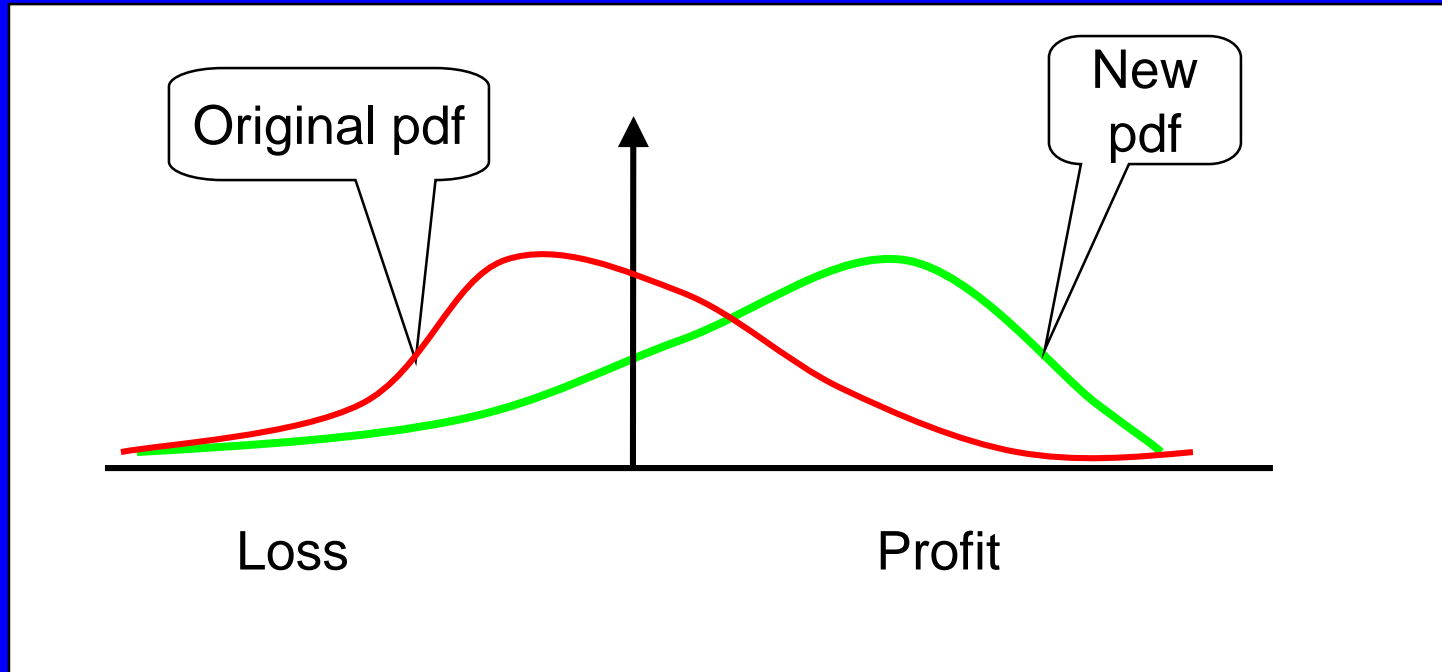
# Design Opportunity

- To vary the distribution of probability distribution to increase, maximize value
- Key means of doing this: flexibility that permits adaptation of design to circumstances



