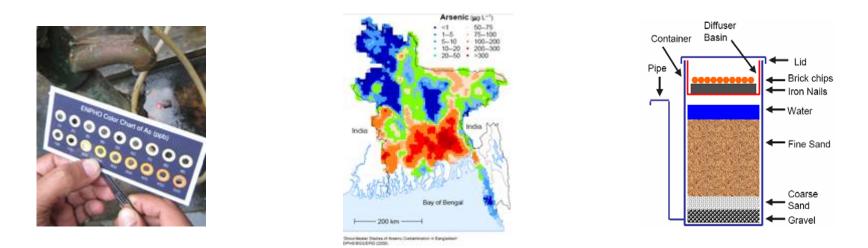
Bangladesh Technology Verification Application Kanchan Arsenic Filter

Tom Mahin - MIT/CAWST Tommy Ngai - CAWST



Presented at the Centre for Affordable Water and Sanitation Technology (CAWST) Learning Exchange – Calgary, Canada June 2008



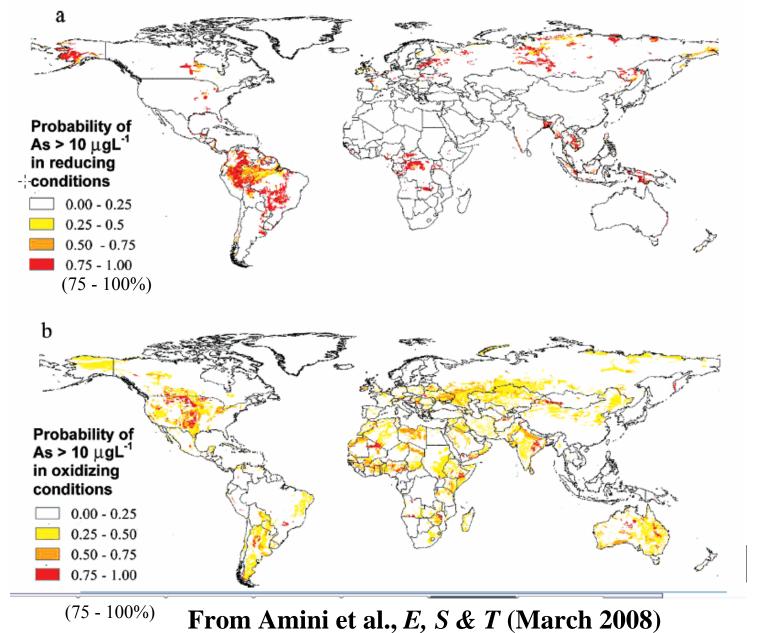
EXECUTIVE BOARD 118th Session Provisional agenda item 5.4 EB118/14 24 May 2006

Arsenic mitigation for safe groundwater

Report by the Secretariat

- 12 countries in Asia currentlyare exceeding permissible levels, with at least 50 million people exposed to levels exceeding 50 μ g/l."
- "In Latin America it is estimated that at least four million people are exposed to high concentrations of arsenic in drinking-water, primarily rural dwellers consuming water from wells in affected countries, including Argentina, Bolivia, El Salvador, Mexico, Nicaragua and Peru".

Modeled global probability of arsenic contamination in groundwater for (a) reducing groundwater conditions, and (b) high-pH/oxidizing conditions.



•	ntaminated regions wi ed contamination	th		predicted contaminated regions with no measurements or reported contamination			
-country	condition	% area ^b	country	condition	%		
Bangladesh (<i>2</i>) Cambodia (<i>25, 26</i>) Vietnam (<i>8, 9, 25</i>) Taiwan (<i>27</i>) Nepal (<i>28</i>) Romania (<i>29</i>) USA (<i>7, 10, 23</i>) Argentina (<i>30</i>)	reducing reducing reducing reducing reducing both oxidizing	35.4 45.8 15.8 8.2 3.2 3.5 8.3 4.9	Estonia Amazon basinª Lithuania Congo Russia Myanmar Poland Cameroon	reducing reducing both reducing both both both both both			
India (<i>31</i>) China (<i>4, 32</i>) Hungary (<i>29</i>) Finland (<i>33</i>) Greece (<i>34</i>)	both both reducing unknown unknown	6.4 2.5 7.4 34.7 0.1	Ukraine Byelarus Zambia Nigeria Angola Kenya Ethiopia	oxidizing oxidizing oxidizing oxidizing oxidizing oxidizing oxidizing			

TABLE 4. State of Arsenic Contamination in Groundwaters in Different Countries of the World

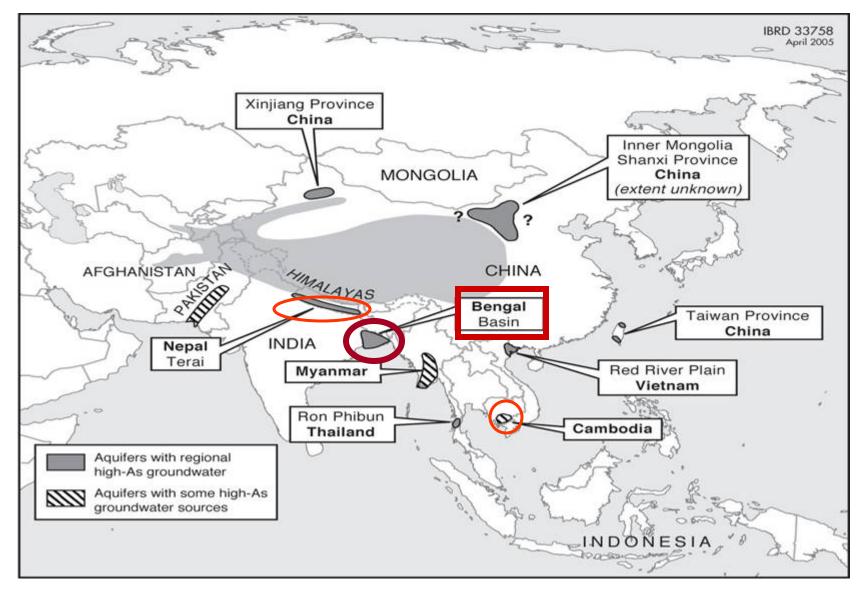
^a Average values for Peru, Brazil, and Colombia. ^b% Area in each country with probability of arsenic contamination >0.75.

% area^b

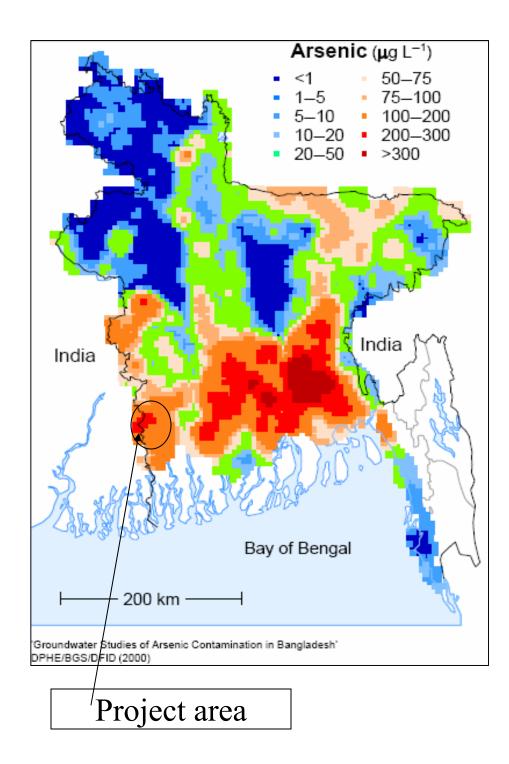
37.2 32.6 35.0 30.1 14.8 9.2 8.8 14.0 7.0 3.3 7.0 9.0 5.5 2.4 5.3

From Amini et al., *E*, *S* & *T* (March 2008)

Arsenic in Asia



From: World Bank "Study: Arsenic Contamination of Groundwater in South and East Asian Countries" 2005



<u>Arsenic Levels in</u> <u>Groundwater in Bangladesh</u>

Drinking Water Standards

Bangladesh – 50 ug/L

WHO - 10 ug/L

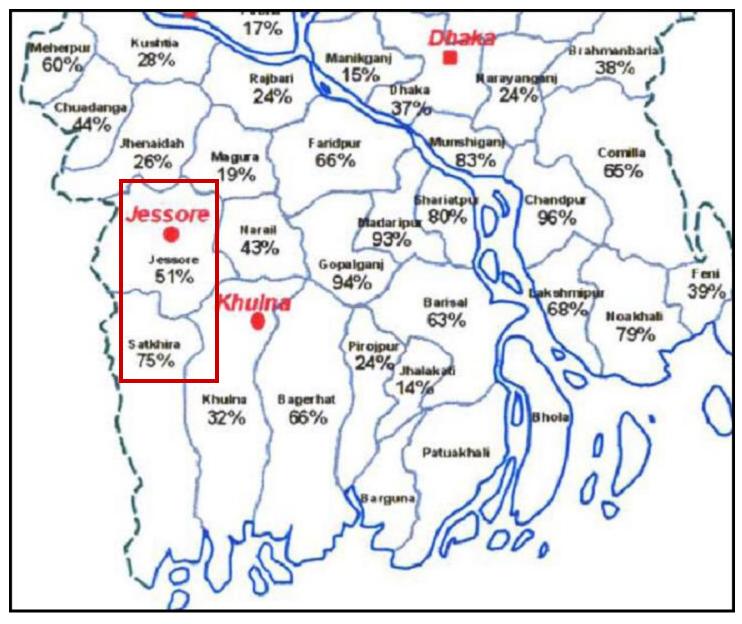
Government of the People's Republic of Bangladesh Ministry of Local Government, Rural Development and Cooperatives Department of Public Health Engineering



