

5d. Properties of Dielectrics

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Dielectrics store electric energy and the intrinsic property of the material which measures this ability is the *dielectric constant* or *permittivity* ϵ' . (The term *constant* refers to the ϵ' independence of field strength; as shown below, ϵ' usually does depend on temperature, frequency, and other parameters.) Part of the electric energy put into a dielectric is not recoverable from storage; i.e., it is "dissipated." The intrinsic property which measures dissipation is the *loss factor* (index), ϵ'' . Other convenient parameters expressing this information include $\tan \delta = \epsilon''/\epsilon' = 1/Q$. Typical values of $\tan \delta$ are of order 10^{-2} , with low-loss materials being of order 10^{-4} and high loss of order one or higher.

Since ϵ' measures motions at all higher frequencies, and ϵ'' measures motion at a particular frequency, it is not surprising to find a relation between ϵ' and the integral of ϵ'' over frequency. This, the Kramers-Krönig relation, is

$$\begin{aligned}\epsilon'(f) - \epsilon_\infty &= \frac{2}{\pi} \int_0^\infty \epsilon''(F) \frac{F dF}{F^2 - f^2} \\ \epsilon''(f) &= -\frac{2}{\pi} \int_0^\infty (\epsilon'(F) - \epsilon_\infty) \frac{f dF}{F^2 - f^2} \\ \epsilon_\infty &= \epsilon' \text{ at high frequency}\end{aligned}$$

For the special case of $f = 0$ (i.e., very low frequency) this reduces to

$$\epsilon_0 - \epsilon_\infty = \frac{2}{\pi} \int_{-\infty}^\infty \epsilon'' d \ln F$$

The optical ϵ is determined by electronic polarizability and is the square of the (complex) refractive index. Since this polarizability is really a measure of the size of the electron cloud around an atom, and since this size is about constant in most covalent compounds, it is possible to estimate ϵ_∞ for such compounds simply by adding individual contributions (provided we know the density and chemical structure of the compound), as illustrated in Table 5d-1. The dependence of ϵ on density, ρ , is given

by the Clausius-Mossotti (Lorentz-Lorenz) equation which is especially useful in estimating $\epsilon(t)$ when $\rho(t)$ is known (where $t^\circ\text{C}$ is the temperature):

$$\frac{\epsilon - 1}{\epsilon + 2} = \frac{4\pi}{3} \frac{\rho}{M} \alpha$$

where ρ is density, M is molecular weight, and α is (electronic) polarizability. [The general validity of the $\epsilon - 1$ proportional to ρ relation is illustrated by comparing gas and liquids where typical ρ 's differ by a factor of 10^3 as do the $(\epsilon - 1)$'s.] In practice, this relation holds to about 1 percent accuracy. More accurate relations require a third parameter; several are described by Brown in his lucid synopsis of dielectric theory.¹

The electronic effects just described occur at such high (optical) frequencies because of the small mass of the electrons. These resonant dispersions are inertial, depending only on the electron's ability to rapidly respond to the imposed electric field variations. Any molecule with an asymmetric charge distribution constitutes a permanent dipole which also can respond to an alternating electric field, but because of the mass of the atoms the natural (inertial) period of motion will be much longer and hence dispersions occur at lower frequencies.

In the condensed phase, molecular motion is typically determined by viscous (not inertial) forces, and the corresponding relaxation (not resonant) dispersions occur at microwave, radio, and even lower frequencies. These dispersion processes result from the (slow) motion of the molecule being coupled to the alternating electric field by an attached permanent dipole. (Relaxation processes are characterized by ϵ' which monotonically decreases with increasing frequency throughout the entire dispersion range, unlike resonant dispersions.)

In addition to molecular motion in the condensed phase, it is also possible to have ionic motion. The d-c conduction caused by ions will cause ϵ'' to vary inversely with the frequency while ϵ' remains constant. If the ions are constrained, as frequently happens in inhomogeneous materials, the resulting induced "dipole" gives rise to a (usually low frequency) dispersion with appropriate changes in both ϵ' and ϵ'' . (See Figs. 5d-2 and 3.)

The temperature dependence of ϵ' can often be estimated a priori. In the gas phase $\epsilon - 1$ is frequently proportional to the gas density and for nonpolar molecules is independent of frequency. Discernible frequency dispersions occur in polar molecules, e.g., water, in the microwave region.

In the condensed phase $\epsilon - 1$ is again proportional to density in nonpolar substances so that $d\epsilon/dt$ is small and negative except in the vicinity of phase transitions. For polar molecules, $d\epsilon/dt$ is usually negative, although it can be large and positive in that temperature range on the cool side of a dispersion. (In this case the $e^{-H/kT}$ dependence of dipolar motion dominates the smaller temperature dependence of the density, the large values of $d\epsilon/dt$ resulting from the high dipole concentration and consequent large values of $\epsilon_s - \epsilon_\infty$.) Phase transitions in polar molecules can be accompanied by dramatic drops in ϵ' as the dipole motion is frozen out. (These drops tend to be sharper when the molecule is more symmetrical, as illustrated by the nearly spherical camphor and its derivatives as contrasted to asymmetric derivatives of the planar benzene molecule, as illustrated in Figure 5d-1.)

Very high molecular weight materials (polymers) often form supercooled liquids rather than freeze into crystals, and consequently do not have discontinuities in $\epsilon(t)$. In those polymers that are partially crystalline, it is usually possible to discern two $\epsilon''(t)$ or $\epsilon''(f)$ loss peaks, one corresponding to each phase in which the relative ampli-

¹ W. F. Brown, Jr., "Handbuch der Physik," vol. 17, Springer-Verlag OHG, Berlin, 1956 (in English).

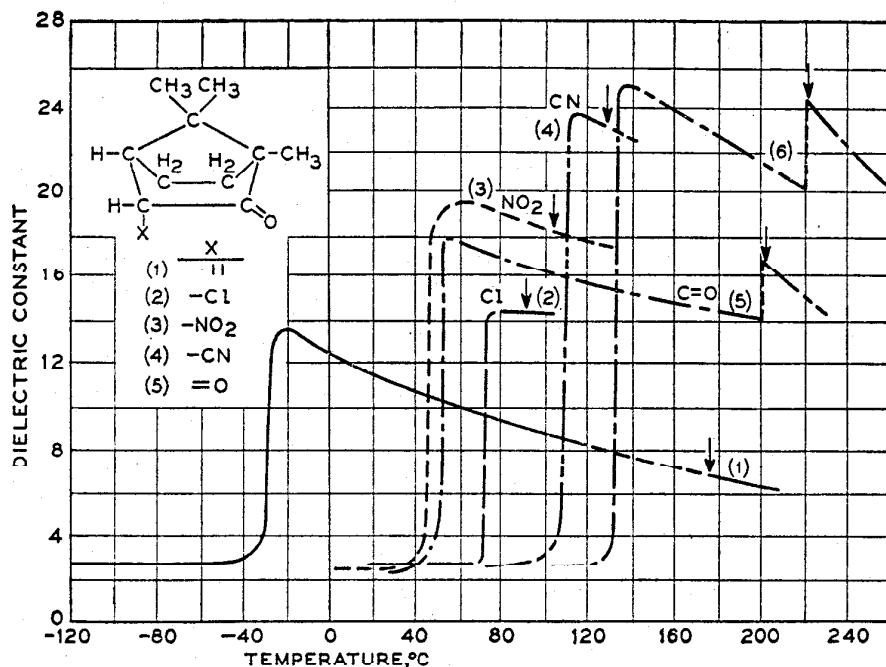


FIG. 5d-1a. Dielectric constant of camphor (1), chlorocamphor (2), nitrocamphor (3), cyanocamphor (4), camphor quinone (5), and camphoric anhydride (6). Heavy arrow indicates the melting point; values are independent of frequency below 100 kHz. [From Morgan and Lowry, *J. Phys. Chem.* **34**, 2385 (1930).]