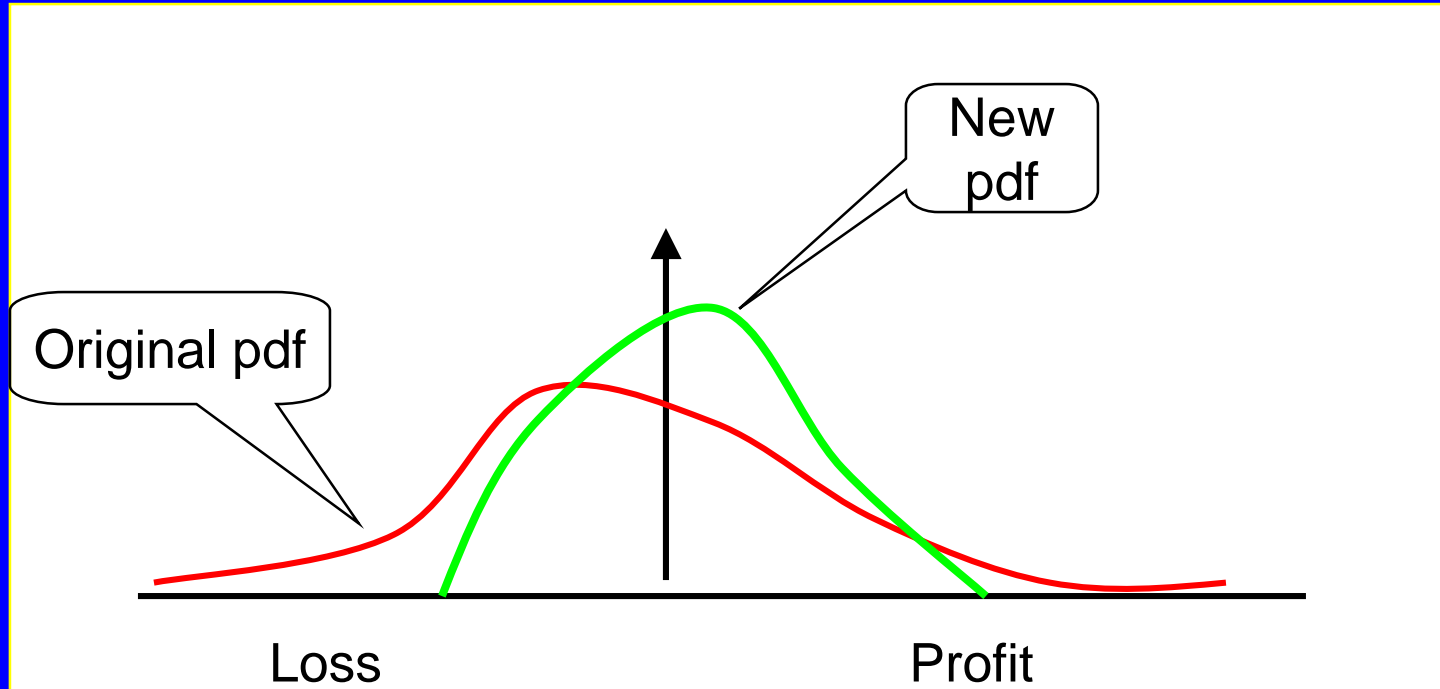
# Consequences of Flexibility (1)

- Accentuate the positive -- take advantage of opportunities (also known as “call options”)



