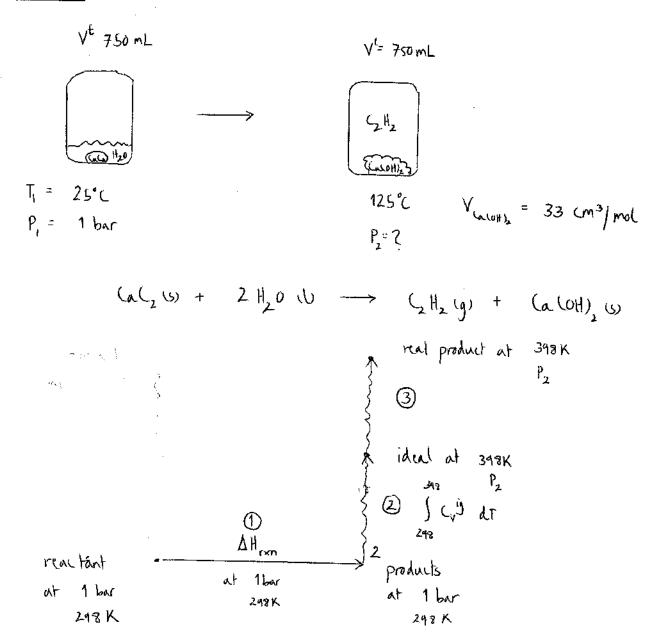
# Problem Set F

### Problem 20



Note

- Reactants (a(215) and  $H_2O_1U$  are already at standard state - Products formed after step (D) are (a(0H)<sub>2</sub>(5)  $C_2H_2(q)$ 

at standard state

Step 1

$$\Delta H_{f,293} = \Delta H_{f,293}^{\circ} (C_2 H_{243}) + \Delta H_{f,293}^{\circ} (C_4 (0H)_{2}(5))$$

$$-\Delta H_{f,293}^{\circ} (C_4 C_{243}) - 2\Delta H_{f,293}^{\circ} (H_{20}(1))$$

$$= 227480 + (-986090) - (-51800) - 2(-285830)$$

$$= -127150 \text{ J/mol}$$

Since we have 5 moles of (a(215) AH non = -635750 J

### Step 2

Raising T from 218 K to 348 K, at constant V : use AM

$$\Delta K = \int C_{V}^{19} d\Gamma = \int ((f_{V}^{19} - R)) d\Gamma$$

$$C_{V}^{19} = C_{V} C_{V}^{19} + C_{V} C_{V} C_{V}^{19} C_{V}^{19} + C_{V}^{19} C_{V}^{19} C_{V}^{19} = C_{V}^{19} C_{V}^{19} + C_{V}^{19} C_{V}^{19} C_{V}^{19} = C_{V}^{19} C_{V}^{19} + C_{V}^{19} C_{V$$

14383 J/mol

since we will form 5 moles of (2H2 and CaloH)2

= 71914 J

# Step 3

We know that the molar volume of  $(a(OH)_2 IS)$  is 33 (m3/mol  $V_{(a(OH)_2}^t = 5 \times 33 = 165 Cm^3$ 

 $V^{\ell}_{2H_{Z}} = 750 - 165 = 585 \text{ cm}^{3}$ 

.. V (2H2 = 117 cm3/mol

if this is an ideal gas then the pressure would be

 $P = \frac{RT}{V} = \frac{8.314 \times 398}{117 \times 10^{-6}}$ 

= 28.3 × 106 Pa

= 283 bar

for  $C_2H_2$   $T_c = 303.3 \text{K}$   $P_c = 61.39$  bar W = 0.187for real gas however,  $P = \frac{ZRT}{V}$ 

we need to do iterative calculations with a given P, we can calculate  $P_r$ , and  $T_r$  and hence Z from table  $Z = Z^o + WZ^i$  can be calculate

given Z, recalculate P using P= ZRT

```
P Z

1) 283 bar 0.736

2) 208 bar 0.689

3) 195 bar 0.680

4) 192 bar 0.679

5) 192 bar
```