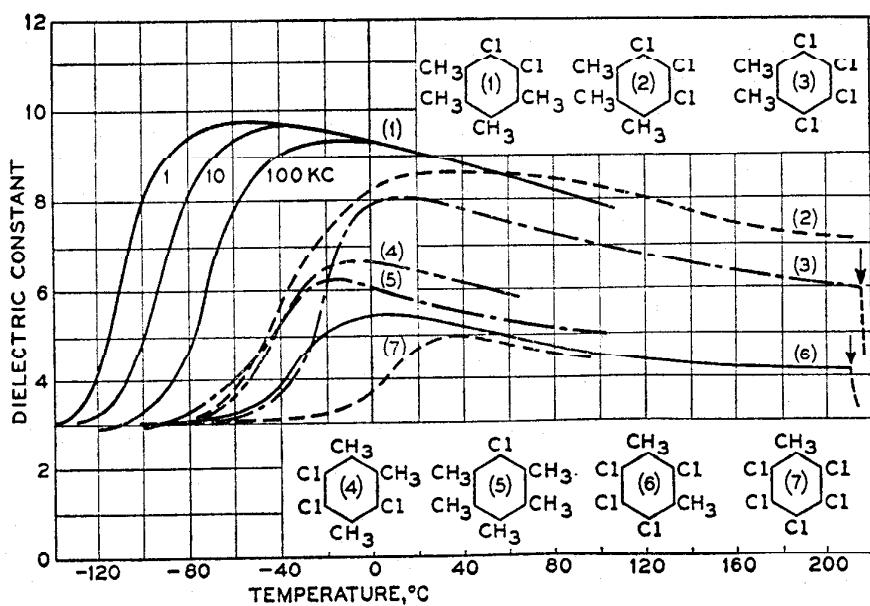


FIG. 5d-1b. Dielectric constant of polar hexasubstituted chloromethylbenzenes at 100 kHz: (1) dichlorophrenitene, (2) trichlorohemimellitene, (3) tetrachloro-*o*-xylene, (4) trichloro-pseudocumene, (5) pentamethylchlorobenzene, (6) tetrachloro-*m*-xylene, (7) pentachlorotoluene. [From A. H. White and S. O. Morgan: *J. Am. Chem. Soc.* **57**, 2078 (1935).]

tudes of ϵ'' depend on the degree of crystallinity (e.g., in Table 5d-7A, r_1 decreases as the crystallinity is lowered). Below some characteristic temperature for each substance, noncrystalline polymers behave as a glass in which all but the easiest dipole motions are frozen out. Commercial plastics sometimes have "plasticizers" added to

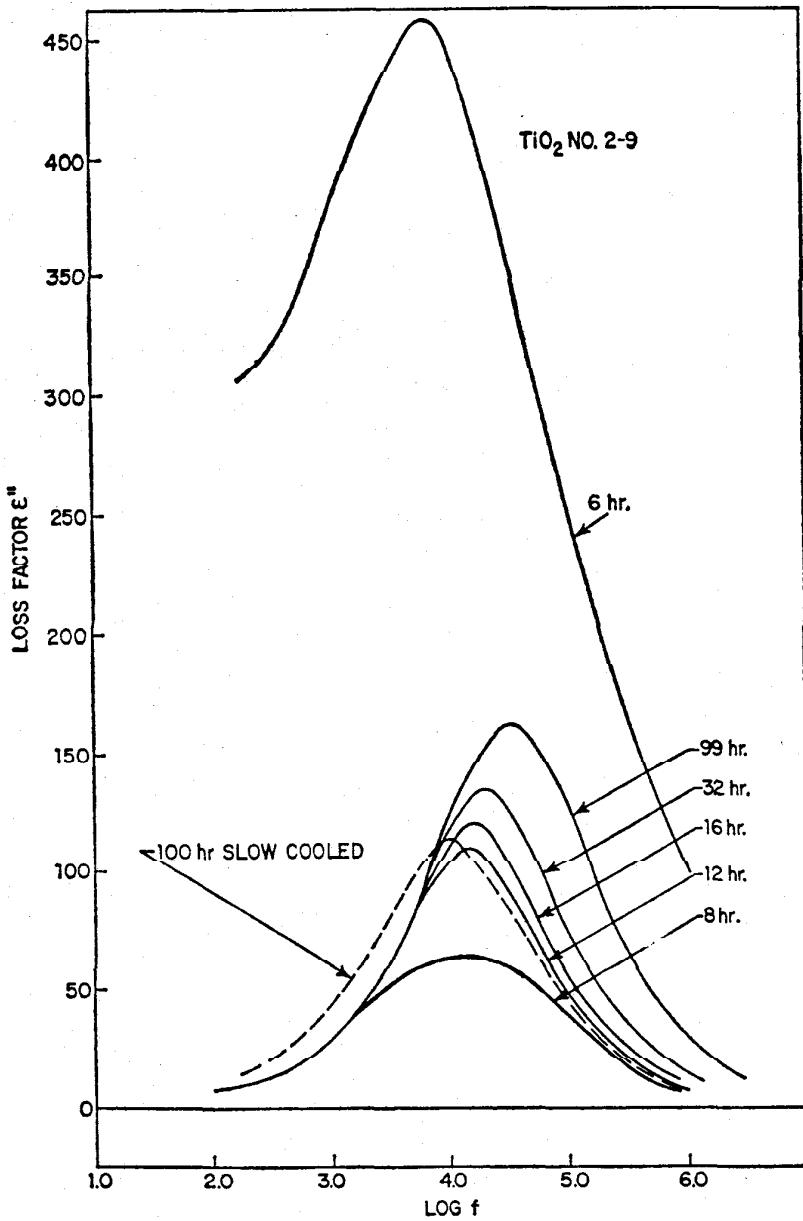


FIG. 5d-2. Dielectric loss for TiO_2 fired at 800°C for various times. Different loss characteristics are believed to be caused by oxygen concentration. (Data from L. Egerton, private communication.)

them to keep them less brittle to lower temperatures. Such additions usually raise the frequency for the peak $\epsilon''(f)$ by an amount dependent on the plasticizer concentration. Plastics also have other additives to stabilize them against chemical degradation and in the case of low-loss polymers these additives raise the value of ϵ'' , giving considerable (greater than two times) variation in ϵ'' between different manufacturers of the "same" material. (Other differences result from different topological structures

and impurities.) Polar polymers have varying affinities for water, causing some to have dielectric properties which depend on the humidity of the environment. Polymers that are chemically joined by a (loose) structure of three-dimensional bonds are not able to collapse to the glassy state and so remain "rubbery" even at low temperatures, with corresponding dielectric properties.