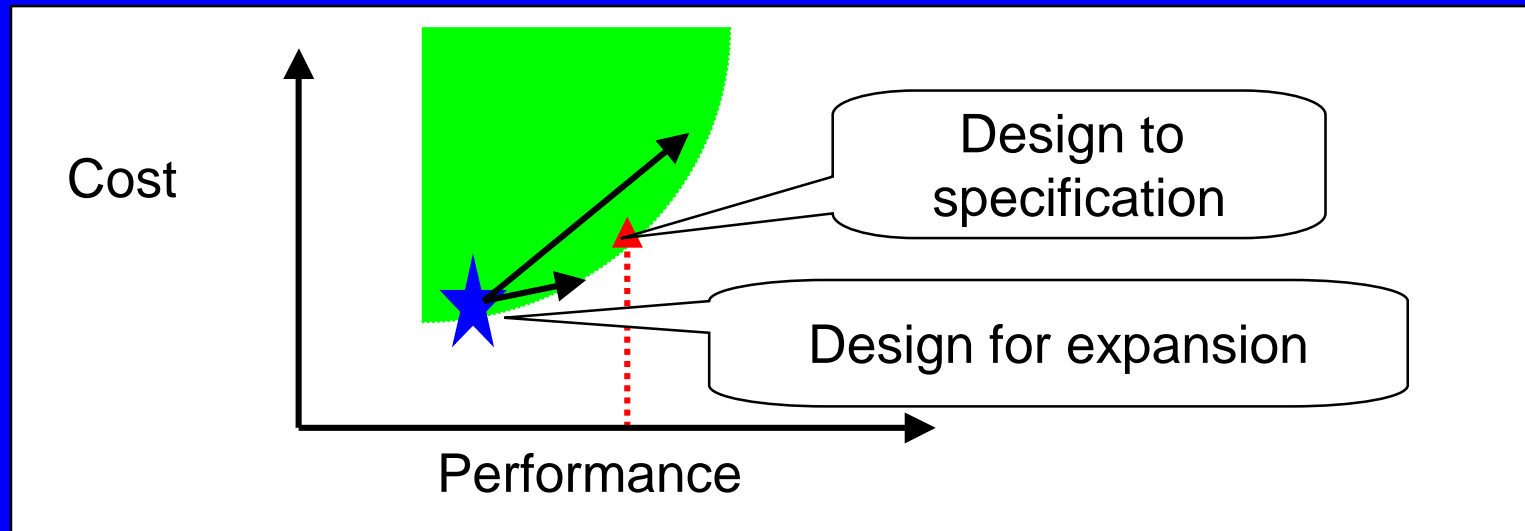
# Consequences of Flexibility (2)

- Minimize the negative -- avoid big losses (as with insurance) (also known as “put” options)



# Stress on Flexibility

- Represents a real change in concept of design and management of systems over time
- Why is this?
- Because: instead of designing to a specification, design for range of possible levels of performance



# Flexibility Adds Value

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- **Flexible systems allow managers to**
  - Recover from bad events, such as disruptions
  - Take advantage of opportunities
- **Flexibility can reduce total costs**
  - Costs less to adapt to variability and change
- **Example: Fire in chip plant**
  - Ability to redesign product with alternative chips permitted Nokia to reduce cost of interruption and, in this case, to take advantage of weakness of competitor

# Flexibility Costs

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- **Money**
  - Inventories, investment in design, computer systems
  - Extra Space for Expansion
- **Complexity**
  - Management systems more complex
- **Time**
  - Design and Planning Efforts take time



# Central Issue

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- What Flexibility should we incorporate in System?
- The question is in effect:  
  
“What elements of flexibility are more valuable than their cost?”
- How do we value flexibility?
- This is the central topic of options analysis

# **“Options” = Formal Notion of Flexibility**

- **An Option is a formal way of defining flexibility**
- **Options valuation well developed for finance markets**
- **Field of “real” options applies theory to real projects**
  - **Future decisions have features similar to financial options**
  - **Financial options valuation can be extended to projects**
- **However, adaptation not simple:**
  - **We do not have statistics on future events**
  - **Developments unlikely to be random**

# What is an Option?

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- **A right, but not an obligation...**
  - Asymmetric returns; exercise only if advantageous
  - Acquired at some cost
- **to take some action...**
  - to switch fuels, drop project, buy or sell something, etc, etc,
- **now, or in the future...**
  - May be indefinite, as for dual fuel burner
  - Often for a limited time after which option expires
- **for a pre-determined price.**
  - Cost of action separate from cost of option (down time for switching burners different from cost of dual fuel burner)

# Example Financial Option

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- **Example: An Option to buy 100 shares of ATT at 20 through Oct. 3, 2003**
- **Option is a right. It allows, doesn't force owner to ...**
- **... buy shares at a specified price**
- **... for a specific time (up to October 3, 2003)**
- **"Strike" price is set in advance (at \$20 in this case)**
- **Note: on May 23, 2003, quoted prices were:**
  - 1 share of ATT = \$ 19.25
  - option on 1 share = \$ 1.95

**(Source: finance.yahoo.com)**

# Asymmetry of Option

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- Owner of Option Likely to exercise right to buy stock if its price  $>$  strike price or  $\$S > \$20$ 
  - owner then makes profit =  $\$(S - 20)$
  - these profits may be unlimited
- Owner not required to exercise option
  - Loss limited to cost of buying option (example: \$1.95/share)
  - losses are limited
- Once you own this option, Value is not symmetric
  - In this case: All gain, No pain
- Note: Other options might be all pain, no gain...