$$P_2 \approx 192 \text{ bar}$$

with this, we can calculate 
$$H_2^R$$
 from  $P_r = \frac{192}{61.39} = 3.13$ 

$$\frac{H^R}{RT_C} = \frac{(H^R)^0}{RT_C} + \omega \frac{(H^R)^1}{RT_C}$$

$$= -2.31 + (0.187 \times -0.350)$$

$$= -2.38$$

$$H^{R} = -2.33 \times 8.314 \times 309.3 = -6100 \text{ J/ml}$$

$$H^{R} = U^{R} + PV^{R}, \quad U^{R} = H^{R} - PV^{R}$$

$$U^{R} = -6100 - (0.674 - 1) \times 8.314 \times 398$$

$$= -5038 \text{ J/mol}$$
Heat skp3 = -5038 \times 5 = -25190 J

Total heat = 
$$-635750 + 71914 - 25190$$

$$Q = -589026 J$$

$$P = 101.33 \text{ KPa}$$

$$V^{t} = 2m^{3}$$

$$V_{\text{Aper}}$$

$$V_{\text{p.d.2.m.3 liq}}$$

$$V_{\text{Aper}}$$

$$V_{\text{aper}}$$

$$V_{\text{aper}}$$

$$V_{\text{aper}}$$

$$V_{\text{aper}}$$

For a saturated steam at 
$$P = 101.33 \text{ KPa}$$
, we have 
$$V^{\text{lie}} = 1.044 \text{ cm}^3\text{g}^{-1} \quad V^{\text{vap}} = 1673 \text{ cm}^3\text{g}^{-1}$$

.. We have 
$$0.02 \times 10^6 = 191579$$
 of lig water  $1.044$ 

and 
$$\frac{1.98 \times 10^6}{1673}$$
 = 1183.5g of water vapor

$$x = \frac{1183.5}{1183.5 + 19157} = 0.0582$$

$$U_1^{t_1} = U_1^{t_2} + \dot{\chi}(U_1^{t_2} - U_1^{t_2}) = 419 + 0.058(25065 - 419) = 540.5 kg/h$$

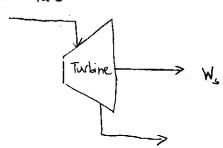
At final condition we have  $V^t = 2m^3$  and that X = 1

$$\sqrt{v_{1}} = \frac{2 \times 10^{6}}{(1183.5 + 19157)} = 98.3 \text{ (m}^{3}\text{g}^{-1}$$

since mass is conserved

For 
$$V^{Vap} = 98.3 \text{ (m}^3\text{g}^{-1} \text{ and } X=1 \text{ give}$$

$$P_2 = 2026 \text{ kPa}$$
  $U_2^{t} = 2598.4 \text{ kJ}/\text{kg}$ 



From steam table, at inlet conditions of 45 bar,  $400^{\circ}\text{C}$   $H_1 = 3207.1 \text{ kJ kg}^{-1} \text{ S}_1 = 6.7093 \text{ kJ kg}^{-1}\text{K}^{-1}$ if the expansion is isentropic then  $\Delta S = 0$ i.e.  $S_2' = S_1 = 6.7093 \text{ kJ kg.K}$ 

if we want the steam to be dry, then we want to find the pressure of saturated steam system which has  $S^{rap} = S_2$  ie X' = 1 it turns out  $\Longrightarrow P_2 \approx 692$  kPa  $H_2' \approx 2761$  kJ/kg

 $(\Delta H)_{s} = H_{2}^{1} - H_{1} = -446.1 \text{ kJ}/\text{kg}$   $\Delta H = y(\Delta H)_{s} = 0.75 \times -4461$  = -335 kJ/kg

 $H_2 = H_1 + \Delta H = 3207.1 - 335 = 2872.1 W/kg$ 

Note H<sub>2</sub> > H<sub>2</sub>' so the steam is still supersaturated and as a result, we can expand to and even lower pressure