The last class of synthetic materials we consider are non-single-crystal metallic oxides. These inorganic materials are characterized by high ϵ' (because of the high

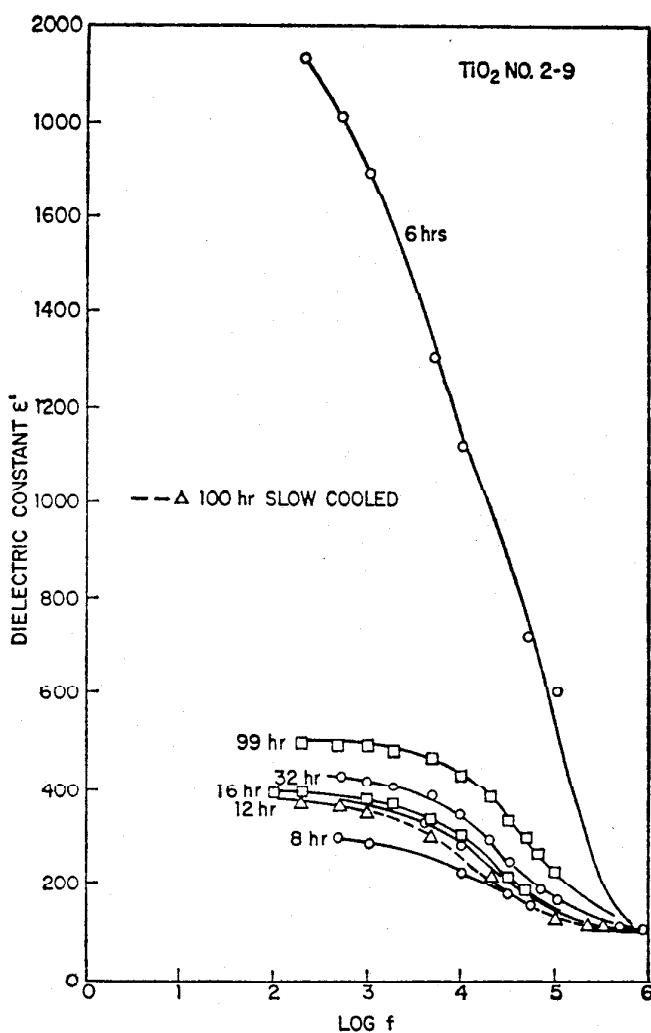


FIG. 5d-3. Dielectric constant corresponding to Fig. 5d-2.

polarizability of oxygen and the high density) and are stable at higher temperatures than organic materials. One class of materials is known as (inorganic) "glasses"; a second class consists of small (about micrometer) crystallites joined together with binders or by sintering and is known as "ceramics." Both are usually considered isotropic but under some conditions of formation are definitely anisotropic. Both also are subject to dielectric dispersions caused by nonstoichiometric compositions (e.g., see Figs. 5d-2 and 5d-3), and at high temperatures the d-c conductivity may become important.

With this introduction it should be clear that the following listings are not intended to be exhaustive; rather, they are intended to be illustrative of the different types of

TABLE 5d-1. MOLAR REFRACTION—ESTIMATION OF OPTICAL FREQUENCY ϵ'

$$R = \frac{M}{\rho} \cdot \frac{\epsilon_\infty - 1}{\epsilon_\infty + 2} = \text{molar refraction}$$

$$\epsilon_\infty = \frac{1 + 2\rho R/M}{1 - \rho R/M} \quad \text{where } R = \Sigma r \text{ and } M = \Sigma m$$

Atom (structure)	r	m	Atom (structure)	r	m
C.....	2.418	12.01	Br.....	8.865	79.91
H.....	1.100	1.01	I.....	13.900	126.90
O (alcohol).....	1.525	16.00	S.....	7.9	32.06
(carbonyl).....	2.211		N.....	2.5-4.4	14.01
(ether).....	1.643		Structure effects:		
(ester-OR).....	1.64		Double bond....	1.733	
F (one/carbon)....	0.95	19.00	Triple bond.....	2.398	
(>one/carbon)...	1.1		3-member ring...	0.71	
Cl.....	5.967	35.45	4-member ring...	0.48	

*Illustration*Heptanol, $\rho(20^\circ\text{C}) = 0.824$, $\text{CH}_3(\text{CH}_2)_5\text{CH}_2\text{OH}$

$$\begin{array}{lll} 7 \text{ C} & 7(2.418) = 16.926 & 7(12.01) = 94.07 \\ 16 \text{ H} & 16(1.100) = 17.600 & 16(1.01) = 16.16 \\ 1 \text{ O}_{\text{alc.}} & 1(1.525) = 1.525 & 1(16.00) = 16.00 \\ & R = 30.051 & M = 116.23 \end{array}$$

$$\rho R/M = 0.2556 \quad \epsilon_\infty = 2.03$$

Cf. $n^2 = 2.03 \quad \epsilon_\infty = 2.35$ (microwave)
 n = refractive index (sodium D)

TABLE 5d-2. REFERENCE FLUIDS

Gases [1]	$(\epsilon - 1) \times 10^6$ (20°C, 1 atm)*	Nonpolar liquids	$\epsilon'(23^\circ\text{C})$	$a \equiv$ $-d\epsilon'/dt$	Ref.	Polar liquids [3]	$\epsilon'(20^\circ\text{C})$	$\alpha \equiv -d$ $\log_{10} \epsilon'/dt$
H_2	253.8 ± 0.3	n -Hexane	1.8829	-0.0015	2	ϕCl	5.708	0.0013 ₃
He.....	65.0 ± 0.4	Cyclohexane	2.0182	-0.0016	3	EtCl_2^a	10.65	0.0024 ₀
O_2	494.7 ± 0.2	CCl_4	2.2315	-0.0020	4	MeOH^b	33.62	0.0026 ₀
N_2	548.0 ± 0.5	ϕH^\ddagger	2.2772	-0.0020	5	ϕNO_2	35.74	0.0022 ₆
Ar.....	517.2 ± 0.4	Silicone	2.3000	-0.0028	5			
Air (dry, CO_2 -free)	536.4 ± 0.3	Cryogenic: H_2 [§] O_2 [¶]	1.228 1.507	-0.0034 -0.0024	3 3			

$$* \epsilon(P, t): \frac{(\epsilon - 1)(t, P)}{(\epsilon - 1)(20^\circ\text{C}, 1 \text{ atm})} = \frac{(P)}{1 + 0.003411(t - 20)}$$

 $P = \text{atm}$, $t = {}^\circ\text{C}$ 0.02 % error for 0 to 30°C, and $P = 1$ to 0.1 atm.† ϕ represents a benzene ring minus one hydrogen. ϕH is benzene.

‡ Centistoke.

§ $\epsilon'(20.4 \text{ K})$ ¶ $\epsilon'(80.0 \text{ K})$ a Et = C_2H_5 b Me = CH_3

References for Table 5d-2

1. NBS Circ. 537, 1953.
2. Mopsik, F. I.: J. Research NBS 71A, 287 (1967).
3. NBS Circ. 514, 1951.
4. Hartmann, H., A. Neumann, and G. Rinck: Z. phys. Chem. 44, 204 (1965).
5. Unpublished results of Bell Telephone Laboratories.