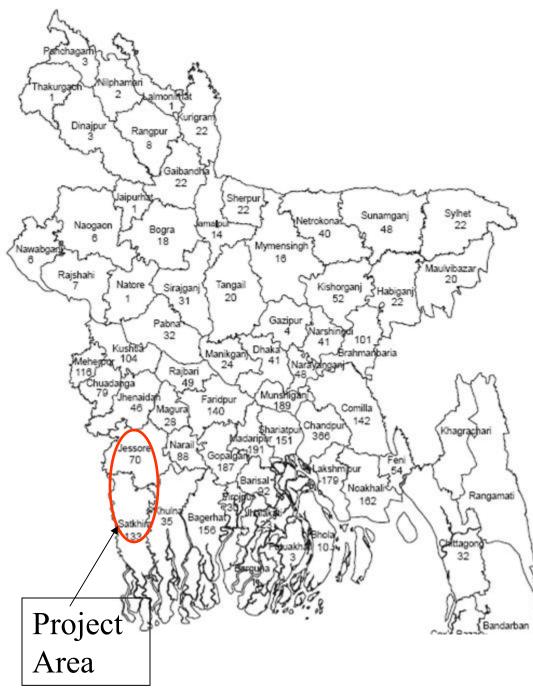
March 2000

Groundwater Studies of Arsenic Contamination in Bangladesh British Geological Survey Funded by Department for International Development, UK

Percent of Wells > 50 ug/L of Arsenic (Bangladesh Standard)



BGS AND DPHE, 2001 Arsenic contamination of groundwater in Bangladesh KINNIBURGH, D G and SMEDLEY, P L (Editors) Volume 1: Summary British Geological Survey Report WC/00/19 British Geological Survey, Keyworth.



Average Arsenic Concentrations in Wells by District

Figure 4. District-wise average arsenic concentration (in $\mu g L^{-1}$) found from the DPHE/BGS National Hydrochemical Survey

BGS AND DPHE, 2001 Arsenic contamination of groundwater in Bangladesh KINNIBURGH, D G and SMEDLEY, P L (Editors) Volume 1: Summary British Geological Survey Report WC/00/19 British Geological Survey, Keyworth.

Contamination of drinking-water by arsenic in Bangladesh: a public health emergency

Allan H. Smith,¹ Elena O. Lingas,² & Mahfuzar Rahman³

Bulletin of the World Health Organization, 2000, **78** (9) © World Health Organization 2000

The contamination of groundwater by arsenic in Bangladesh is the largest poisoning of a population in history, with millions of people exposed. This paper describes the history of the discovery of arsenic in drinking-water in Bangladesh and recommends intervention strategies. Tube-wells were installed to provide "pure water" to prevent morbidity and mortality from gastrointestinal disease. The water from the millions of tube-wells that were installed was not tested for arsenic contamination. Studies in other countries where the population has had long-term exposure to arsenic in groundwater indicate that 1 in 10 people who drink water containing 500 µg of arsenic per litre may ultimately die from cancers caused by arsenic, including lung, bladder and skin cancers. The rapid allocation of funding and prompt expansion of current interventions to address this contamination should be facilitated. The fundamental intervention is the identification and provision of arsenic-free drinking water. Arsenic is rapidly excreted in urine, and for early or mild cases, no specific treatment is required. Community education and participation are essential to ensure that interventions are successful; these should be coupled with follow-up monitoring to confirm that exposure has ended. Taken together with the discovery of arsenic in groundwater in other countries, the experience in Bangladesh shows that groundwater sources throughout the world that are used for drinking-water should be tested for arsenic.

"I in 10 people who drink water containing 500 ug/L of arsenic may ultimately die from cancers caused by arsenic including lung, bladder and skin cancers" - WHO

Box 2. Long-term health effects of exposure to arsenic

Skin lesions Skin cancer Internal cancers Bladder Kidney Lung Neurological effects Hypertension and cardiovascular disease Pulmonary disease Peripheral vascular disease **Diabetes** mellitus

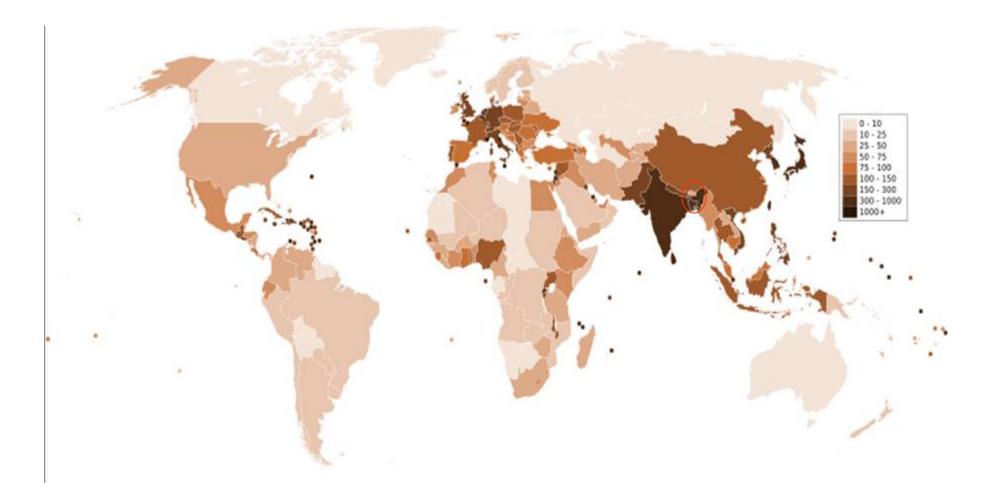
Bulletin of the World Health Organization, 2000, **78** (9)

© World Health Organization 2000

Scale of the Arsenic Problem in Bangladesh

- Bangladesh Drinking Water Standard 50 ug/L (ppb).
- Approximately 8 million drinking water wells (tubewells) in Bangladesh.
- 20 million people potentially impacted (current UNICEF estimate).