From steam table search guessing P, with the Fact that  $S = 6.7093 \, kJ/kgK$  we can calculate x from  $S = S^{10} + x (S^{40} - S^{10})$ . then calculate  $H_2' = H^{lie} + \times (H^{vap} - H^{lig})$ , which then gives us (AH), hence  $\Delta H$  and  $H_2$ , then compare this to  $H^{sat vap}$ 

P H<sub>2</sub> H sat vap 186.23 kPa 2670 kJ/kg 2703.1 kJ/kg 198.54 kPa 2707 KJ/kg 2706 KJ/kg

is the true P lies between these two pressures since Hz = H sut up

by interpolation | P = 196 kPa

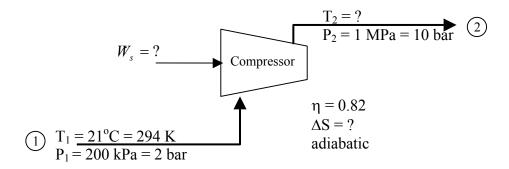
which has H a 2700 kJ/kg

 $W_s = 2700 - 32071$ 

= - 507.1

Work out put = 507.1 KJ/kg

Suppose 1 = 0.80, the minimum pressure will be higher than this case



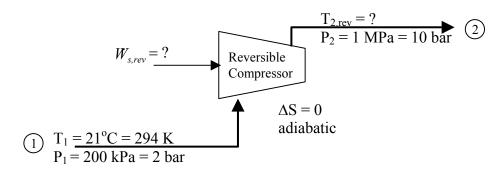
We are given the information above. The unknowns are marked with '?'.

#### General approach

1) We are given the value of  $\eta = \frac{(\Delta H)_s}{\Delta H} = \frac{\dot{W}_{s,rev}}{\dot{W}_s} = 0.82$ . To get  $\dot{W}_s$ , we need  $\dot{W}_{s,rev}$ .

 $\dot{W}_{s,rev}$  is the shaft work of an adiabatic reversible compressor that goes from  $T_1$  and  $P_1$  to  $P_2$ .

2) Imagine a reversible compressor for which  $\Delta S = 0$ .  $T_1$ ,  $P_1$ , and  $P_2$  are the same as real case. The outlet temperature  $(T_{2,rev})$  will be different from the real case  $(T_2)$ , so will the shaft work.



Compare with the real compressor.  $T_{2,rev}$  is so marked to emphasize the difference from real compressor's  $T_2$ .

- 3) We know  $T_1$  and  $P_1$ , so state 1 is defined  $\rightarrow$  we can get  $H_1$  and S1.
- 4) Since  $\Delta S = 0$ ,  $S_{2,rev} = S_1$ .
- 5) We know  $P_2$  and  $S_{2,rev}$ , so state 2 is defined  $\rightarrow$  we can get  $T_{2,rev}$  and  $H_{2,rev}$ .
- 6)  $\dot{W}_{s,rev} = \dot{m} (H_{2,rev} H_1)$  from 1<sup>st</sup> law on adiabatic system.
- 7)  $\dot{W}_s = \dot{W}_{s \text{ rev}} / \eta$  gives us information about the real case
- 8)  $\dot{W}_s = \dot{m} (H_2 H_1) \rightarrow \text{we can calculate } H_2.$
- 9) We know  $H_2$  and  $P_2$ , so state 2 is defined  $\rightarrow$  we can get  $T_2$  and  $S_2$ .

We will go through these steps using two methods: generalized correlation and using experimental data.

Note: This part of the problem is very similar to problem 19b in the previous problem set.

#### a) Generalized correlation

First, looking at the reversible case. We want  $\Delta S = 0$ .  $T_1 = 294$  K,  $P_1 = 2$  bar,  $P_2 = 10$  bar,  $T_{2,rev} = ?$ . (The rev subscript in the  $T_{2,rev}$  is just a reminder that it will be different from the real  $T_2$ ).

$$\Delta S = \Delta S^{ig} + \Delta S^{R} = 0$$

$$\Delta S = \int_{T_{1}}^{T_{2,rev}} \frac{Cp^{ig}}{T} dT - \int_{P_{1}}^{P_{2}} \frac{R}{P} dP + S_{2}^{R} - S_{1}^{R} = 0$$
(1)

From Appendix C, for ammonia, 
$$Cp^{ig} = R(A + BT + CT^2 + DT^{-2})$$
 where A = 3.578, B = 3.023 x 10<sup>-3</sup>, C = 0, and D = -0.186 x 10<sup>5</sup>.