TABLE 5d-3. INORGANIC COMPOUNDS (SMALL MOLECULES)

Type/Name	ϵ'	$t, ^\circ\text{C}$	a (or α)	Range	Type/Name	ϵ'	$t, ^\circ\text{C}$	a (or α)	Range
<i>Elements</i>									
A.....	1.53 ₈	-191	0.0034	-191, -184	NH ₃	25.	-77.7		
H ₂	1.22 ₈	20.4°K	0.0034	14, 21K		22.4	-33.4		
D ₂	1.277	20°K	0.004	18.8, 21.2K		18.9	5		
He.....	1.055 ₉	2.06°K				17.8	15		
	1.055 ₉	2.30				16.9	25		
	1.005 ₃	2.63				16.3	35		
	1.053 ₉	3.09			N ₂ H ₄	52.9	20	0.0021(α)	0, 25
	1.051 ₈	3.58			AsH ₃	2.50	-100	0.0043	-116, -72
	1.048	4.19			SbH ₃	2.9 ₃ B	-80		
O ₂	1.507	-193	0.0024	-218, -183	PH ₃	2.5 ₅ B	-50		
N ₂	1.454	-203	0.0029	-210, -195		2.5 ₅ B	-60		
F ₂	1.54	-202	0.0019	-216, -190		2.7 ₁ B	-25		
Cl ₂	2.10 ₁	-50	0.0031	65, -33	<i>Halides</i>				
	1.9 ₁	14	0.0032	-22, 14	HF.....	17.6	-73		
	1.7 ₃	77				13.4	-42		
	1.5 ₄	142				11.1	-27		
Br ₂	3.09	20	0.007	0, 50		8.4	0		
I ₂	11.1	118			HCl.....	12	-113		
	11.7	140				6.35	-15	0.00288(α)	-85, -15
	13.0	168				4.6	28		
S.....	3.52	118			HBr.....	7.00	-85	0.0026(α)	-85, -70
	3.48	231				3.8B	+25		
Se.....	5.40	250	0.0025	237, 301	HI.....	3.39	-50	0.008	-51, -37
P.....	4.10	34				2.9B	22		
	4.06	46			SbCl ₃	33.B	75		
	3.86	85			SbCl ₅	3.22	20	0.0046	2, 47
<i>Oxides</i>									
H ₂ O.....	78.54	25	*	0, 100	SbBr ₃	20. ₉ B	100		
	34.59	200		100, 370	SbI ₃	13. ₉ B	175		
D ₂ O.....	78.25	25		0.4, 98	AsCl ₃	12.6A	20		
H ₂ O ₂	84.2	0		-30, 20	AsBr ₃	9.0A	35		
SO ₂	17.6	-20	0.00287(α)	-65, -15	GeCl ₄	2.43 ₀	25	0.0024 ₀	0, 55
	15.0 ₈	0			SiCl ₄	2.40	16		
	14.1	20	0.077	14, 140	Si ₂ Cl ₄	2.87	20	0.0030	-30, 20
	2.1 ₆	154			TiCl ₄	2.80	20	0.0020	-20, 20
SO ₃	3.11	18			PbCl ₄	2.78	20		
CO ₂	1.60	20			<i>Silicones</i>				
		(50 atm)			(CH ₃) ₂ Si[OSi(CH ₃) ₂] _n CH ₃	$n = 1$	2.17	20	
N ₂ O.....	1.97	-90				2.....	2.30	20	
	1.61	0	0.006	-6, 11		3.....	2.30	20	
N ₂ O ₄	2.5 ₆	15				4.....	2.46	20	
<i>Sulfides</i>									
H ₂ S.....	9.26	-85.5				5.....	2.50	20	
	9.05	-78.5			[OSi(CH ₃) ₂] _n (cyclo)	$n = 4$	2.39	20	
CS ₂	2.63	20	0.0013	0, 40		5.....	2.50	20	
						6.....	2.59	20	
						7.....	2.68	20	
						8.....	2.74	20	

$$* \epsilon = 78.54[1 - 4.579 \times 10^{-3}(t - 25) + 1.19 \times 10^{-5}(t - 25)^2 - 2.8 \times 10^{-8}(t - 25)^3], \pm 0.03\%$$

materials and the different behavior in each type. In the first part we review some small-molecular-weight compounds which are well characterized when pure. In the second part we treat high-molecular-weight materials that are subject to some variation in dielectric properties caused by different conditions of formation (e.g., density variations) and different types and quantities of additives.

Data for Tables 5d-1-4 are taken largely from previous compilations;

"International Critical Tables," Washburn, ed., 1933.

Landolt-Börnstein Tabellen, vol. II, part 6, 6th ed., 1959.

Maryott and Smith: *NBS Circ.* 514, 1951.

Maryott and Buckley: *NBS Circ.* 537, 1953.

Buckley and Maryott: *NBS Circ.* 589, 1958.

Lange: "Handbook of Chemistry," 10th ed., 1967.

TABLE 5d-4. ORGANIC COMPOUNDS (SMALL MOLECULES)

Type/Name	Formula	<i>t</i> , °C	ϵ'	n_0^2	10^2a	Range	Melting point	Boiling point
<i>Hydrocarbons</i>								
<i>Straight chain</i>								
H(C ₂ H _n) _n II								
(<i>n</i> = 1)	-173	1.70	...	0.2	-181, -159	-184	-161.5	
Methane.	0	1.61	...	0.2	-90, 15	-189.9	-42.17	
Propane.	20	1.844	1.841(16°)	0.16	-50, 30	-131.5	36.2	
Pentane.	20	1.890	1.89	0.15	-10, 50	-94.3	69.0	
Hexane.	20	1.924	1.923(23°)	0.14	-50, 50	-90.5	98.5	
Heptane.	20	1.948	1.95	0.13	-50, 50	-56.5	125.8	
Octane.	20	1.972	1.97	0.13 ₅	-10, 90	-63.7	150.7	
Nonane.	20	1.991	1.99	0.13	10, 110	-31	174	
Decane.	20	2.005	2.01	0.12 ₅	10, 130	-26.5	195.8	
Undecane.	20	2.014	...	0.12	10, 150	-12	214.5	
Dodecane.	20	2.00	317.4	
Docosane.	50	2.19	
Octacosane.	52.2	2.19	
<i>Cyclo-</i>								
(C ₂ H ₂) _n								
(<i>n</i> = 5)	20	1.965	1.97	0.16	10, 60	...	-93.3	49.5
Pentane.	20	2.023	2.042(15°)	0.16	10, 60	6.5	81.4	
Hexane.
<i>Aromatic</i>								
ϕ H	20	2.284	2.25	0.20	10, 60	5.5	80.1	
ϕ CH ₃	25	2.379	2.25	0.24 ₃	0, 90	-95	110.8	
ϕ CH ₂ CH ₃	25	2.43	2.40	146	
$\phi\cdot\phi$	75	2.53	2.53(77°)	0.18	75, 155	70	254	
Diphenyl.	85	2.54	2.51(99°)	80.2	217.9	
Naphthalene.	25	2.85

ϕ represents a benzene ring minus one hydrogen.



TABLE 5d-4. ORGANIC COMPOUNDS (SMALL MOLECULES) (Continued)