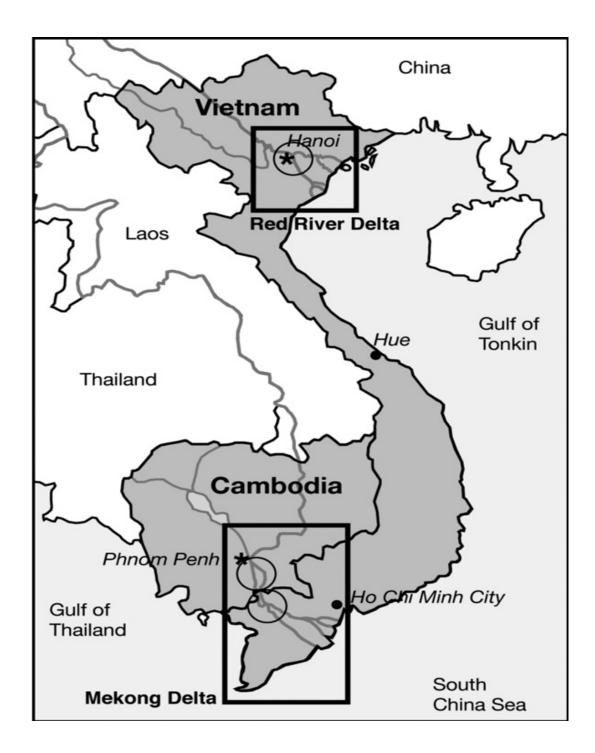
Countries by Population Density



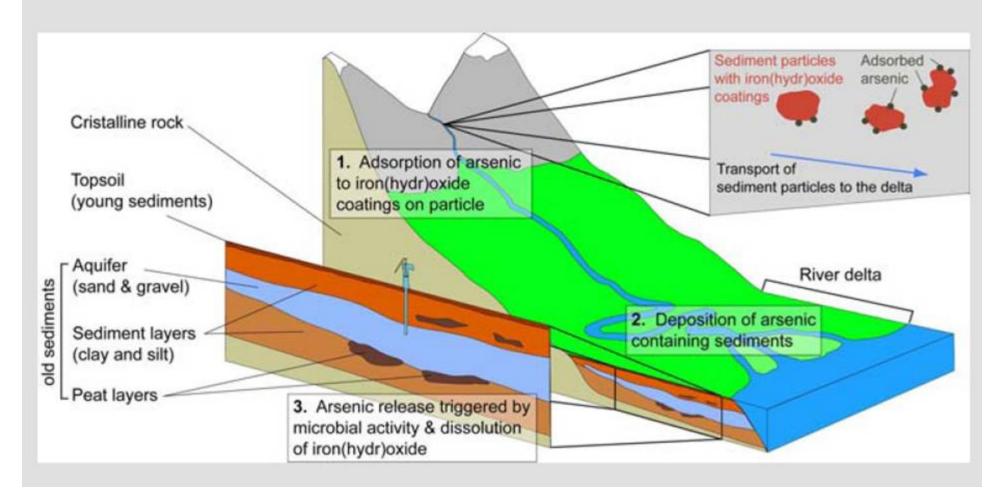
From Wikipedia

The World's Largest River Delta

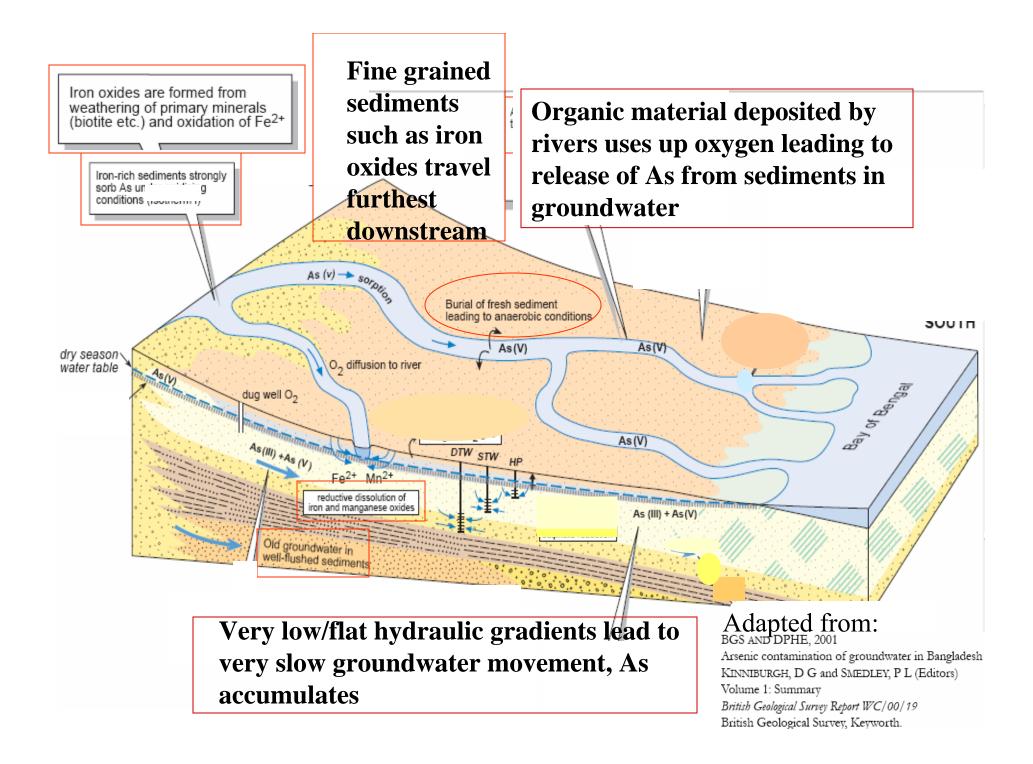
Most of Bangladesh lies within the world's largest river delta formed by 3 rivers (Ganges, Brahmaputra, and Meghna) and is subject to annual flooding during the monsoon season. Large quantities of fertile soil is deposited by the floodwaters. Most of the land in Bangladesh is extremely flat and low-lying.



From Berg et al. Science of the Total Environment (2007) Figure 3. Illustration of the widely accepted theory on the origin of arsenic in groundwater of tropical and subtropical river deltas



From: Technical Report Household Sand Filters for Arsenic Removal by EAWAG 2004



Why Are Arsenic Levels So High in Bangladesh Wells?

- High arsenic levels in groundwater in Bangladesh are a function of hydrogeology & groundwater chemistry of Bengal Basin not the levels of As in sediments.
- Levels of As in sediments are similar to many other parts of the world.

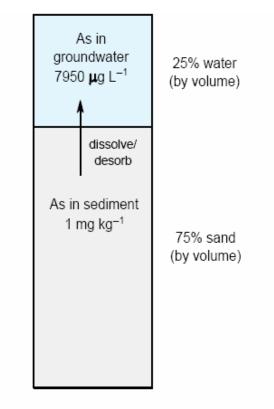
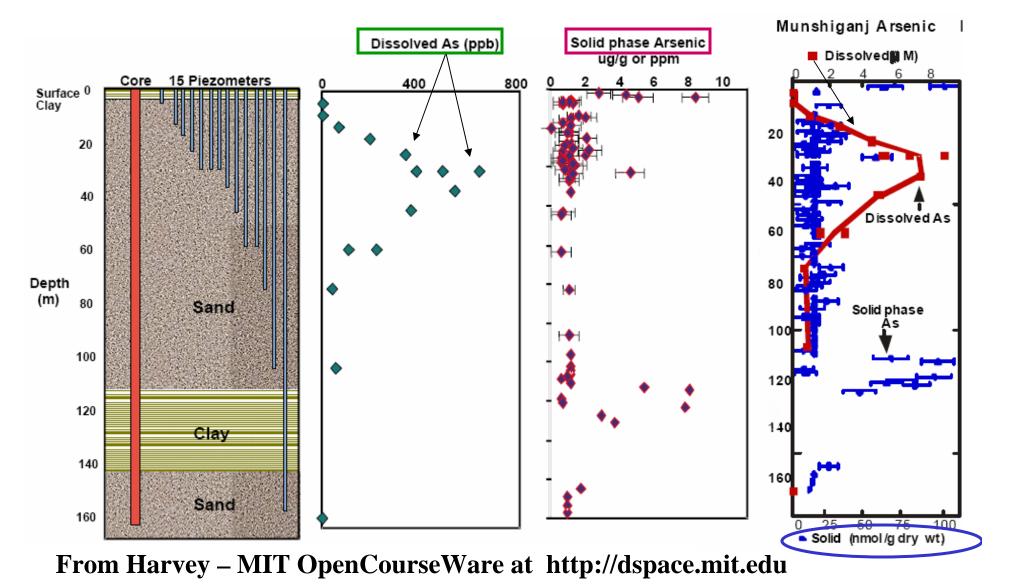


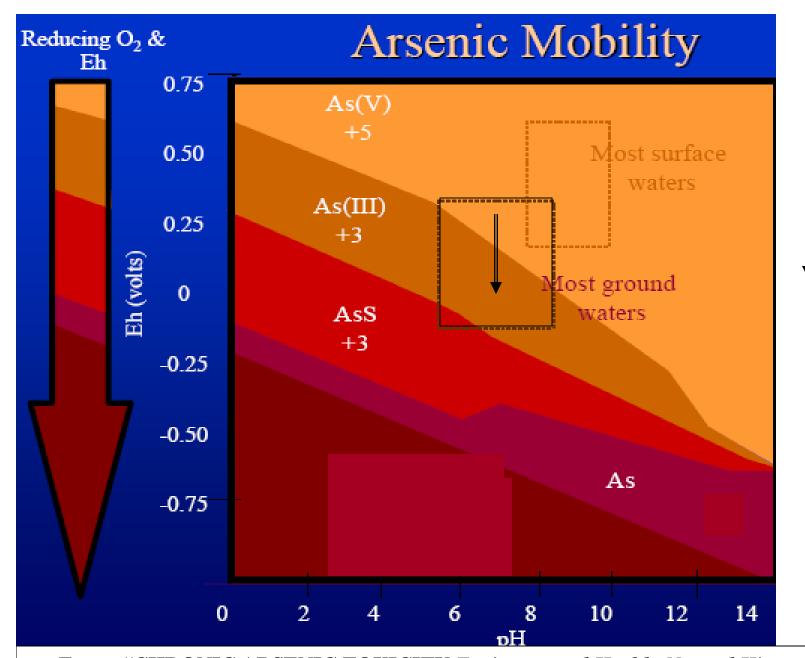
Figure 12.7. Schematic diagram showing how the consequences of a high solid/solution ratio on pore water arsenic concentrations. Complete dissolution of even small amounts of arsenic (1 mg kg⁻¹ here) from a sandy Bangladesh aquifer sediment would give rise to extremely high concentrations of arsenic in the groundwater.

Figure 12.7 above from:

BGS AND DPHE, 2001 Arsenic contamination of groundwater in Bangladesh KINNIBURGH, D G and SMEDLEY, P L (Editors) Volume 1: Summary British Geological Survey Report WC/00/19 British Geological Survey, Keyworth.

Comparison of Dissolved As in Groundwater vs. As in Solid Phase (sediments in the aquifer)





= Reduction in oxygen in groundwater causes As^{+5} to be converted to As^{+3} which is the more mobile form..

From: "CHRONIC ARSENIC TOXICITY Environmental Health, Natural History and Chemical Assessment" by José A. Centeno U.S. ARMED FORCES INSTITUTE of PATHOLOGY

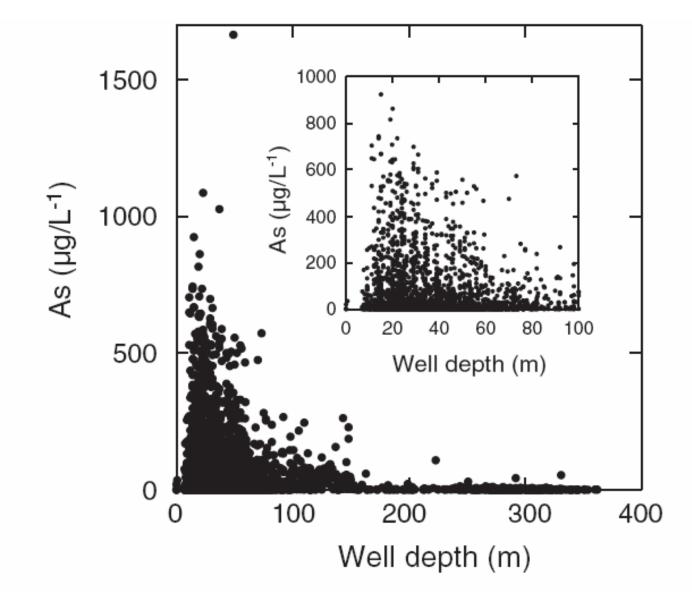


Figure 2.3 Arsenic concentration of groundwater in tube-wells from the DPHE/BGS National Hydrochemical Survey plotted as a function of tube-well depth (Kinniburgh & Smedley 2001)

Arsenic Removal Technology Verification

Bangladesh



Ontario Centre for Environmental Technology Advancement

- The Governments of Canada and Bangladesh established a technology verification project to help Bangladesh develop and implement a scientifically defensible method for validating arsenic removal performance claims by technology proponents.
- The Bangladesh Council of Scientific & Industrial Research (BCSIR) was designated as the verification authority.
- The Ontario Centre for Environmental Technology Advancement (OCETA) in Canada is working with BCSIR.

Basic Technology Verification Concepts

Technology verification for water treatment for chemical contaminants is based on:

- 1. Field testing under actual field use conditions (not laboratory conditions) by a neutral third party.
- 2. Identifying the range of situations under which a technology will work as designed (maximum pH, maximum phosphate levels, etc.).