The residuals are to be calculated from generalized correlation.

From appendix B:  $T_c$  = 405.7,  $P_c$  = 112.8 bar, and w = 0.253 for ammonia.  $P_{r,1}$  = 2 bar / 112.8 bar = 0.0177;  $T_{r,1}$  = 294 K / 405.7 K = 0.725  $P_{r,2}$  = 10 bar / 112.8 bar = 0.0887

The reduced pressures are quite low, so we can use equation (6.79) in the book to calculate the residual entropy:

$$\frac{S^{R}}{R} = -P_{r} \left( \frac{dB^{0}}{dT_{r}} + \omega \frac{dB^{1}}{dT_{r}} \right) \qquad \text{where} \quad \frac{dB^{0}}{dT_{r}} = \frac{0.675}{T_{r}^{2.6}} \quad \text{and} \quad \frac{dB^{1}}{dT_{r}} = \frac{0.722}{T_{r}^{5.2}} \quad (3)$$

Note: We *can* use the charts / tables for  $S^R$  but since  $T_2$  is not known, it becomes an iterative process: 1) guess  $T_2$ , 2) calculate  $\Delta S$ , 3) if  $\Delta S = 0$ , done; if not, go to 1). Using these equations is easier in this case.

Putting (1), (2), and (3) together, we get:

$$\Delta S = \int_{T_{l}}^{T_{2,rev}} R(\frac{A}{T} + B + CT + DT^{-3}) dT - \int_{P_{l}}^{P_{2}} \frac{R}{P} dP + \left[ -RP_{r2} \left( \frac{0.675}{T_{r2,rev}^{2.6}} + \omega \frac{0.722}{T_{r2,rev}^{5.2}} \right) \right] - \left[ -RP_{r1} \left( \frac{0.675}{T_{r1}^{2.6}} + \omega \frac{0.722}{T_{r1}^{5.2}} \right) \right] = 0$$

$$ideal \ gas \ part \qquad S^{R}_{2} \qquad S^{R}_{1}$$

where  $Tr_{2,rev} = T_{2,rev} / T_c$ . Expanding the expression:

$$0 = R(A \ln \left(\frac{T_{2,rev}}{T_1}\right) + B(T_{2,rev} - T_1) + \frac{C}{2}(T_{2,rev}^2 - T_1^2) - \frac{D}{2}(T_{2,rev}^{-2} - T_1^{-2}) - R \ln \left(\frac{P_2}{P_1}\right) + \left[-RP_{r2}\left(\frac{0.675}{(T_{2,rev}/T_c)^{2.6}} + \omega \frac{0.722}{(T_{2,rev}/T_c)^{5.2}}\right)\right] - \left[-RP_{r1}\left(\frac{0.675}{T_{r1}^{2.6}} + \omega \frac{0.722}{T_{r1}^{5.2}}\right)\right]$$

Dividing both sides by R removes the R. Writing out known values...

$$0 = (3.578 \ln{(\frac{T_{2,rev}}{294})} + 3.020 \cdot 10^{-3} (T_{2,rev} - 294) - \frac{-0.186 \cdot 10^{5}}{2} (T_{2,rev}^{-2} - T_{1}^{-2}) - \ln{(\frac{10 \text{ bar}}{2 \text{ bar}})} - 0.0887 \left( \frac{0.675}{(T_{2,rev} / 405.7 \text{ K})^{2.6}} + 0.253 \frac{0.722}{(T_{2,rev} / 405.7 \text{ K})^{5.2}} \right) + 0.0177 \left( \frac{0.675}{0.725^{2.6}} + 0.253 \frac{0.722}{0.725^{5.2}} \right)$$

Thus, the only unknown in the equation above is  $T_{2,rev}$ .