Type/Name	Formula	<i>t</i> , °C	ϵ_s	ϵ_∞	<i>f_c</i> , Hz	n_{02}	$10^2\alpha$	Range	Melting point	Boiling point
<i>Alcohols</i>										
Methanol.....	CH ₃ OH	0	37.98	6.1	1.87 $\times 10^9$	1.77	0.264	5, 55	-97.8	64.6
(wood alcohol).....		20	33.64	5.7	3.00 $\times 10^9$	4.6	0.270	-5, 70	-117.3	78.5
Ethanol.....	CH ₃ -CH ₂ OH	0	28.39	4.4 ₅	6.17 $\times 10^8$	1.85	0.224	20, 103	-17.4	197.2
(grain alcohol).....		20	25.07	4.2 ₆	1.11 $\times 10^9$	1.88	0.293	20, 90	-127	97.2
Glycol.....	CH ₂ OH-CH ₂ OH	0	22.14	4.1 ₈	1.8 $\times 10^9$	2.05	0.224	20, 103	-17.4	197.2
(ethylene glycol).....		20	38.7	2.6 ₅	5.5 $\times 10^9$	1.96	0.310	20, 70	-89	82.3
1-Propanol.....	CH ₃ -CH ₂ -CH ₂ OH	0	34.9	3.4 ₅	3.0 $\times 10^9$	1.96	0.27	20, 20,	189
2-Propanol.....	CH ₃ -CHOH-CH ₂ OH	0	25.0	6.0	1.56 $\times 10^8$	1.96	0.23	20, 100	214(d)
(isopropyl alcohol).....		20	20.8	2.65	3.7 ₆ $\times 10^8$	1.96	0.300	-40, 20	-89	240
1,2-Propanediol.....	CH ₂ OH-CH ₂ CH ₂ OH	20	35.0	2.08	0.23	20, 100	117.7
1,3-Propanediol.....	CH ₂ OH-CHOH-CH ₂ OH	25	42.5	2.18	0.208	0, 100	-89	99.5
Glycerol.....	CH ₃ O(CH ₂) ₂ CH ₂ OH	25	17.1	2.95	3.3 ₃ $\times 10^8$	1.95	0.35	15, 35	-78.5	138
1-Butanol.....	CH ₃ CH ₂ CH ₂ CHOH-CH ₃	20	15.8	3.5	3.1 ₆ $\times 10^8$	1.95	0.35	15, 35	-51.6	157.2
2-Butanol.....	CH ₃ CH ₂ CH ₂ CH(OH)-CH ₃	20	15.3	3.8	2.1 ₄ $\times 10^8$	1.94	0.23	20, 60	-34.6	176
1-Pentanol.....	CH ₃ (CH ₂) ₃ CH ₂ OH	120	12.9	3.2	1.5 ₂ $\times 10^8$	2.00
1-Hexanol.....	CH ₃ (CH ₂) ₅ CH ₂ OH (n = 4)	2	3.2	3.34	7.5 $\times 10^9$	2.00
1-Heptanol.....	CH ₃ (CH ₂) ₆ CH ₂ OH (n = 5)	120	11.7	3.10	1.1 ₀ $\times 10^8$	2.03
1-Octanol.....	CH ₃ (CH ₂) ₇ CH ₂ OH (n = 6)	120	10.35	2.35	7.0 $\times 10^9$	2.03	0.410	20, 60	-16.3	195
1-Nonanol.....	CH ₃ (CH ₂) ₈ CH ₂ OH (n = 7)	120	9.05	3.05	5.7 ₅ $\times 10^9$	2.03	-5	213
1-Decanol.....	CH ₃ (CH ₂) ₉ CH ₂ OH (n = 8)	120	7.75	3.10	9.6 $\times 10^7$	2.05	-6	231

(d) = decomposes

TABLE 5d-4. ORGANIC COMPOUNDS (SMALL MOLECULES) (Continued)

Type/Name	Formula	<i>t</i> , °C	ϵ'	$10^2\alpha$ (or <i>a</i>)	Range	Melting point	Boiling point
<i>Acids</i>	$\text{R}-\text{COOH}, \text{---C}(=\text{O})-\text{O---H}$						
Formic.....	$\text{H}-\text{COOH}$	16	58. ⁶		8.4	100.7
Acetic.....	CH_3COOH	20	6.15		16.6	118.1
Anhydride.....	$\text{CH}_3\text{CO}-\text{O}-\text{COCH}_3$	19	20. ⁷		-73.1	140.0
Propionic.....	$\text{CH}_3\text{CH}_2\text{COOH}$	10	3.30		-22	141.1
Butyric.....	$\text{CH}_3(\text{CH}_2)_2\text{COOH}$	20	2.97	-0.23(<i>a</i>)	10, 70	-7.9	163.5
Isobutyric.....	$\text{CH}_3\text{CH}(\text{COOH})\text{CH}_3$	10	2.71		-47.0	154.4
Succinic.....	$\text{HOOC}(\text{CH}_2)_2\text{COOH}$	25	2.40		185	235(<i>d</i>)
Benzoic.....	$\phi-\text{COOH}$	122	249
<i>Esters</i>	$\text{R}-\text{COOR}', \text{---C}(=\text{O})-\text{O---H}$						
Methyl formate.....	$\text{H}-\text{COOCH}_3$	20	8.5	5(<i>a</i>)	0, 20	-99.0	31.8
Ethyl formate.....	$\text{H}-\text{COOCH}_2\text{CH}_3$	25	7.1 ⁶		-79.4	54.2
Propyl formate.....	$\text{H}-\text{COO}(\text{CH}_2)_2\text{CH}_3$	19	7.7 ₂		-92.9	80.9
Methyl acetate.....	$\text{CH}_3\text{COOCH}_3$	25	6.02	2.2(<i>a</i>)	25, 40	-98.7	57.8
Ethyl acetate.....	$\text{CH}_3\text{COOCH}_2\text{CH}_3$	25	6.02	1.5(<i>a</i>)	25	-83.6	77.2
<i>Aldehydes</i>	$\text{R}-\text{CHO}, \text{---C}(=\text{O})-\text{H}$						
Formaldehyde.....	$\text{H}-\text{CHO}$	-92	21
Acetaldehyde.....	CH_3CHO	21	21.1	-123.5	21
Benzaldehyde.....	$\phi-\text{CHO}$	20	17. ⁸	-26	179.5
<i>Ketones</i>	$\text{R}-\text{CO}-\text{R}', \text{---C}(=\text{O})-$						
Acetone.....	$\text{CH}_3\text{CO}-\text{CH}_3$	25	20.7 ⁶	0.205	-60, 40	-95	56.5
Acetophenone.....	$\phi-\text{CO}-\text{CH}_3$	25	17.39	4(<i>a</i>)	25	19.7	202.3
Benzophenone.....	$\phi-\text{CO}-\phi$	50	1.4	48.5	306

	23	2.66	115.7
<i>Ethers</i>						
Methyl ether.....	25	5.02	2.38(a)	25, 100	-138.5	-23.6
Ethylo ether.....	20	4.335	2.3(a)	20	-116.3	34.6
Propyl ether.....	26	3.39	-95.2	142
Vinyl ether.....	20	3.94	39	39
Phenyl ether.....	30	3.65	0.7(a)	30, 50	28	259
<i>Nitrogen Derivatives</i>						
Ethylamine.....	10	6.94	-20, 10	-80.6	16.6
Aniline.....	20	7.07	-6.2	184.4
	24	12.3	
<i>Ethane Derivatives</i>						
Chloride.....	170	6.29	-138.7	12.2
Bromide.....	20	9.39	0.196	-30, 30	-119	38.0
Iodide.....	20	7.82	0.150	-20, 70	-109	72.2
Hydroxide (ethanol).....						
(acid) (acetic acid).....	10	6.94	-80.6	16.6
Amine.....	30	28.0 ₆	11.4(a) ₉	-20, 10 30, 35 0, 50	-102	17
Nitrite (nitroethane).....	20	19. ₄	-102	88.7
Nitrate.....	20	2. ₅₅	-121	34.7
Zinc.....	15	6. ₉₁	
Thiol (ethanethiol).....	21	29. ₃	
Thioyanate.....						
<i>Benzene Derivatives</i>						
Fluorobenzene.....	25	5.42	0, 80	-41.9	84.8
Chlorobenzene.....	20	5.71	0.130	0, 70	-55	132
Bromobenzene.....	25	5.40	0.115	70	-30.6	155

R represents an aliphatic hydrocarbon minus one hydrogen.

 ϕ represents a benzene ring minus one hydrogen.