<u>Project Partners for Field Testing of</u> <u>Kanchan Arsenic Filter (KAF) for</u> <u>Certification Application in Bangladesh</u>

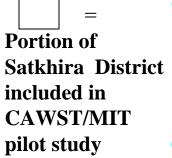
- LEDARS Highly motivated NGO from SW Bangladesh.
- CAWST (Centre for Affordable Water & Sanitation Technology).
- Massachusetts Institute of Technology (MIT).
- ENPHO Provided supporting activities such as training & initial plastic filters.

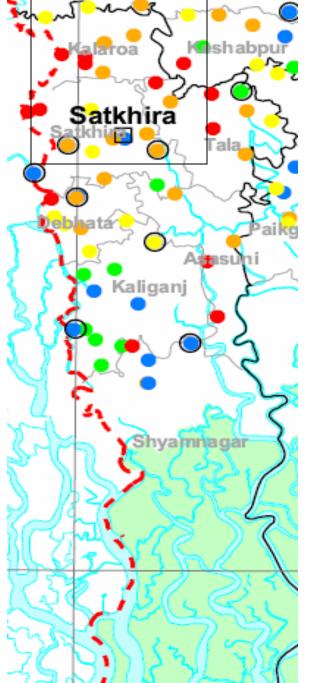
<u>Overview of Kanchan Arsenic Filter Pilot Study</u> <u>Bangladesh</u>

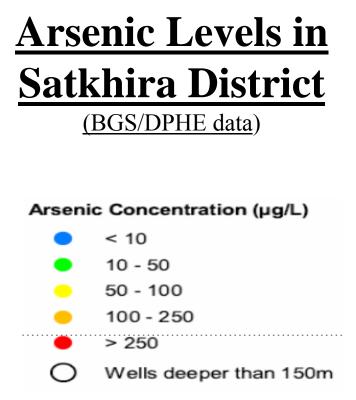
- 8 KAF filters tested in 2 different districts in Bangladesh prior to submittal of certification application.
- Some sampling was done by test kits but most all of the samples were by laboratory analysis by AAS at Asia Arsenic Network (AAN) lab in Jessore. Split lab sample taken to AAN and DPHE lab (Khulna).
- 5 sampling rounds (March Dec. 2007).
- Certification testing expected to start in August 2008.

Bangladesh Project Team

- <u>Mohon Mondal</u> (LEDARS-Bangladesh) Responsible for filter construction, logistics and project oversight.
- <u>Rachel Peletz</u> (CAWST) International Technical Advisor & lead trainer for KAF construction trainings.
- <u>Tommy Ngai</u> (CAWST) –Advisor & developed KAF with ENPHO while grad student at MIT.
- <u>Susan Murcott</u> (MIT) Advisor & project financial support for LEDARS.
- <u>Bipin Dongal</u> (ENPHO & UN HABITAT) –Involved in developing KAF & provided KAF training in Nepal.
- <u>Tom Mahin</u> (MIT/CAWST) Project coordinator.







Government of the People's Republic of Bangladesh Ministry of Local Government, Rural Development and Cooperatives Department of Public Health Engineering

ARSENIC IN GROUNDWATER IN BANGLADESH

Groundwater Studies of Arsenic Contamination in Bangladesh British Geological Survey *Funded by* Department for International Development, UK March 2000

Upazila

Upazila: Kalaroa

Example of Part of Satkhira District Where We Work

District: Satkhira

	of Satkhira Ve Work		# of ′illage	Tot	al TW	# of Arsenic Safe TW	# of Arsenic Conta. TW	% of TW Conta.
1	Chandanpur		12	2	2127	116	2011	94.55
2	Diara		8	в	2046	179	1867	91.25
3	Helathala		13	3	1453	19	1434	98.69
4	Jallabad		11		1537	44	1493	97.14
5	Joynagar		11	1	1476	38	1438	97.43
6	Jugikhali		13	3	884	17	867	98.08
7	Kaila		5	5	756	16	740	97.88
8	Keragachhi		12	2	1658	180	1478	89.14
9	Keralkata		20	C	1769	144	1625	91.86
10	Kushadanga		15	5	1069	16	1053	98.50
11	Nangaljhara		8	3	642	20	622	96.88
12	Sonabaria		8	в	1586	100	1486	93.69
Upazila summary:-			136	6	17003	889	16114	94.77
% Drinking Water Wells Contaminated							ninated	

Tubewell Survey

Data from Bangladesh Water Supply Program Project % Drinking Water Wells Contaminated with Arsenic (> 50 ppb)



for want of safe water

LARDA LIDDON KRAN

The mumber of severe arrenic contaminated patients is three times higher than the provisits. estimation done apound two years age, says a joint study of the govenumerated and DCA.

The musly shows the number of according to the set of the set o alarmingly due to want of asla water assures in affected areas.

The study conclusived under the project titled "Southinable Americ Miligation under Integrated Local Government System DAM-ILGS)* alan finds many identified patients shed to last five years without proper intrainant.

"The actual complex of patients

in the country could be even more than triple than that was identified previously if the contaminated areas are surveyed again." Karapuki Kaseahara, project man-Agent, and d.

The link government arrents: project tided Bangladesh Americ Mittgation and Water Supply Punject (BAMWSP) started in lanuary 1998 and continued until Jame 2006.

Knownhurn until they learned 720 patients in Chowgachha upazila in lessors while the previous BANEWEP found only 275 patients there.

"The main practic of increasing number of patients in that provimusly the patients serve identified

by the field workers under BAMWSP whereas the patients have been identified under the new CLAM-ILGSI project by health. amistants and confirmed by doctorn," Knowsharn added.

Me and RAMWSP identified appointed 38,000 arsenicouts patients in 268 oparilas actuas the country. fron if the ayous are corveyed again. and doctors confum the patients, the mander would cross even 1 Inkly.

He coupbasised instituting a fresh survey on the most vulnerable aines in Cumillia, Chandpur, Chapainewabgari and Farstysar, T According to the previous projost, 4,0% patterns were identified

SEE PAGE 15 COL 8.

stone in Cumilta, 2,600 in Chandput, 2,321 in Chapainawabgant and 903 in-Paristrat.

BABUR, Awat 22, 142

The number of patients is drastically increasing due to tappe inconstant viginare in mangating containination and because many abandomed the instruments supphied by the government and dentation.

Admitting the tising trend of amenic contamination, SAM-ILGS Project Director and Deputy Secretary (Water Supply) of Local Government Division M Shafiqui Islam said the store abandon water-purifying devices due to lack. of maintenance, thus affecting mon people.

"People must use purified water in the contaminated areas. There's no way loft to get rid of the diseases an most of the contaminated areas have high level of amenic extatentor," he added.

The project consultant suggests community initiative to raise

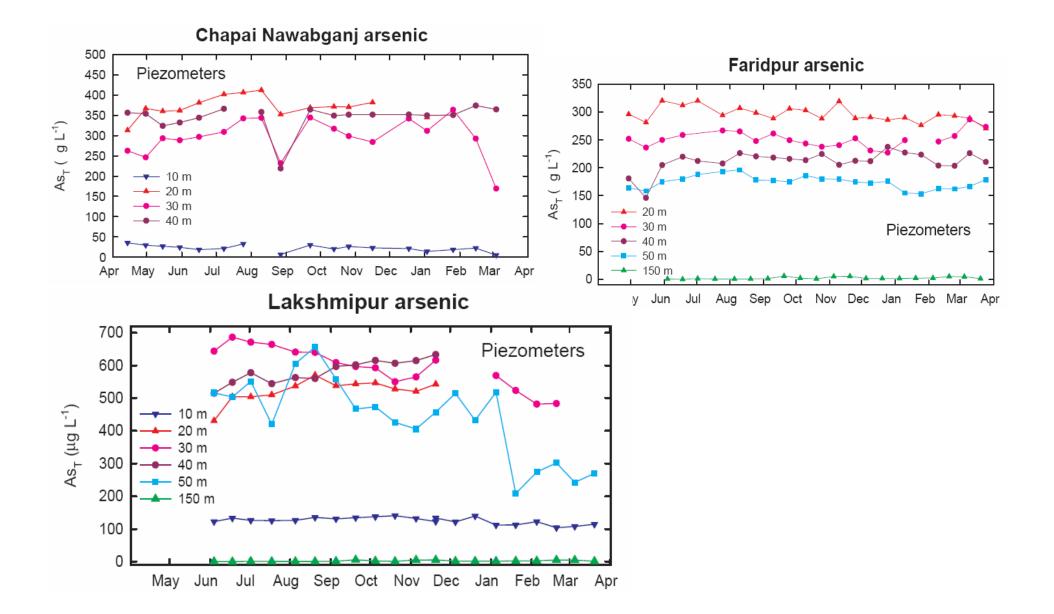
Arsenicosis Patient - Cambodia



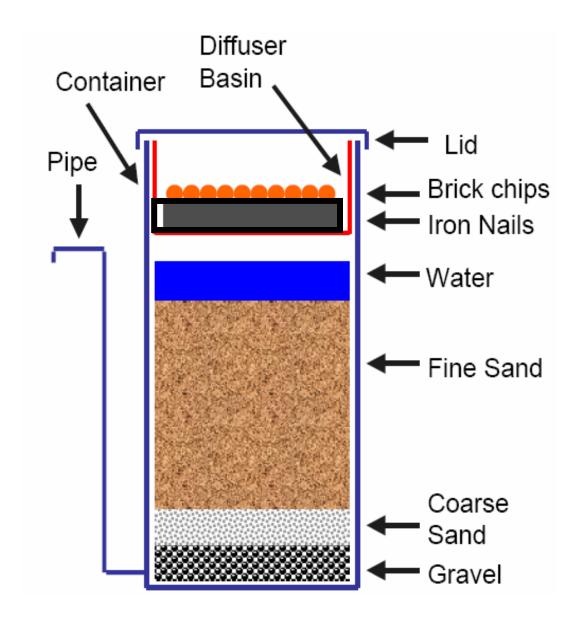
Photo by T. Mahin

Variation of Arsenic Over Time

(Charts from British Geological Survey)