Solving it with trial-and-error or using your favorite software, you should get  $T_{2,rev} = \underline{422.6 \text{ K}}$ .

Note: If we use ideal gas law without residual correction, we get  $T_{2,rev} = 420.7$ . Close because pressure  $P_r$  is low.

$$\begin{split} \left(\Delta H\right)_{S} &= \Delta H^{ig} &+ \Delta H^{R} \\ \left(\Delta H\right)_{S} &= \int\limits_{T}^{T_{2,rev}} C p^{ig} dT &+ H_{2}^{R} - H_{1}^{R} \end{split} \tag{4}$$

Similar to the entropy, we have equation (6.78) to calculate H<sup>R</sup> at low pressures:

$$\begin{split} \frac{H^R}{RT_c} &= P_r \Bigg[ B^0 - T_r \frac{dB^0}{dT_r} + \omega \Bigg( B^1 - T_r \frac{dB^1}{dT_r} \Bigg) \Bigg] \\ B^0 &= 0.083 - \frac{0.422}{T_r^{1.6}}, \qquad B^1 = 0.139 - \frac{0.172}{T_r^{4.2}}, \qquad \frac{dB^0}{dT_r} = \frac{0.675}{T_r^{2.6}}, \qquad \frac{dB^1}{dT_r} = \frac{0.722}{T_r^{5.2}} \end{split}$$

Using this and the Cp<sup>ig</sup> expression in equation 4, we get:

$$\begin{split} \left(\Delta H\right)_{S} &= R \left[ A(T_{2,rev} - T_{1}) + \frac{1}{2}B(T_{2,rev}^{2} - T_{1}^{2}) + \frac{1}{3}C(T_{2,rev}^{3} - T_{1}^{3}) - D\left(\frac{1}{T_{2,rev}} - \frac{1}{T_{1}}\right) \right] \\ &+ P_{r2} \left[ 0.083 - \frac{0.422}{T_{r,2rev}^{1.6}} - T_{r2,rev} \frac{0.675}{T_{r2,rev}^{2.6}} + \omega \left( 0.139 - \frac{0.172}{T_{r2,rev}^{4.2}} - T_{r2,rev} \frac{0.722}{T_{r2,rev}^{5.2}} \right) \right] \\ &- P_{r1} \left[ 0.083 - \frac{0.422}{T_{r1}^{1.6}} - T_{r2,rev} \frac{0.675}{T_{r1}^{2.6}} + \omega \left( 0.139 - \frac{0.172}{T_{r1}^{4.2}} - T_{r1} \frac{0.722}{T_{r1}^{5.2}} \right) \right] \end{split}$$

Since we know everything in the equation, we can plug in the numbers to get  $(\Delta H)_S = 4650 \text{ J/mol}$ .

1<sup>st</sup> law:  $\dot{W}_{s,rev} = \dot{m}\Delta H$ . We are not given the flow rate, so we can only express  $\dot{W}_{s,rev}$  in molar basis  $\dot{W}_{s,rev} = \underline{4650 \text{ J/mol}}$ 

$$\dot{W}_{s} = \dot{W}_{s,rev} / \eta = (4650 \text{ J/mol}) / 0.82 = \underline{5670 \text{ J/mol}} \text{ (ans)}$$
  
 $\Delta H \text{ (real)} = \Delta H = \dot{W}_{s} = 5670 \text{ J/mol}$ 

What about temperature and entropy? We can use the same expression for  $\Delta H$ : (note  $T_2 \neq T_{2,rev}$ )

$$\Delta H = 5670 \text{ J/ mol} = R \left[ A(T_2 - T_1) + \frac{1}{2} B(T_2^2 - T_1^2) + \frac{1}{3} C(T_2^3 - T_1^3) - D \left( \frac{1}{T_2} - \frac{1}{T_1} \right) \right]$$

$$+ P_{r2} \left[ 0.083 - \frac{0.422}{T_{r,2}^{1.6}} - T_{r2,rev} \frac{0.675}{T_{r2}^{2.6}} + \omega \left( 0.139 - \frac{0.172}{T_{r2}^{4.2}} - T_{r2,rev} \frac{0.722}{T_{r2}^{5.2}} \right) \right]$$

$$- P_{r1} \left[ 0.083 - \frac{0.422}{T_{r1}^{1.6}} - T_{r2,rev} \frac{0.675}{T_{r1}^{2.6}} + \omega \left( 0.139 - \frac{0.172}{T_{r1}^{4.2}} - T_{r1} \frac{0.722}{T_{r1}^{5.2}} \right) \right]$$