(a) = decomposes

TABLE 5d-4. ORGANIC COMPOUNDS (SMALL MOLECULES) (Continued)

Type/Name	Formula	<i>t</i> , °C	ϵ'	$10^2\alpha$ (or <i>a</i>)	Range	Melting point	Boiling point
Iodobenzene.....	ϕI	20 60	4.62 9.78	0.32	40, 70	-31.4 +41	188.6 182
Phenol.....	ϕOH	See <i>A</i> <i>cids</i>					
Benzoic acid.....	$\phi COOH$	20	6.89	0.148	0, 50	-6.2	184.4
Aniline.....	ϕNH_2	25	34.82	0.225	10, 80	5.7	210.9
Nitrobenzene.....	ϕNO_2	25	2.379	0.243(<i>a</i>)	0, 90	-95	110.8
Toluene.....	ϕCH_3						
<i>Structural Variations</i>							
Orthodichlorobenzene.....		25	9.93	0.194	0, 50	-17.5	180
Metadichlorobenzene.....		25	5.04	0.120	0, 50	-24.8	172
Paradichlorobenzene.....		50	2.41	0.18	50, 80	+53	173.4
1-Octanol.....	$CH_3OH \cdot (CH_2)^6 CH_3$	20	10.34	0.410	20, 60	-16.3	195
2-Octanol.....	$CH_3 \cdot CH(OH) \cdot (CH_2)^5 CH_3$	20	8.20	-38.6	179
3-Octanol.....	$CH_3CH_2 \cdot CH(OH) \cdot (CH_2)^4 CH_3$	20	7.03		
4-Octanol.....	$CH_3(CH_2)_2 CH(OH) \cdot (CH_2)^3 CH_3$	20	5.12		
<i>d</i> -Pinene.....	$CH_3(CH_2)_2 CH(OH) \cdot (CH_2)^2 CH_3$	25	2.64	-55	161
<i>d</i> -Pinene.....	C_10H_{16} (camphorlike structure)	20	2.76		
<i>cis</i> -1,2-Dichloroethylene.....	Cl $ \quad $ $CH=CH$	25	9.20	-80.5	60.1
<i>trans</i> -1,2-Dichloroethylene.....	Cl $ $ $CH=CH$ $ $ Cl	25	2.14	-50	48.4

ϕ represents a benzene ring minus one hydrogen.

TABLE 5d-5. LOW-LOSS POLYMERS

Name	ϵ'	$\rho, \text{ ohm/cc}$	$d\epsilon/dt$	$t, {}^\circ\text{C}$	10 ⁶ tan $\delta(f)$						References		
					10 ²	10 ³	10 ⁴	10 ⁵	10 ⁶	10 ⁷	10 ⁸		
Polyethylene.....	-80 -20 23	30 50 30	40 50 45	60 50 55	80 55 80 120	1 1 2 2 2 3	
2.286 ₀	0.920 ₅	-0.0012	
2.355	0.966	
Polypropylene.....	-110 -20 23	10 50 100	10 45 125	10 40 155	10 140 140	100 100 <200	100 100 <200	70 60 70	70 60 300	4, 5
1.0lyisobutylene.....	2.25	25	400	100	100	100	100	100	470	4
Polystyrene.....	2.23	25	<50	<50	<50	50	70	<200	330	430
Polystyrene-divinylbenzene.....	2.56	25	210	110	100	110	130	200	460	470
Polytetrafluoroethylene	2.55	23	<20	<20	20	30	60	130	240	140
$d\epsilon/d\rho = 0.61$	2.012 ₂	2.100 ₀	-0.0004 ₄	2	

References for Table 5d-5

1. Barrie, Buckingham, and Reddish: *Proc. IEE* **113**, 1849 (1966).
2. Unpublished results, Bell Telephone Laboratories.
3. Buckingham and Reddish: *Proc. IEE* **114**, 1810 (1967).
4. Von Hippel: "Dielectric Materials and Applications," John Wiley & Sons, Inc., New York, 1954.
5. Amrhein: *Kolloid-Z. u Z. Polymere* **218-217**, 38 (1967).

TABLE 5d-6. POLAR POLYMERS

Name	<i>t</i> , °C	ϵ' (f/Hz)						$\epsilon''(f/Hz)$						$\epsilon'''(f/Hz)$						References
		10^2	10^3	10^4	10^5	10^6	10^7	10^8	10^9	10^{10}	10^{11}	10^{12}	10^{13}	10^{14}	10^{15}	10^{16}	10^{17}			
Polychlorotrifluoroethylene:																				
80% crystalline.....	+23	2.714	2.646	2.555	2.498	2.464	2.440	—	2.388	2.360	31.5	54.9	47.7	29.2	22.9	19.0	—	15.5	18.0	
12% crystalline.....	22.7	2.595	2.492	2.318	2.342	—	—	—	—	62.2	69.9	52.6	31.0	—	—	—	—	—	—	
Polyvinyl chloride.....	20	3.1 _s	3.1 _o	3.0 ₂	2.9 ₆	2.8 ₅	2.8 ₇	2.8 ₅	2.84	41	56	68	62	46	33	23	—	16	2,3	
	47	3.6 ₀	3.5 ₂	3.4 ₁	3.2 ₈	3.1 ₄	3.0 ₂	2.9 ₂	2.81	36	65	82	86	72	49	32	—	22	—	
	76	3.9 ₂	3.8 ₈	3.6 ₈	3.3	3.0	2.8 ₇	2.8	2.8	71	84	117	132	105	78	53	—	49	—	
	96	6.6 ₀	5.3 ₀	4.4 ₀	3.7	3.3	2.8	2.7	2.7	990	740	530	360	240	140	86	75	47	—	
Polyvinylidene chloride.....	110	9.9	8.6	6.8	5.6	3.1 _s	2.9 ₇	2.8 ₂	2.8	1,020	1,140	1,210	1,060	181	92	51	—	14	2	
	23	4.8 _s	4.6 _s	4.1 ₇	3.6 ₀	3.1 _s	2.9 ₇	2.8 ₂	2.7 ₀	220	293	368	304	—	—	—	—	—	—	
	84	5.1 _s	4.9 _s	4.8 _s	4.7 ₁	4.4 ₆	3.7 ₆	3.2	2.7 ₆	400	104	63	154	343	487	288	288	67	—	
Polyvinylidene fluoride.....	23	12.8	12.2	11.6	10.5	8.9	6.8	4.7	—	461	415	61.5	1,080	1,897	1,900	1,160	—	17	4,5	
	27	3.4 ₀	3.1 ₂	2.9 ₆	2.8 ₄	2.7 ₆	2.7 ₁	2.6 ₆	2.5 ₉	260	145	83	57	39	27	—	16	15	2	
Poly(methyl methacrylate).....	80	4.3 ₀	3.8 ₀	3.3 ₃	3.0 ₆	2.8 ₆	2.7 ₆	2.7 ₁	2.5 ₆	300	340	267	156	90	57	—	27	20	4,6	
Poly carbonate.....	23	—	2.9 _s	2.9 ₁	2.8 ₀	2.8 ₆	2.7 ₇	—	—	1,170	1,570	1,420	1,280	756	426	228	228	20	4,6	
Polyphenylene oxide.....	23	2.59	—	2.59	2.59	—	—	—	2.95	—	0.9	—	—	1.8	—	—	—	20	7	
Polysulfone.....	25	3.13	3.0 ₆	3.3 ₅	3.2 ₄	3.1 ₄	3.0 ₆	3.0	—	56	56	65	70	71	68	62	60	60	3,3	
Polyamide.....	25	3.6 ₀	3.5 ₆	3.3 ₅	3.2 ₄	3.1 ₄	3.0 ₆	3.0	—	2.84	2.73	—	—	—	—	—	—	2.8	—	
	84	13.6	11.2	9.0	6.3	4.4	3.7	3.4	2.94	3.170	1,570	1,420	1,280	756	426	228	228	105	—	
Epoxy.....	25	3.9 ₆	3.9 ₆	3.8 ₃	3.6 ₇	3.5 ₄	3.4 ₂	3.2	2.94	2.99	2.99	2.99	2.99	2.99	2.99	2.99	2.99	2.99	—	
Rubber: Hevea (vulcanized).....	27	2.9 ₄	2.9 ₄	2.9 ₃	2.8 ₈	2.7 ₄	2.5 ₂	2.4 ₂	2.36	14	7	18	63	122	103	43	27.0	14.4	2	
Gutta-percha.....	25	2.6 ₁	2.6 ₀	2.5 ₈	2.5 ₆	2.5 ₃	2.5 ₀	2.4 ₇	2.4 ₅	2.4 ₆	1.3	1.0 ₄	2.3 ₃	10.6	20.0	29.6	—	11.4	2	
Neoprene.....	24	6.7 ₀	6.6 ₀	6.5 ₄	6.4 ₇	6.2 ₆	5.5 ₄	4.5	4.0	107	73	75	97	238	660	405	405	104	—	
Silicone.....	25	3.3 ₆	3.3 ₀	3.2 ₆	3.2 ₃	3.2 ₀	3.1 ₈	3.1 ₆	3.0 ₆	21	22	21	19	12	9	9	9	11	31	
									3.1 ₆	3.1 ₆	3.1 ₆	3.1 ₆	3.1 ₆							