Kanchan Arsenic Filter



Kanchan Arsenic Filter Performance*

*based on 1000+ filters in use for 1 year across Nepal

Parameters	Typical values		
Arsenic	85-90% reduction		
Iron	90-95% reduction		
Phosphate	80-85% reduction		
Turbidity	80-95% reduction		
Total coliforms	85-99% reduction		
рН	0.35-0.40 increase		

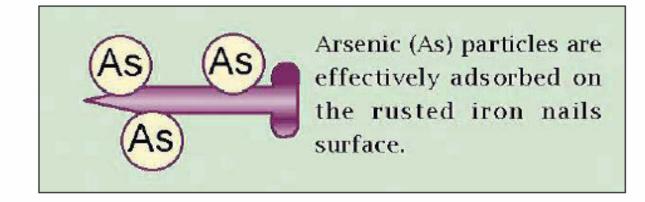
Recommendation: Arsenic <= 0.5 mg/L (500 ppb)Phosphates as PO4 <= 5.0 mg/LpH <= 7.5

Reference:

Ngai, T.K.K., Murcott, S., Shrestha, R.R., Dangol, B., Maharjan, M. Design for Sustainable Development – Household Drinking Water Filter for Arsenic and Pathogen Treatment in Nepal. *Journal of Environmental Science and Health*, Part A. Vol A42 No 12 pp1879-1888, 2007.

Kanchan Arsenic Filter Arsenic Removal Mechanism

- After contact with water and air, iron nails in the diffuser basin will quickly rust
- Iron rust (ferric hydroxide) is an excellent adsorbent for arsenic
- Arsenic may stay in the diffuser box (i.e. adsorbed to the surface of the rusted nails in the box), or the arsenic-loaded iron particles can be flushed down and trapped on top of fine sand



<u>Selecting Filter Locations for</u> CAWST/MIT/LEDARS Pilot Study

- Reviewed published data on arsenic levels in Bangladesh.
- Met and reviewed data with JICA staff in Bangladesh who were very helpful.
- Met with Asia Arsenic Network staff and discussed data sources.
- Met with DPHE (Department of Public Health Engineering) officials and discussed existing data.
- Talked with UNICEF about the worst contaminated areas in SW Bangladesh.
- Conducted preliminary field testing.

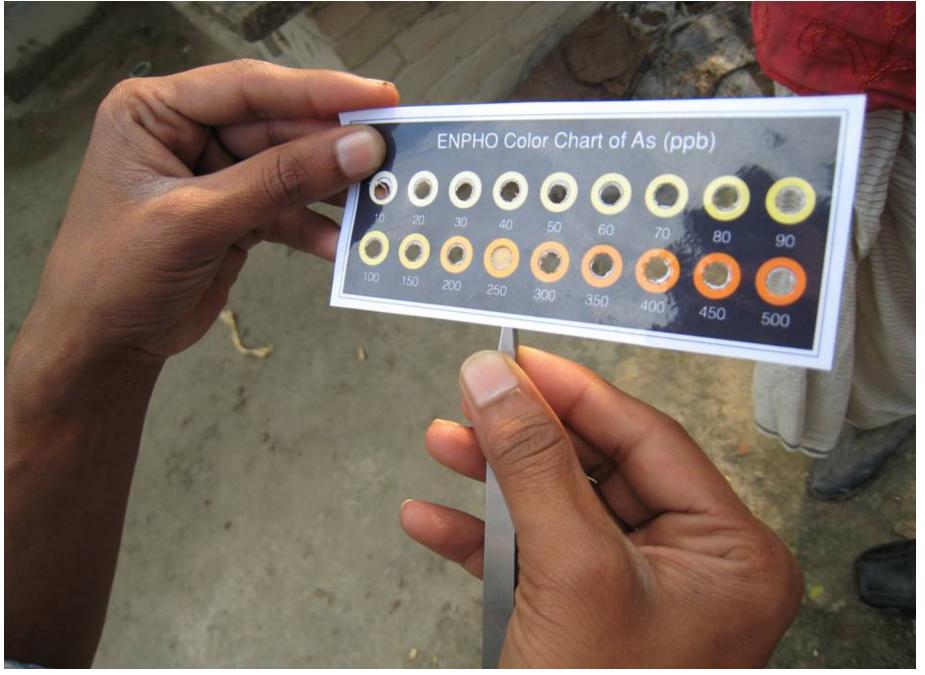


Photo by T. Mahin



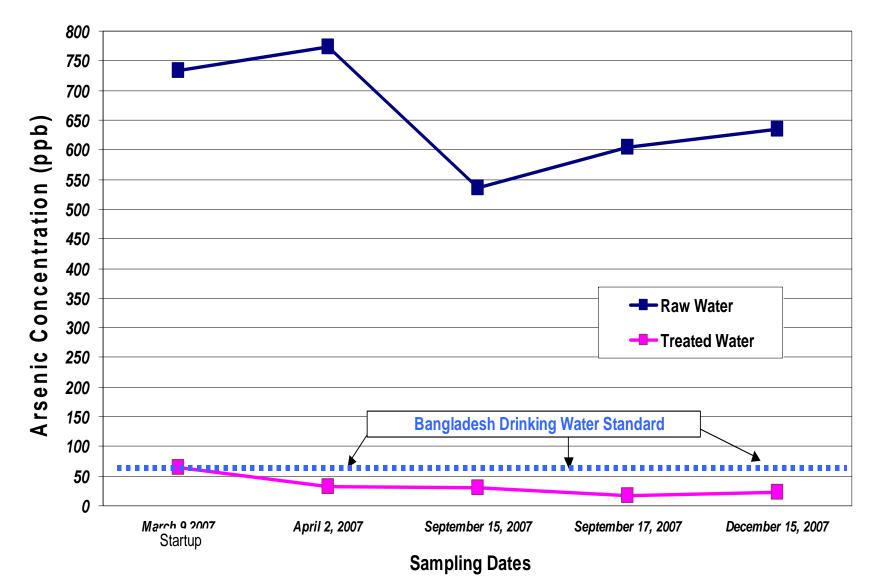
Photo by T. Mahin

Asia Arsenic Network Lab Jessore, Bangladesh

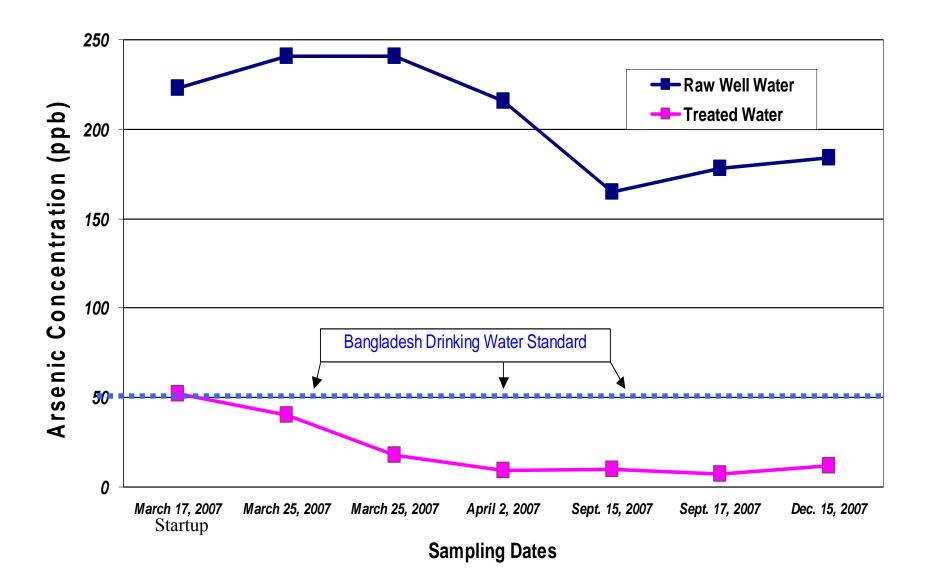


Photos by T. Mahin

Bangladesh Pilot Study Performance of Kanchan Arsenic Filter S4B (plastic filter)



Bangladesh Pilot Study Performance of Kanchan Arsenic Filter S3C (concrete filter)



<u>3 Parameters That Impact Arsenic Removal</u> <u>& Vary Tubewell by Tubewell</u>

• **Phosphate** levels of in raw water. Bangladesh groundwater has relatively high phosphate levels Higher **phosphates** reduce arsenic % removals.

• **pH** above 7.5 can reduce arsenic % removal by reducing positive charge of iron. High pH significantly impacted performance of 1 of 8 filters during pilot study.

• Higher naturally occurring **iron** levels increase arsenic % removals.

Impact of Phosphates on Arsenic Removal by Adsorption Systems

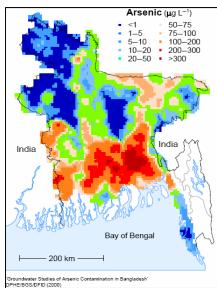
- Numerous studies have shown that phosphates can have a significant impact on the % arsenic removed by iron-based treatment systems.
- Because phosphates have similar chemical structure to arsenate (As⁺⁵) they compete with arsenic for adsorption sites on iron oxides.
- For the same sample a phosphate result of 3 mg/L PO_4 = approximately 1 mg/L reported as P or PO_4 -P.