We know everything in the equation except for  $T_2$ ; we can solve for  $T_2 \rightarrow T_2 = \underline{447.3 \text{ K}}$  (ans) Finally, since we know  $T_2$ , we can use a similar expression for entropy as above:

$$\Delta S = R(A \ln \left(\frac{T_2}{T_1}\right) + B(T_2 - T_1) + \frac{C}{2}(T_2^2 - T_1^2) - \frac{D}{2}(T_2^{-2} - T_1^{-2}) - R \ln \left(\frac{P_2}{P_1}\right) + \left[-RP_{r2}\left(\frac{0.675}{(T_2/T_c)^{2.6}} + \omega \frac{0.722}{(T_2/T_c)^{5.2}}\right)\right] - \left[-RP_{r1}\left(\frac{0.675}{T_{r1}^{2.6}} + \omega \frac{0.722}{T_{r1}^{5.2}}\right)\right]$$

Plugging in all the numbers, we get  $\Delta S = 2.35 \text{ J/mol K}$  (ans) > 0 because irreversible, makes sense.

b) Using experimental data (NIST webbook)

Looking at the reversible case:  $T_1$ ,  $P_1$  going to  $T_{2,rev}$ ,  $P_2$  with  $\Delta S = 0$ .

$$T_1 = 294 \text{ K}, P_1 = 2 \text{ bar } \rightarrow H_1 = 28.515 \text{ kJ/mol}$$
  $S_1 = 114.01 \text{ J/mol K}$ 

To find the outlet, we search for  $T_{2,rev}$  at  $P_2 = 10$  bar that gives  $S_2 = S_1 = 114.01$  J/mol K (since  $\Delta S = 0$ ) This is satisfied when  $P_2 = 10$  bar and  $T_{2,rev} = \underline{422.1}$  K. At this condition,  $H_2 = 33.149$  kJ/mol

$$\dot{W}_{s,rev} = (\Delta H)_S = H_{2,rev} - H_1 = (33.149 - 28.515) \text{ kJ/mol} = 4634 \text{ J/mol}$$

Note: Again, because we don't know the flow rates, we express work in terms of J/mol

$$\dot{W}_s = \dot{W}_{s,rev} / \eta = (4634 \text{ J/mol}) / 0.82 = \underline{5651 \text{ J/mol}}$$
 (ans)

$$\dot{W}_s$$
 /  $\dot{m}$  =  $\Delta H = H_2 - H_1 \Rightarrow H_2 = \dot{W}_s + H_1 = 5651$  J/mol + 28.515 kJ/mol = 34.166 kJ/mol

We now find  $T_2$  at  $P_2 = 10$  bar that gives  $H_2 = 34.166$  kJ/mol. This is satisfied when  $P_2 = 10$  bar and  $T_2 = 446.4$  K (ans)

At this condition,  $S_2 = 116.36 \text{ J/mol K}$ . Therefore  $\Delta S = S_2 - S_1 = (116.36 - 114.01) = 2.35 \text{ J/mol K}$  (ans)

Comparing the results from the two methods, we find very good agreement:

	Generalized Correlation	Experimental Data
$T_2$	447.2 K	446.4 K
$\dot{ extbf{W}}_{ ext{s}}$	5670 J/mol	5651 J/mol
$\Delta S$	2.35 J/mol K	2.35 J/mol K

Moral of the story:

- a) Experimental data are (by far) easier to use. Use them when you have them!
- b) Generalized correlations, though rather unwieldy, are quite accurate.