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Additional topics covered by these references are: ferroelectrics, liquid crystals, solutions, and pressure dependence of ϵ . More recent data on pressure dependence can be found in:

- Skinner, Cussler, and Fuoss: *J. Phys. Chem.* **72**, 1057 (1968).
Mopsik: *J. Research NBS* **71A**, 287 (1967).
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Data on dielectric breakdown are omitted. Scatter in reported values is about 10 percent in gases and several-fold in the condensed phases. Some trends are well established, however: Gases which can capture electrons and which have vibrational modes available to store and dissipate energy (e.g., SF₆) have higher breakdown strengths than air (by two or three times), and gases with no vibrational modes (e.g., He) have lower strengths than air. Condensed phases can have *intrinsic* breakdown strengths around 10⁷ volts/cm, but practical values are 10 to 100 times lower than this. Discernible trends in breakdown field strength are: D-c values are 10 to 100 times higher than MHz values; values decrease with increasing thickness; and some polymers show a drop at elevated temperature.

TABLE 5d-7. DETAILED DESCRIPTION OF A PARTICULAR POLYMER
 A. Loss Index "Map" for Polychlorotrifluoroethylene
 Smoothed $10^4''$, 80% Crystalline*

f , Hz	t , °C										
	-50	-25	0	25	50	75	100	125	150	175	200
10^{-1}	360	187	100	53	26	61	58	58	80	102	532
2×10^{-1}	382	221	113	60	26	56	58	55	78	66	330
5×10^{-1}	389	279	139	75	30	50	58	55	78	42	175
10^0	378	326	160	88	34	45	58	54	80	35	121
2×10^0	355	370	189	105	38	40	59	53	83	30	79
5×10^0	312	421	239	133	49	35	60	53	85	29	38
10^1	279	449	298	162	59	33	61	52	85	33	23
2×10^1	243	457	364	197	72	35	63	54	83	42	15
5×10^1	198	426	445	257	100	44	65	58	79	58	11
10^2	167	382	488	315	130	54	66	61	76	70	11
2×10^2	145	335	511	387	175	67	68	65	74	83	13
5×10^2	126	269	487	490	267	95	70	71	73	99	20
10^3	113	224	444	549	348	131	76	77	72	111	28
2×10^3	104	192	391	572	445	188	90	82	74	117†	40
5×10^3	95	165	320	536	581	294	117	92	82	119	58
10^4	91	151	275	477	640	413	166	104	92	116	73
2×10^4	87	139	238	413	650	544	244	127	107	113	39
5×10^4	82	126	200	335	595	683	404	187	131	123	111
10^5	78	120	183	292	535	745	561	277	175	142	127
2×10^5	74	115	170	263	479	754	744	432	243	171	146
5×10^5	70	112	165	248	442	716	803	552	314	214	158
10^6	64	104	155	229	363	586	830	826	608	421	246
3.2×10^6	557	96	149	208	306	485	737	720	821	793	518
10^7	51	.92	144	190	275	425	637	873	1,018	1,013
2.92×10^7	155	403	1,090	852

B. Permittivity "Map" for Polchlorotrifluoroethylene†

		Smoothed ϵ' , 80% Crystalline								
		2.684	2.740	2.772	2.798	2.832	2.862	2.887	2.926	2.958
2×10^{-1}	2.597	2.684	2.735	2.770	2.797	2.831	2.860	2.886	2.923	2.956
2×10^{-1}	2.582	2.674	2.727	2.765	2.796	2.827	2.858	2.883	2.918	2.946
5×10^{-1}	2.559	661	727	762	794	824	856	881	915	955
10^0	2.540	647	721	762	793	821	854	879	913	955
2×10^0	2.522	631	713	758	791	818	849	877	910	954
5×10^0	2.500	605	702	751	791	818	849	877	910	953
10^1	2.486	686	690	746	788	816	846	874	908	952
2×10^1	2.474	565	675	737	785	815	842	871	905	950
5×10^1	2.461	538	651	725	781	813	838	868	900	948
10^2	2.454	520	629	714	777	810	835	863	896	945
2×10^2	2.447	503	604	700	772	808	832	861	892	942
5×10^2	2.438	485	571	672	760	804	828	858	888	937
10^3	2.433	474	548	646	748	800	825	854	885	932
2×10^3	2.428	464	529	618	733	796	822	852	882	927
5×10^3	2.423	455	507	578	700	784	818	846	878	919
10^4	2.418	448	495	555	672	771	812	842	875	913
2×10^4	2.415	441	485	534	641	751	807	839	871	908
5×10^4	2.410	434	472	510	596	706	792	832	865	902
10^5	2.407	428	464	498	571	671	771	825	860	898
2×10^5	2.404	424	456	488	552	641	744	814	854	892
5×10^5	2.402	420	451	483	541	623	725	808	848	887
10^6	2.397	412	441	488	516	581	665	757	823	867
3.2×10^6	2.393	405	431	454	493	547	602	688	768	825
10^7	2.390	2.397	2.421	2.440	2.475	2.515	2.552	2.610	2.700	2.762
2.92×10^7	2.412	2.440	2.470	2.470	2.470	2.470	2.560	2.849

* Note ridges (r) and valleys (v) in ϵ'' : $r_1 (-50^\circ, 5 \times 10^{-1} \text{ Hz}; 23^\circ, 2 \times 10^1 \text{ Hz}; 150^\circ, 10^1 \text{ Hz})$ $r_2 (75^\circ, 10^{-1} \text{ Hz}; 100^\circ, 2 \times 10^2 \text{ Hz}), r_3 (140^\circ, 2 \times 10^{-1} \text{ Hz}; 175^\circ, 5 \times 10^1 \text{ Hz}),$ $v_1 (50^\circ, 10^{-1} \text{ Hz}; 75^\circ, 2 \times 10^1 \text{ Hz})$ $v_2 (100^\circ, 10^{-1} \text{ Hz}, 125^\circ, 2 \times 10^1 \text{ Hz})$ $v_3 (175^\circ, 2 \text{ Hz}; 200^\circ, 10^2 \text{ Hz})$

† Adjusted value.