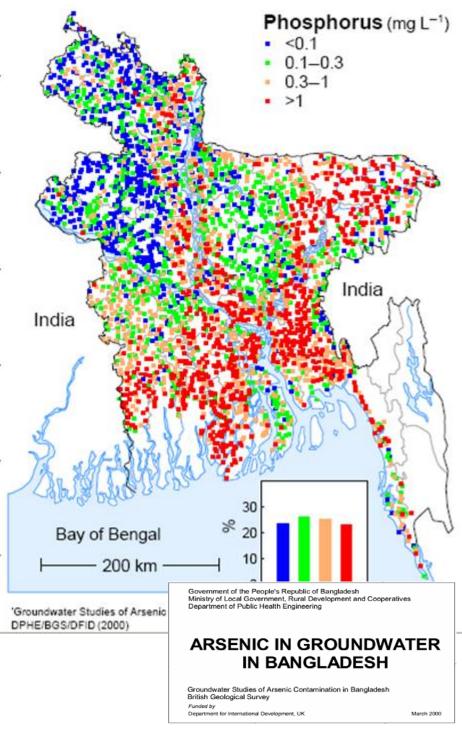
Origin of Phosphates in Ground Water

- The likely sources of phosphates are decomposition of organic matter and weathering of minerals.
- Similar to arsenic in Bangladesh, phosphates appear to be concentrated in high iron (hydr)oxides (often as coating on sediments) and are released naturally by the dissolution of iron (hydr)oxides initiated by reducing (low dissolved oxygen) conditions.
- Fertilizers can potentially also contribute phosphates at shallower groundwater depths but in Bangladesh there often is clay layer near the surface minimizing such impacts from the surface.

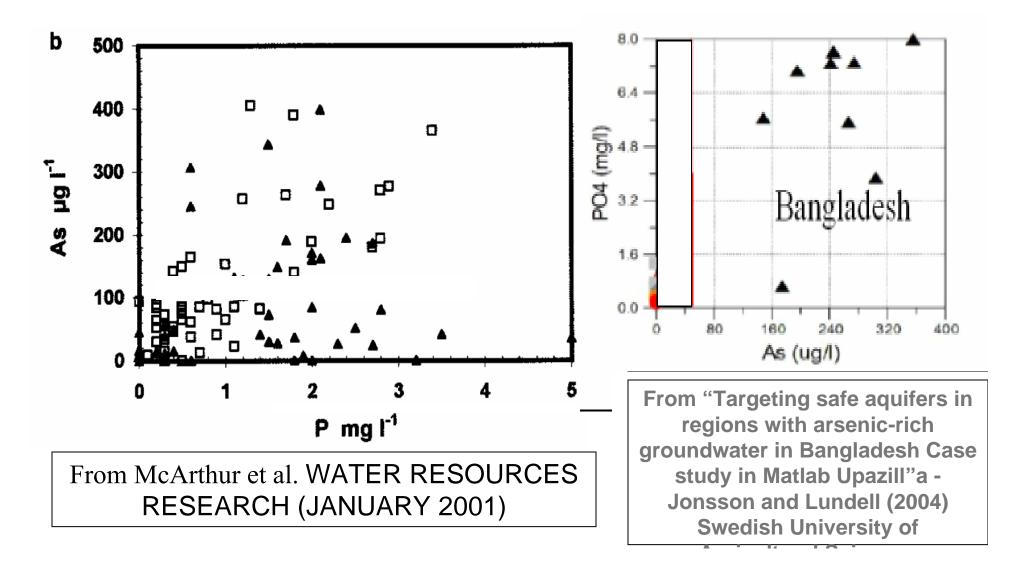
Bangladesh Phosphate Results (DPHE/BGS)

- 0.3 mg/L P (median) for 3,530 samples
- But when As > 50 ppb
 P averaged 1.5 mg/L
 (median 1 mg/L)

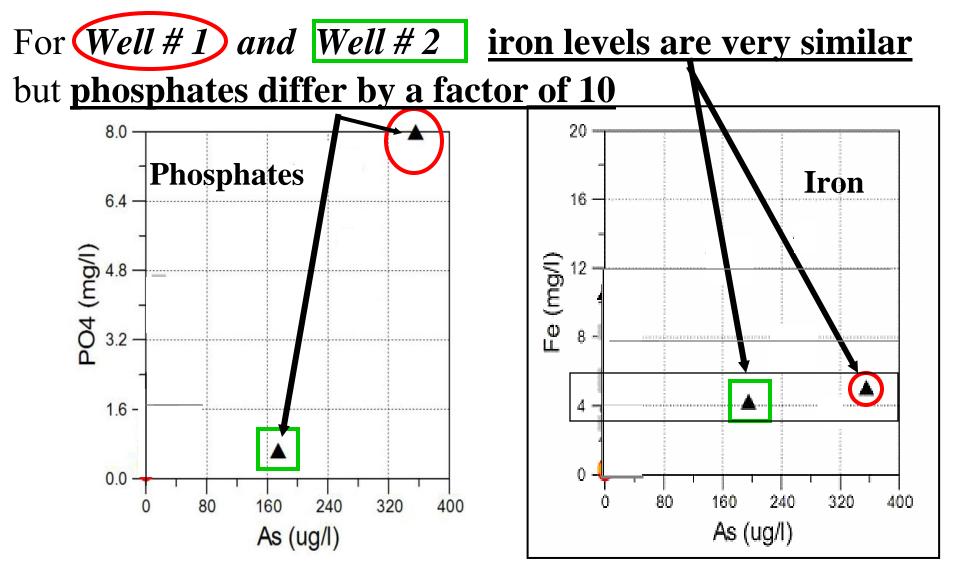




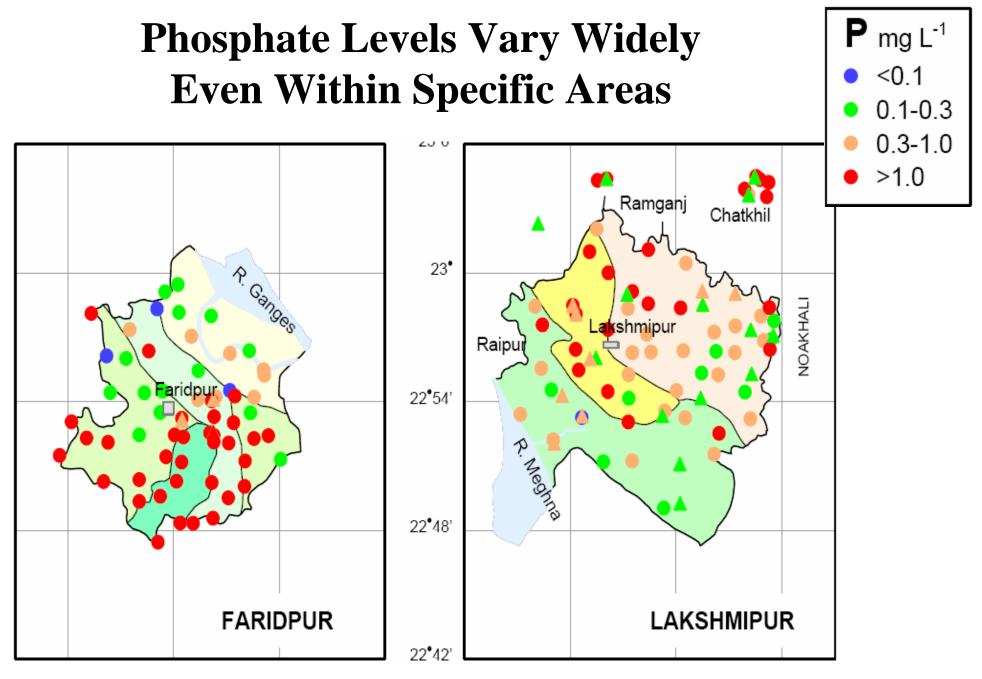
In High Arsenic Areas of Bangladesh Phosphates Are Often Elevated Though Levels Can Vary Significantly







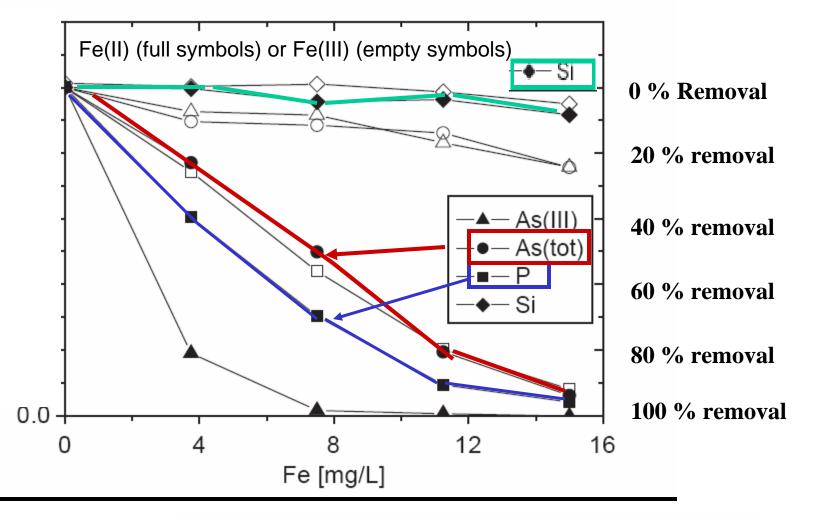
Adapted From: Targeting safe aquifers in regions with arsenic-rich groundwater in Bangladesh Case study in Matlab Upazila - Jonsson and Lundell (2004) Swedish