# Example: “Real” Option

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- “Real” Options concerns things, as distinct from “financial” options embodied in contracts
- Example: The spare tire on your car is an option that gives you the right
  - ... to change the tire
  - ... the right in this case has unlimited time
  - ... “cost” of exercising option = effort to change tire
- Note Similarity to Financial Option
  - You will change tire only if you need to
  - You do not have to do a thing about it

# Supply Chain “Real” Options

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- “Real” Options for Supply Chain Management can come in many shapes
- Examples:
  - Maintenance of alternative supplier, perhaps at higher cost, to enable use as needed
  - Inventories motivated by disruptive events
  - Investment in platforms for products to reduce vulnerability to specific components
  - Contracts with manufacturers to insure priority supply
  - Cutting cycle-time of product, to make faster response to market and production issues

# Recent Results (Pochard)

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- Research on supply chain disruptions
- What circumstances justify a Second Supplier?
- We developed a model to estimate cost, benefits
  - set up of relationship, part costs, frequency of disruption
  - gain or loss of market share
- Model investigates option of delaying decision
  - This can be worth a lot
- A time-varying dynamic strategic is best!



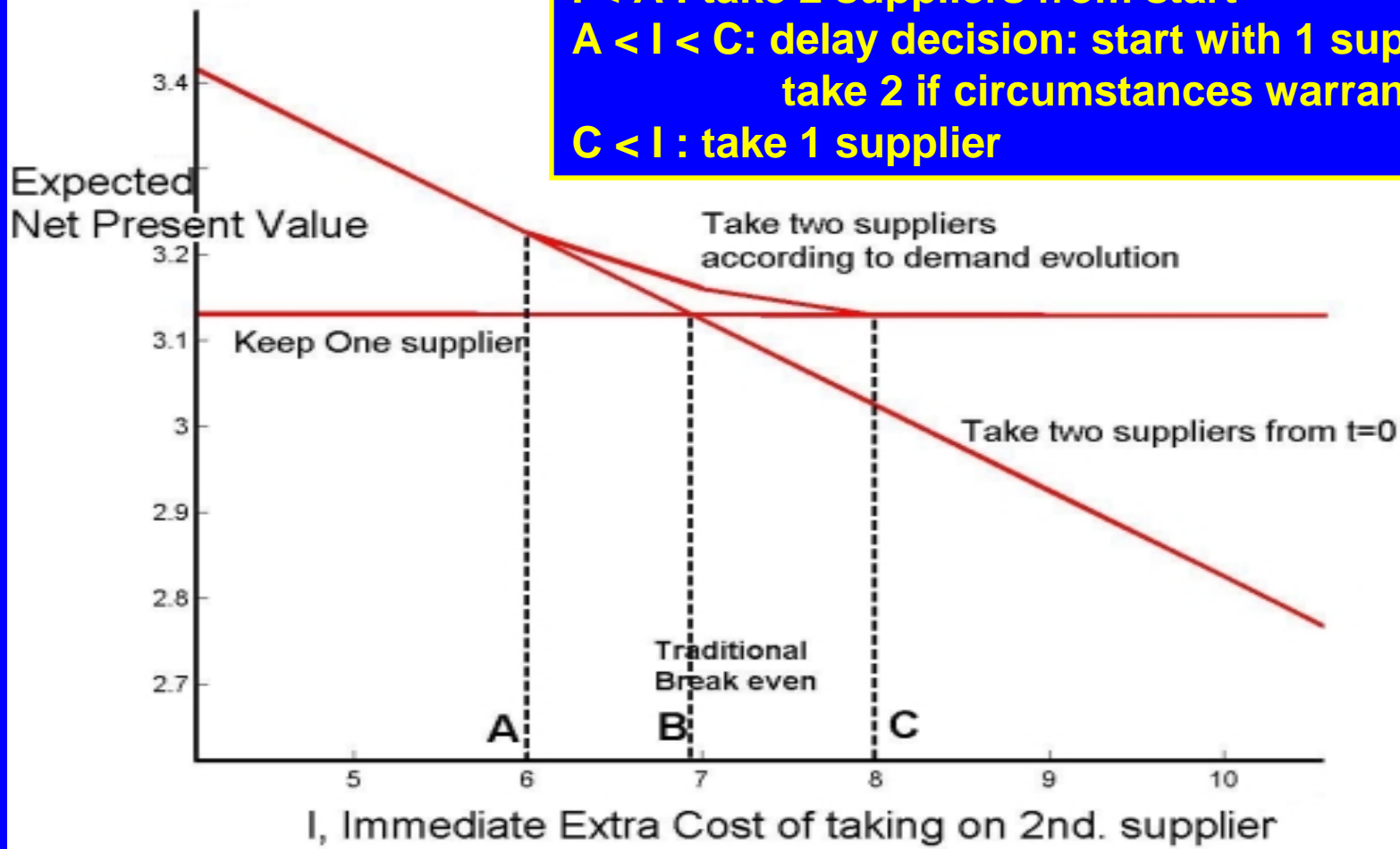
# Best Policy for Second Supplier

Best policy depends on Set-up Cost, I:

$I < A$  : take 2 suppliers from start

$A < I < C$  : delay decision: start with 1 supplier,  
take 2 if circumstances warrant

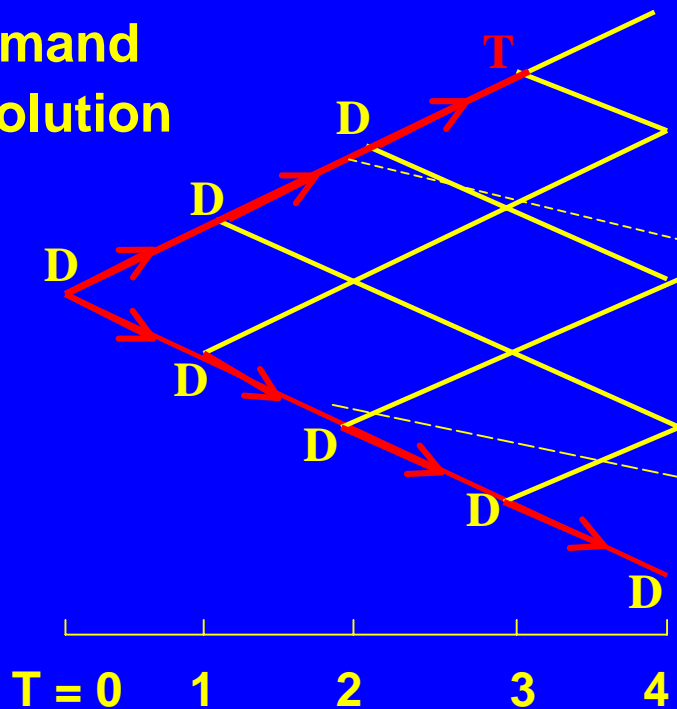
$C < I$  : take 1 supplier



# Valuing the Delay Option

Delaying decision to invest in dual-sourcing lets firm observe demand changes over time and make right decision at right time