‡ Scott, Scheiber, Curtis, Lauritzen, and Hoffman, *J. Research NBS* **66A** 269 (1962). There is a typographical error in the data for specimen 0.80 at 1.75°C and $2 \times 10^1 \text{ Hz}$. The listed value of 137×10^{-4} for $f = 2.10 \text{ Hz}, t = 175^\circ\text{C}$ should be 117×10^{-4} .

TABLE 5d-8. CERAMICS AND GLASSES

Name and Ref. No.	<i>t</i> , °C	$\epsilon' (f, \text{Hz})$										$10^4 \tan \delta (f, \text{Hz})$							
		10^2	10^3	10^4	10^5	10^6	10^7	10^8	10^9	10^{10}		10^2	10^3	10^4	10^5	10^6	10^7		
<i>Glass (Corning no.)</i>																			
Soda lime		8	30	7.70	7.35	7.03	6.90	6.82	6.75		6.71	780	400	220	140	100	85		
(60/80)—high loss [1]	23	14.58	14.56	14.54	14.53	14.52	14.50	14.42	14.2	13.5	13.5	15.9	16.5	19.0	23.5	33	—	170	
(75/70)—high ϵ [2]	25	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	98	
Soda, Pb, borosilicate																			
(7720) Pyrex	24	4.74	4.70	4.67	4.64	4.62	4.61	—	—	4.59	78	42	29	22	20	23	—	43	
Soda, borosilicate																			
(7740) Pyrex	25	4.80	4.73	4.70	4.60	4.55	4.52	4.52	—	4.52	128	86	65	54	49	45	45	—	
96% silica																			
(7900) Vycor [1]	20	3.85	—	—	—	—	—	—	—	—	3.85	3.82	6	6	6	6	6	9.4	
100	3.85	—	—	—	—	—	—	—	—	—	3.85	3.82	37	17	12	10	8.5	10	
Fused silica																			
915c [1]	23	3.78	—	—	—	—	—	—	—	—	3.78	6.6	2.6	1.1	0.4	0.1	0.3	1.7	
(7940) NBS [2]	RT	—	3.83 ₀	3.83 ₀	3.82 ₄	3.82 ₄	3.82 ₄	3.82 ₄	—	—	(3.83 ₀)	—	—	—	—	—	—	—	
(7940) NRC [2]	RT	—	3.82 ₃	—	—	(3.83 ₃)	—	2	0.6	0.2	0.1	0.1	4						
(7940) NPL [2]	RT	—	3.83 ₃	—	—	(3.83 ₃)	—	1.8	1.5	0.4	0.5	0.2	0.84						
(7940) NBS [2]	RT	—	6.23 ₃	6.30 ₃	6.30 ₃	6.27 ₃	6.27 ₃	6.27 ₃	—	—	6.20	—	—	—	11.2	12.7	14.0	—	77
Ceramic																			
Steatite*																			
AlSiMag A-196* [1]	25	5.90	5.88	5.84	5.84	5.80	5.70	5.65	5.60	5.60	5.24	30	59	79.6	55	30.5	19	16	
81	5.90	5.88	5.84	5.84	5.80	5.70	5.65	5.60	5.60	—	58	40	46.5	70.5	66	40.5	24	26	
Forsterite*																			
AlSiMag 243 [1]	85	6.37	6.37	6.37	6.36	6.32	6.28	—	—	21	13.7	8.0	<9	3.7	3.5	—	—	38	
Titania ceramic*																			
NPOT 96 [1].	25	29.5	—	—	—	—	—	—	—	—	28.9	12	4.9	3.3	2.5	1.6	1.7	20	
N 750 T 96 ₁	25	83.4	—	—	—	—	—	—	—	—	83.4	5.7	4.5	3.5	2.5	2.2	2.3	14.6	
N 1400 T 110 ₁	25	131	130.8	130.7	130.5	130.2	130.2	130.0	—	—	6.7	6.7	5.5	3.3	1.4	3.0	5.5	—	
High alumina																			
88% [1]	25	8.22	8.18	8.17	8.17	8.16	8.16	8.16	8.16	—	8.08	20	13.4	11.4	10.5	9.0	7.5	27	
96% [1]	25	8.83	8.83	8.82	8.82	8.80	8.80	8.80	8.80	—	8.79	14	5.7	4.8	3.8	3.3	3.0	14	
99.5% [2]	23	—	9.43	(9.41)	9.43	—	—	—	—	—	9.43	9.43	—	7	4	1.6	2.0	1	
99.5% [3]	23	—	9.55	(9.52)	9.55	—	—	—	—	—	9.55	9.55	—	$d\epsilon/d\rho = 3.82 \text{ cm}^3/\text{kg}$	$d\epsilon/d\rho = 3.34 \text{ cm}^3/\text{kg}$				
TiO ₂ -see Figs. 5d-2 and 3	23	—	—	—	—	—	—	—	—	—	6.6	—	—	—	—	—	—	—	

* American Lava Corporation.

References for Table 5d-8

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- Unpublished data of Bell Telephone Laboratories.

Name	$\log_{10} \rho(t, {}^\circ\text{C}), \Omega \cdot \text{cm}$					
	25	100	250	350	500	900
Soda lime 0080.....	12.4	6.4	5.1		
Soda, Pb, borosilicate 7720 Pyrex.....	16	8.8	7.2		
Soda, borosilicate 7740 Pyrex.....	15	8.1	6.6		
96 % silica 7900 Vycor.....	17	9.7	8.1		
Stearite AlSiMag A-196.....	>14	13	7.6	5.5
Forsterite AlSiMag 243.....	>14	13.7	10.1	6.5
High alumina 85 %.....	>14					

TABLE 5d-9. NATURAL PRODUCTS

Type/Name	<i>t</i> , °C	<i>f</i> , Hz	ϵ'	$10^4 \tan \delta$	References
<i>Waxes</i>					
Bayberry.....	24	10^3	3.22-3.27	50-58	1
Beeswax, crude.....	24	10^3	2.87-2.88	28-30	1
yellow.....	23	10^3	2.66	14	2
white.....	23	10^3	2.63	118	2
		10^6	2.43	84	2
		3×10^9	2.35	50	2
Spermaceti.....	24	10^3	3.60-3.75	30-32	1
Microcrystalline.....	25	10^3	2.5	4	4
Candelilla.....	24	10^3	2.38-2.49	46	1
Carnauba.....	24	10^3	2.66-2.83	34	1
Ozokerite.....	24	10^3	2.37-2.43	76-88	1
<i>Resins and Pitches</i>					
Canada balsam.....	22	2×10^3	3.22	130	4
Rosin.....	24	10^3	2.69-2.76	16-40	1
Manila copal.....	24	10^3	3.05-3.09	44-87	1
Asphalt.....	25	10^3	2.6	1.200	4
Amber.....	25	10^3	2.7	18	2
Shellac.....	24	10^3	3.5-3.7	65-80	1, 2
<i>Oils</i>					
Castor.....	23	3×10^9	2.68	870	3
Tung.....	23	2×10^3	3.32	10	4
<i>Miscellaneous</i>					
Basalt.....	RT	Low	12.		8
Granite.....	RT	Low	7.-9.		8
Sandstone.....	RT	Low	9.-11.		8
Diamond.....	26	1.6×10^6	5.7		5
Marble.....	RT	90-650	8.3	30-500	8
Plywood.....	23	2.4×10^{10}	1.7	200-700	7
Slate.....	RT	950	6.0-7.5	860	8
Mica (muscovite).....	25	10^6	6.6	2	6

References to Table 5d-9

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