Adapted from British Geological Survey/DPHE 2000

With Increasing Iron, Phosphates (P) & Arsenic Removal Increases

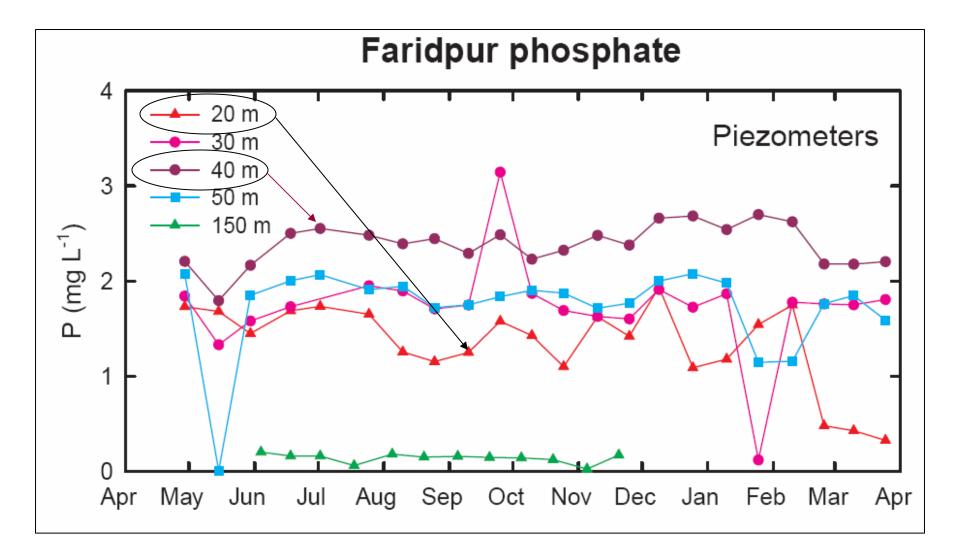
O.X. Leupin, S.J. Hug / Water Research 39 (2005)



Adapted from O.X. Leupin, S.J. Hug / Water Research 39 (2005)

Variation of Phosphates By Depth and by Month

(Charts from British Geological Survey – Bangladesh data)



Note - phosphate levels at 40 meters greater than phosphates at 20 m

Impact of High Phosphates on As Removal in 2 Sets of Wells with Similar Iron levels (sand filter no nails)

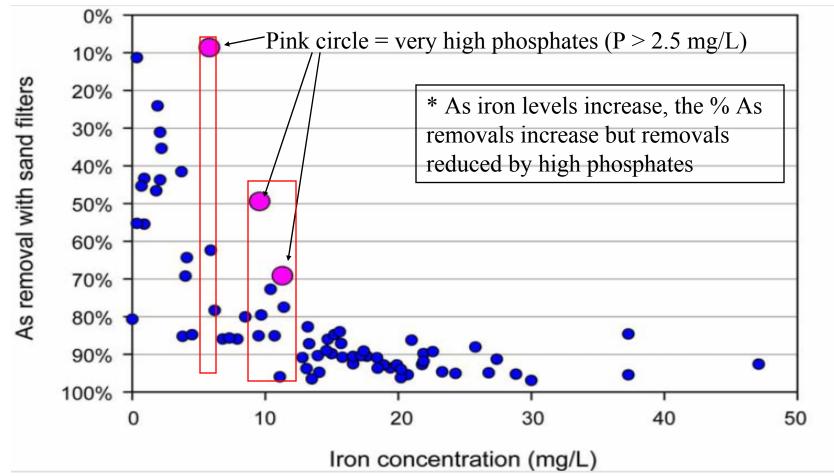
Arsenic (As) In well ug/L	As - filtered water	% As remove	d	Natural Iron in well ppm (no nails)	Phosphates (as PO ₄ -P) mg/L
Vietnam (high naturally occurring iron)					
223	21	91%		11	0.05
137	49	64%	∙ca us <u>e</u>	11	2.8
70	9	87%		7	0.2
55	44	20%	→cause_	6	3.7

<u>Solution – Use 6 kg Nails to Increase Fe Levels & to Compensate for PO₄</u> Bangladesh

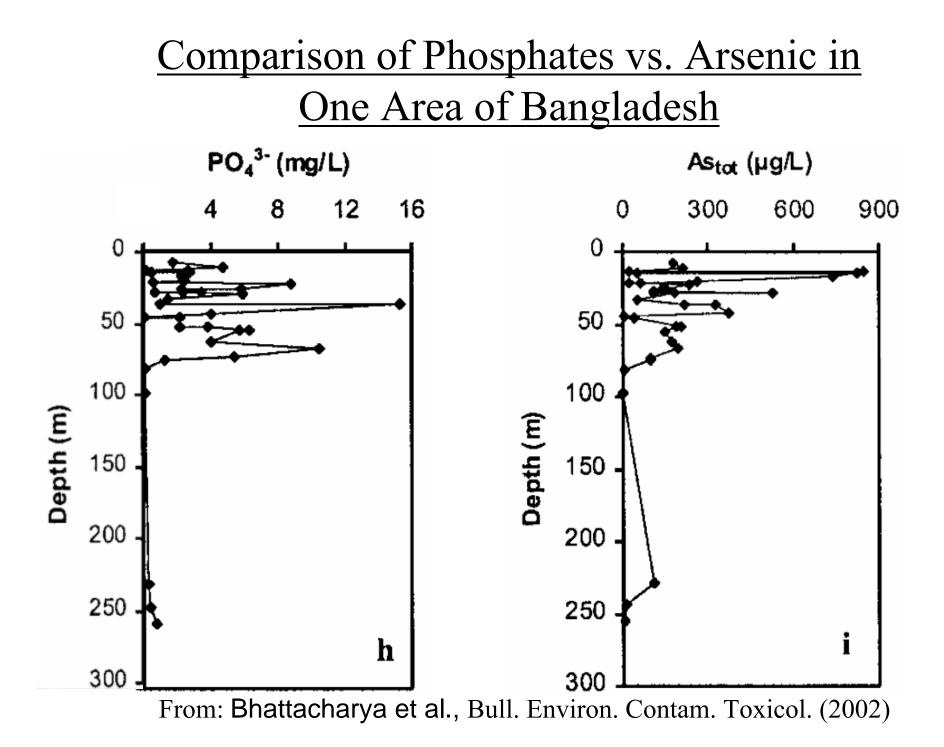
171	25	85% with nails	8 + iron from nails	2.3
-----	----	----------------	---------------------	-----

Raw Data from: Berg et al. "Arsenic Removal from Groundwater by Household Sand Filters – Comparative Field Study, Model Calculations, and Health Benefits"– E S & T

The Impact of Phosphates on % Removal of Arsenic by Sand Filters



Adapted from graph by Berg et al., "Household Sand filters for Arsenic Removal – Technical Report" – EAWAG 2004



High Arsenic Area of Cambodia (Kandal Province)

Generally has high Phosphate (PO₄-P) levels & moderate Iron (Fe) levels

PO_4 -P (mg/L)*	As (ug/L)*	Fe (mg/L)*
Average - 0.66	Average – 233	Average – 2.8
Range:<0.2–3.14	Range:1 -1340	Range<0.05-16

Arsenic, µg/L

10-50
 50-150
 150-300
 >300
 Elevation shading
 ≥25 m

5 m contour line
 1 m contour line
 River
 City
 provincial border

- country border

PREY VENC

E 105° 20'

E 105° 00'

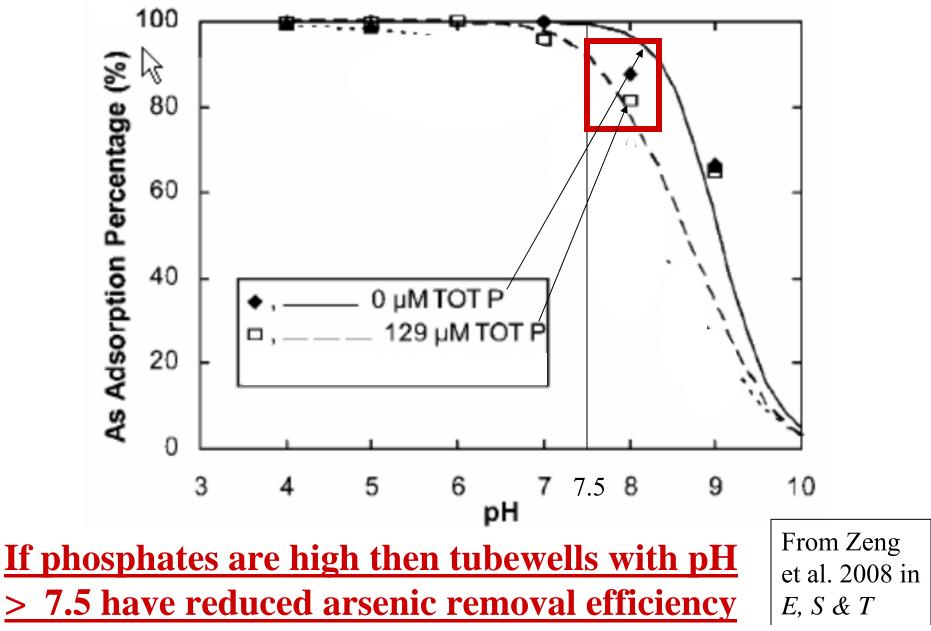
* - Data from Swiss Institute of Aquatic Science and Technology, Eawag, as published in Environ. Sci. Techno 2007 41

Summary - Impact of Phosphates *KEY POINTS*

• Elevated phosphate levels decrease arsenic removal efficiency.