Demand  
Evolution

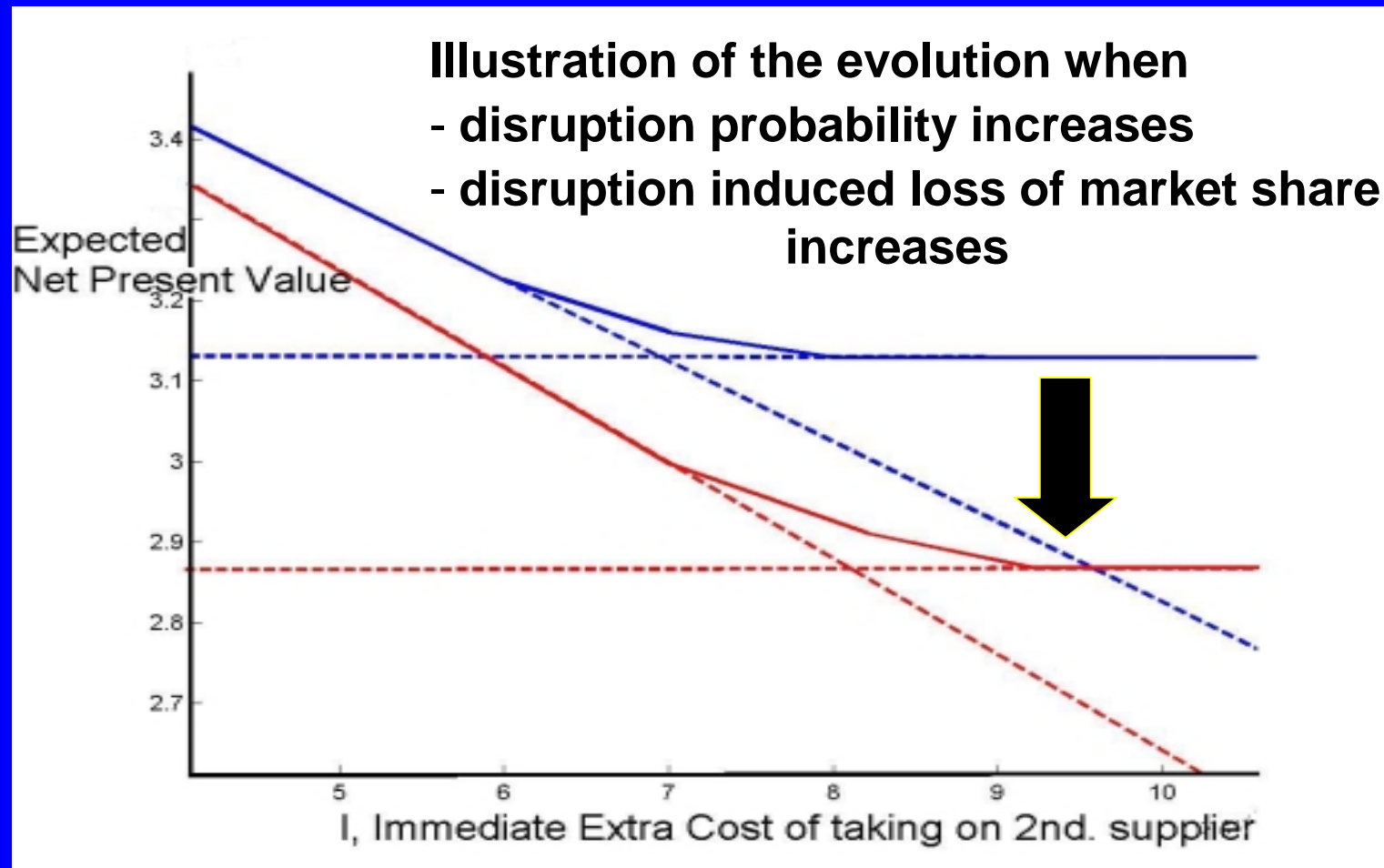


$T = 0$  Delay investment decision.  
Value of 2nd supplier not yet clear.

Path 1: Demand keeps increasing.  
– Take 2 suppliers at  $t = 3$

Path 2: Demand keeps decreasing.  
– Stick to one supplier

# Results Sensitive to Circumstances



# Summary

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- Flexibility has value, because of risk
- Supply chain design should incorporate flexibility
- Issue is: How do we value flexibility?
- Options embody formal concept of flexibility
- “Options Thinking” key
- Topic of current research