• In the pilot study this was compensated for by increasing the amount of nails from 5 to 6 kg. Of the wells tested in the pilot study none had performance problems caused by phosphates. **Impact of pH on Arsenic Removal**

Example of Impact of Raw Water pH on % As Removal, Impact Increases when Phosphates Very High



High pH Reduces + Charge of Iron Reducing % As Removal (critical pH varies by type/form of iron)

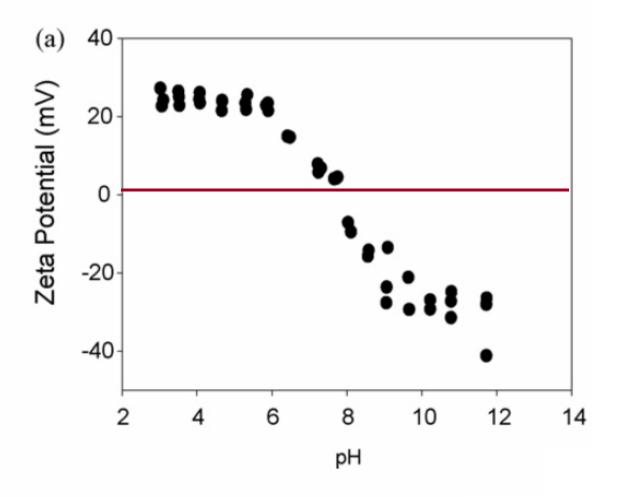
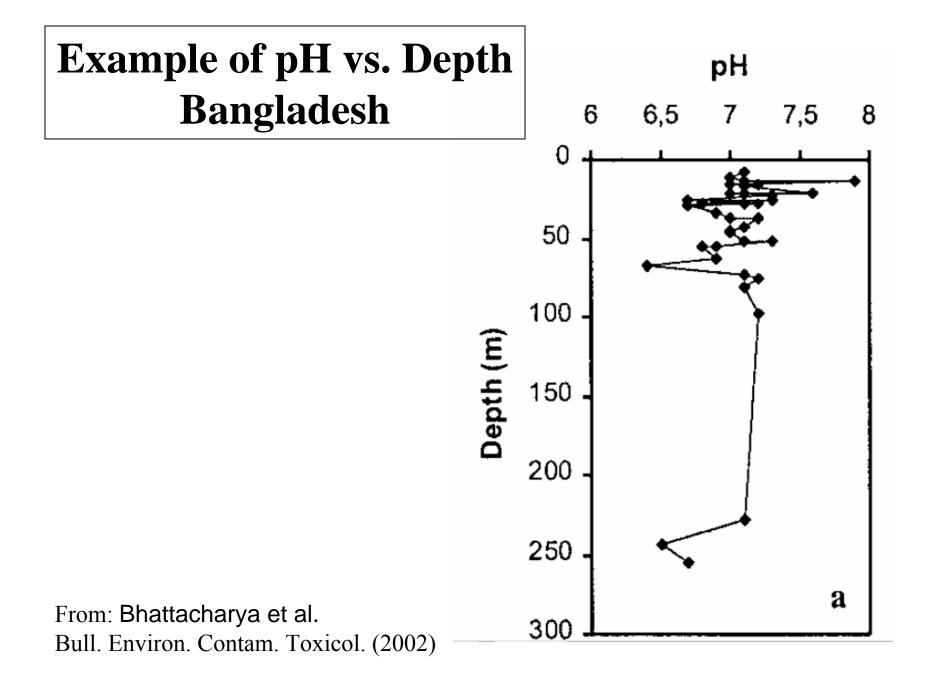
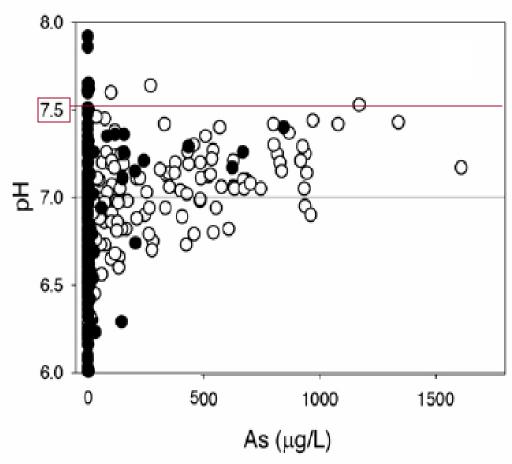


Fig. 1. (a) Zeta potential of GFH as a function of pH

From: Guan et al. "Removal of arsenic from water using granular ferric hydroxide: Macroscopic and microscopic studies" Journal of Hazardous Materials 2008





Cambodia Data White Circles

Fig. 3. Bivariate plots of arsenic and selected parameters measured in groundwater samples of the upper Mekong Delta, Cambodia and Vietnam. Open circles (O) are samples from Cambodia (n=207), black dots- (•) from southern Vietnam (n=112). a) redox potential-arsenic, b) pH-arsenic, c) ammonium-arsenic, d) dissolved organic carbon-arsenic.

Data from Cambodia is non-filled in circles "O" (207 samples). From "Magnitude of arsenic pollution in the Mekong and Red River Deltas — Cambodia and Vietnam" by Berg et al. in Science of the Total Environment 2007

Example of pHs in High Arsenic Area - Nepal

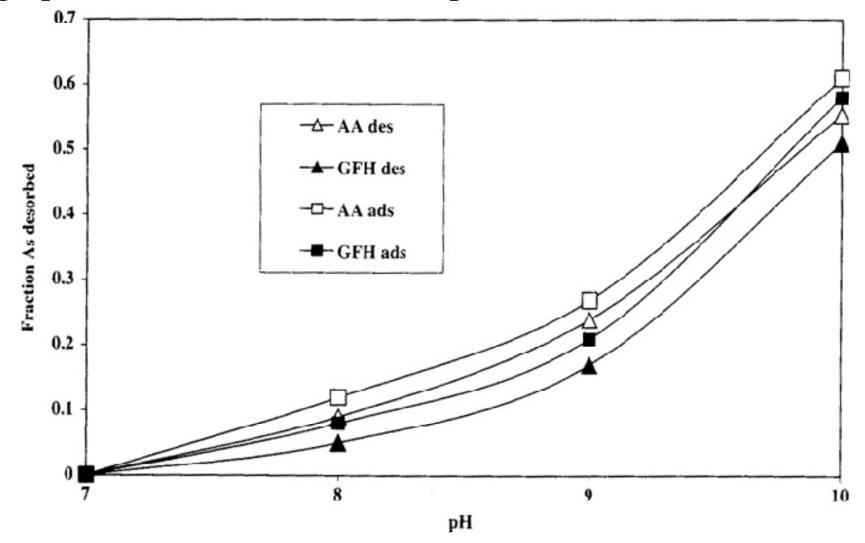
Sample ID	As conc. (ppm)		Fe conc. (ppm)		pН
	AAS	Field kit	AAS	Field kit	
NP-1	0.35	0.35	4.5	3	7.2
NP-2	0.43	0.40	2.7	2	7.1
NP-3	< 0.01	0.15	4.1	3	7.1
NP-4	0.43	0.40	4.3	4	7.3
NP-5	0.74	0.50	2.0	1	7.5
NP-6	0.27	0.30	2.6	7	7.0
NP-7	0.24	0.30	2.9	3	7.2
NP-8	0.73	0.40	4.3	3	7.4
NP-9	0.29	0.35	7.5	3	7.0
NP-10	0.46	0.30	1.9	4	7.2
NP-11	0.31	0.30	19.5	4	7.3
NP-12	0.26	0.35	6.1	3	7.2
NP-13	0.41	0.40	12.1	4	7.4
NP-14	< 0.01	0.02	0.3	0.2	7.2

Table 5 Results from water analyses, Nawalparasi Nepal

ND not detected

From Gurung et al. *Environmental Geology* (2005)

In Some Parts of the World High Arsenic is the Result of High pH GW That Causes Desorption of As From Iron Oxides



From: Gosh et al., Science of the Total Environment 2006

Impact of pH Key Points

• High pH of tubewell water decreases percent removal of arsenic.

• While 1 well in Bangladesh had reduced arsenic removal (approx. 60% removal) due to high pH, the great majority of wells in Bangladesh (and it appears Cambodia) are near neutral and for these wells pH shouldn't be a problem.

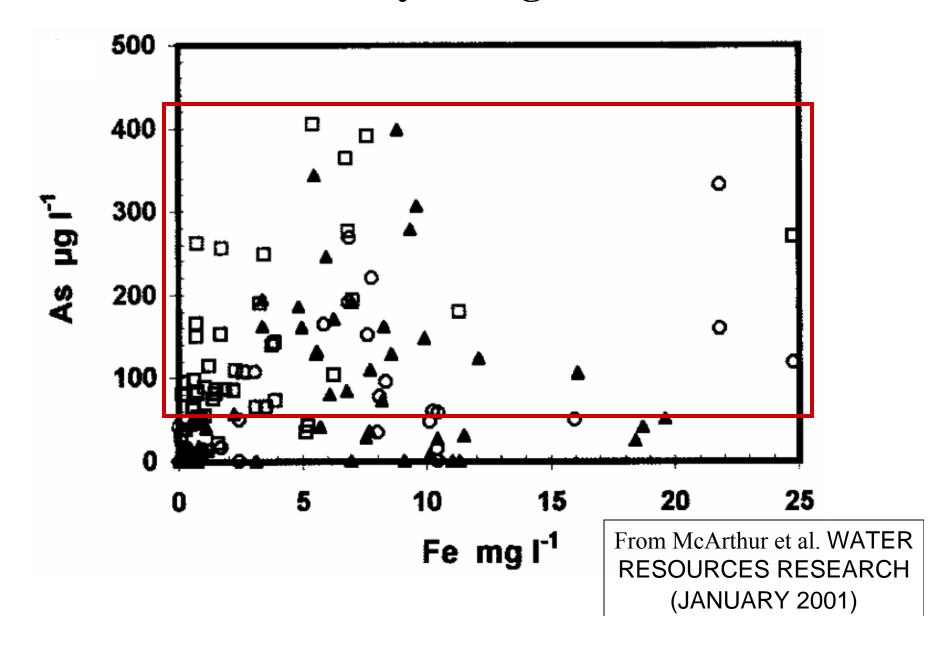
• In countries with arid high pH areas (Argentina, Inner Mongolia, etc.) pilot testing would need to be performed to evaluate significance of high pH.

Impact of Iron



Photo by T. Mahin

Bangladesh Iron Varies Greatly in High Arsenic Wells



<u>Impact of Tubewell Iron Levels</u> on Arsenic Treatment Efficiency

- Iron levels in tubewells vary from arsenic levels.
- Naturally occurring high iron levels increase % removals of arsenic and can help compensate for high phosphate levels.
- Even with high iron levels in raw water (tubewell) KAF effectively removes iron.